

# ABB MEASUREMENT & ANALYTICS | DATA SHEET

**Valve control module** XSeries, RMC, and XIO



# Overview

The 2100412 TFIO module is a software-configurable combination I/O module specifically tailored for valve control applications. The module incorporates six general-purpose digital/pulse input/outputs. Two source mode digital outputs and one 4 to 20 mA sink/source mode analog output are also provided.

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## **Point specifications**

### Electrical (each point)

- Open circuit voltage
- 5VDC (Internally up to
- Short circuit leakage currentInput capacitance
- t 5VDC Nom.) • -430uA typical
- Maximum allowable
- 1000pF typical
- voltage range on input
- -0.5VDC to 26.5VDC

## General digital input/outputs 6 channels

Input: Dry contact or voltage type

- Minimum contact resistance to activate input 150  $\mbox{K}\Omega$
- Maximum voltage to activate the input: 3.8V (referenced to GND terminal.)
- Minimum voltage to deactivate the input: 4.75V (referenced to GND terminal.)

Output: Open Drain FET Sink

- RDS(ON): 0.060Ω Typical
- Maximum continuous sink current: 2A @ 24VDC

## Hot Pluggable

This module is hot-pluggable and can be inserted, replaced or removed during the normal operation of the device with no restart required. The system will detect the changes in the TFIO bus and reflect the state of the modules that can be verified on PCCU. User should take power precaution measurements when execution this action.

## Source digital outputs 2 channels

IoVBB supply @ 2A Max

## Analog output 1 channel

- Maximum allowable voltage range on VDC source, 1 sink or 1 source: 26.5 VDC.
- Maximum External Power Source: 26.5VDC
- Maximum load resistance (internal/external powered)
  0 Ohms
- Maximum load resistance (internally powered) 350 Ohms
- Maximum load resistance RMAX (Calculated): (VDC External -4) x 50

## Wiring requirements

Sufficient gauge wire should be used to handle total load current. Use shielded pair or twisted pair conductors to reduce the possibility of erroneous transitions on the inputs in high EMI/RFI environments. (Ground the shield at field device only).

When digital outputs are used to sink current, the sum total sink current for all points and modules should not exceed 5A total. If more than 5A are required, separate ground wires from module output ground to power source ground terminal

(bus bar) are required. Failure to do so may cause erratic system operation.





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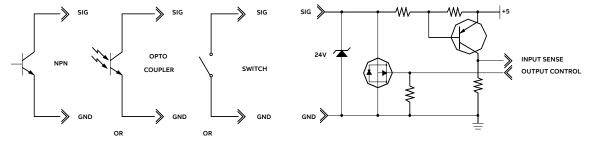
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INPUT SENSE

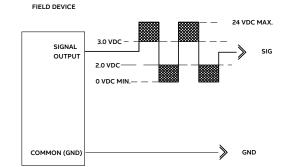
OUTPUT CONTROL



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#### TYPICAL VOLTAGE INPUT FIELD

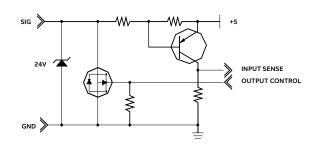


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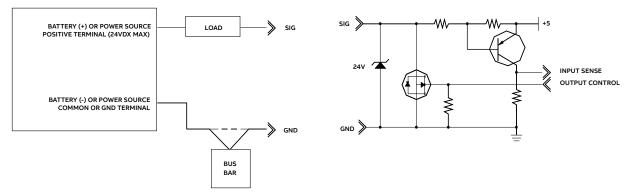
GND 义

FIELD 24V

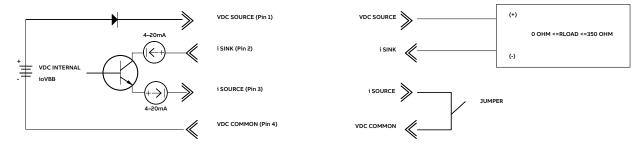
WIRING



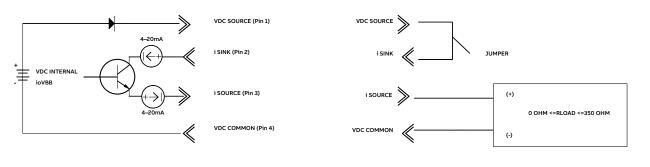
#### TYPICAL SINK OUTPUT FIELD WIRING



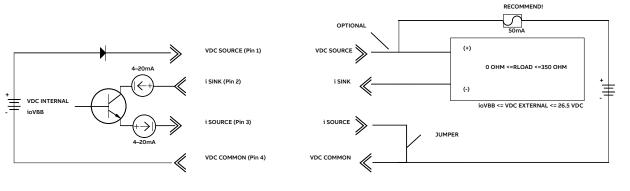
#### POWER SUPPLY: TFIO MODULE CURRENT SINK MODE



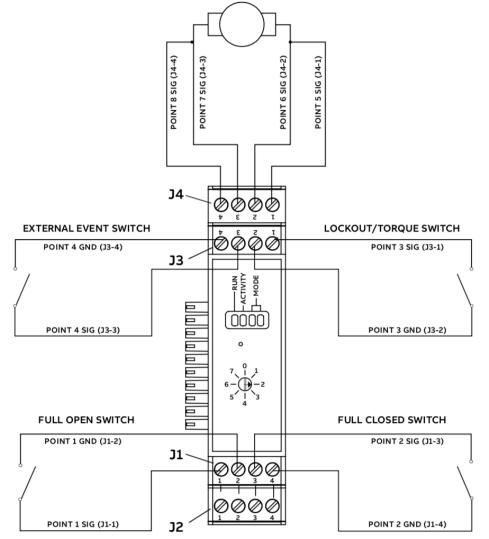
POWER SUPPLY: TFIO MODULE CURRENT SOURCE MODE



POWER SUPPLY: EXTERNAL CURRENT SINK MODE



Valve con trol applications			
J1	J2	33	]4
Point 1 SIG (DI or DO)	AO VDC source	Point 3 SIG (DI or DO)	Point 5 SIG (DO Output source)
Point 1 GND	AO I sink	Point 3 GND	Point 6 SIG (DI or DO) w/o GND
Point 2 SIG (DI or DO)	AO I source	Point 4 SIG (DI or DO)	Point 7 SIG (DO Output source)
Point 2 GND	AO VDC common	Point 4 GND	Point 6 SIG (DI or DO) w/o GND
	J1 Point 1 SIG (DI or DO) Point 1 GND Point 2 SIG (DI or DO)	J1  J2    Point 1 SIG (DI or DO)  AO VDC source    Point 1 GND  AO I sink    Point 2 SIG (DI or DO)  AO I source	J1J2J3Point 1 SIG (DI or DO)AO VDC sourcePoint 3 SIG (DI or DO)Point 1 GNDAO I sinkPoint 3 GNDPoint 2 SIG (DI or DO)AO I sourcePoint 4 SIG (DI or DO)



## M1 MOTOR ACTUATOR





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