

Data sheet

Solenoid valves

Type EVUL



EVUL solenoid valves are designed to fit into compact refrigeration systems. Available in pilot operated versions they can be applied in liquid, suction, and hot gas lines.

EVUL solenoid valves can be used in many different refrigeration systems and are specially designed for:

- Commercial refrigeration systems
- Refrigeration appliances
- Liquid coolers
- Ice cube machines
- Mobile refrigeration systems
- Heat pump systems
- Air conditioning units

Features

- Compact and light weight.
- Fully hermetic construction in stainless steel.
- Laser welded bimetal connections.
- High vibration resistance
- Excellent leak integrity
- Bimetal connections for fast soldering.
- No need of wet cloth / heat sink by soldering.
- Servo operated mini piston, sturdy and compact solenoid valve.
- Universal application for – liquid, suction, and hot gas applications.
- Minimum power consumption.
- Simple and fast mounting of coil.
- Encapsulated coils provide long life time even under extreme conditions.
- High MOPD capacity – up to 36 bar (522 psi)
- Build in filter in the inlet.

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Approvals

- UL Recognized Component (Canadian and US)
- PED (97/23/EC A3.P3)
- Low Voltage Directive (LVD) 2006/95/EC



Technical data

Refrigerants

R744, R22/R407C, R404A/R507, R410A, R134a and R407A.

For other refrigerants, please contact Danfoss.

Max. working pressure (PS/MWP)

90 bar (1305 psi)

Media temperature

-40 – 105 °C (-40 – 221 °F)

Ambient temperature

-40 – 50 °C (-40 – 122 °F)

MOPD operating range

EVUL 1 – 8: 0.02 - 36 bar (0.29 - 522 psi)

MOPD is measured with highest media and ambient temperature and 15% below nominal voltage.

MOPD (Max. Opening Pressure Differential) for media in gas form is approximately 0.97 bar greater.

K_v value is the water flow in m³/hour at a pressure drop across valve $\Delta p = 1$ bar, $\rho = 1000$ Kg/m³.
 C_v value is the water flow in [gal/min] at a pressure drop across valve $\Delta p = 1$ psi, $\rho = 10$ lbs/gal

Humidity

0 – 100% R.H. (0-97% R.H. non-condensation condition if IP level is below IPX5).

Liquid - Rated capacity [Kw]

SI units

Type	R22/R407C	R134a	R404A/R507	R407A	R410A	K_v value [m ³ /hour]
EVUL 1	2.01	1.65	1.38	1.85	2.02	0.10
EVUL 2	4.02	3.31	2.76	3.70	4.04	0.20
EVUL 3	6.03	4.96	4.14	5.55	6.06	0.30
EVUL 4	10.05	8.27	6.91	9.25	10.10	0.50
EVUL 5	13.06	10.75	8.98	12.02	13.13	0.65
EVUL 6	15.07	12.40	10.36	13.87	15.15	0.75
EVUL 8	18.09	14.88	12.43	16.65	18.18	0.90

Suction vapor - Rated capacity [Kw]

SI units

Type	R22/R407C	R134a	R404A/R507	R407A	R410A	K_v value [m ³ /hour]
EVUL 1	0.16	0.13	0.14	0.16	0.21	0.10
EVUL 2	0.32	0.26	0.29	0.31	0.41	0.20
EVUL 3	0.48	0.38	0.43	0.47	0.62	0.30
EVUL 4	0.79	0.64	0.71	0.78	1.04	0.50
EVUL 5	1.03	0.83	0.93	1.01	1.35	0.65
EVUL 6	1.19	0.96	1.07	1.17	1.56	0.75
EVUL 8	1.43	1.15	1.29	1.40	1.87	0.90

Rated liquid and suction capacity are based on evaporating temperature $t_e = -10$ °C, liquid temperature ahead of the valve $t_l = 25$ °C, pressure drop in valve $\Delta p = 0.15$ bar.

Rated hot gas capacity is based on condensing temperature $t_c = 40$ °C, pressure drop across valve $\Delta p = 0.8$ bar, hot gas temperature $t_h = 65$ °C and subcooling of refrigerant $\Delta t_{sub} = 4$ K.

Hot gas - Rated capacity [Kw]

SI units

Type	R22/R407C	R134a	R404A/R507	R407A	R410A	K_v value [m ³ /hour]
EVUL 1	0.42	0.32	0.34	0.41	0.49	0.10
EVUL 2	0.85	0.64	0.67	0.82	0.98	0.20
EVUL 3	1.27	0.96	1.01	1.22	1.46	0.30
EVUL 4	2.11	1.60	1.69	2.04	2.44	0.50
EVUL 5	2.75	2.08	2.19	2.65	3.17	0.65
EVUL 6	3.17	2.40	2.53	3.06	3.66	0.75
EVUL 8	3.80	2.88	3.03	3.67	4.39	0.90

Technical data
(continued)

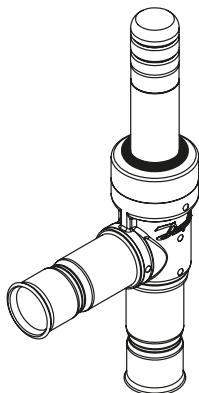
Liquid - Rated capacity ¹⁾ [TR]						US units
Type	R22/R407C	R134a	R404A/R507	R407A	R410A	Cv-value [gal/min]
EVUL 1	0.58	0.47	0.39	0.53	0.57	0.12
EVUL 2	1.15	0.93	0.79	1.06	1.15	0.23
EVUL 3	1.73	1.40	1.18	1.59	1.72	0.35
EVUL 4	2.88	2.33	1.97	2.65	2.87	0.58
EVUL 5	3.74	3.02	2.57	3.44	3.73	0.75
EVUL 6	4.32	3.49	2.96	3.97	4.31	0.87
EVUL 8	5.18	4.19	3.55	4.77	5.17	1.04

¹⁾ Rated liquid and suction capacity are based on evaporating temperature $t_e = 40^\circ\text{F}$, liquid temperature ahead of the valve $t_l = 100^\circ\text{F}$, pressure drop Δp across valve – with liquid: $\Delta p = 2 \text{ psi}$ for R134a $\Delta p = 3 \text{ psi}$ for R22, R404A and R507 – with suction vapor: $\Delta p = 1 \text{ psi}$

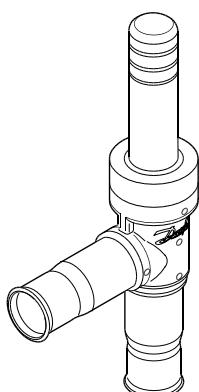
Rated hot gas capacity is based on:
Condensing temperature:
 $t_c = 100^\circ\text{F}$
Hot gas temperature:
 $t_h = 140^\circ\text{F}$
Pressure drop across valve:
 $\Delta p = 2 \text{ psi}$

Suction vapor - Rated capacity ¹⁾ [TR]						US units
Type	R22/R407C	R134a	R404A/R507	R407A	R410A	Cv-value [gal/min]
EVUL 1	0.05	0.04	0.04	0.05	0.06	0.12
EVUL 2	0.10	0.08	0.09	0.09	0.12	0.23
EVUL 3	0.14	0.12	0.13	0.14	0.19	0.35
EVUL 4	0.24	0.20	0.22	0.24	0.31	0.58
EVUL 5	0.31	0.25	0.28	0.31	0.40	0.75
EVUL 6	0.36	0.29	0.32	0.35	0.47	0.87
EVUL 8	0.43	0.35	0.39	0.42	0.56	1.04

Hot gas - Rated capacity ¹⁾ [TR]						US units
Type	R22/R407C	R134a	R404A/ R507	R407A	R410A	Cv-value [gal/min]
EVUL 1	0.10	0.07	0.08	0.09	0.11	0.12
EVUL 2	0.19	0.15	0.15	0.18	0.22	0.23
EVUL 3	0.29	0.22	0.23	0.28	0.33	0.35
EVUL 4	0.48	0.37	0.38	0.46	0.54	0.58
EVUL 5	0.62	0.48	0.49	0.60	0.70	0.75
EVUL 6	0.72	0.56	0.57	0.69	0.81	0.87
EVUL 8	0.86	0.67	0.68	0.83	0.98	1.04

Ordering valve

Normally closed (NC)

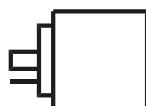
Valve type	[in.]		[mm]	
	Connections	Code no.	Connections	Code no.
EVUL 1	1/4	032F8200	6	032F8227
EVUL 2	1/4	032F8201	6	032F8228
EVUL 3	1/4	032F8202	6	032F8229
	3/8	032F8203	10	032F8230
EVUL 4	1/4	032F8204	6	032F8231
	3/8	032F8205	10	032F8232
	1/2	032F8206	12	032F8233
EVUL 5	3/8	032F8207	10	032F8234
	1/2	032F8208	12	032F8235
EVUL 6	3/8	032F8209	10	032F8236
	1/2	032F8210	12	032F8237
EVUL 8	1/2	032F8211	12	032F8238

Normally closed (NC) - only works with UL/UR approved coils


Valve type	[in.]		Code no.
	Connections	Code no.	
EVUL 1	1/4		032F8245
EVUL 2	1/4		032F8246
EVUL 3	1/4		032F8247
	3/8		032F8248
EVUL 4	1/4		032F8249
	3/8		032F8250
	1/2		032F8251
EVUL 5	3/8		032F8252
	1/2		032F8253
EVUL 6	3/8		032F8254
	1/2		032F8255
EVUL 8	1/2		032F8256

Ordering coils

DIN spade connection


Alternating current AC

Type	Voltage	Frequency	Power consumption	Code no.	
	[V]	[Hz]		Industrial pack with DIN plug 1) IP65	Single pack with DIN plug 1) IP65
EVUL	24	50 / 60	Holding: 6 W 12 VA Inrush: 26 VA	—	042N7608
	230	50 / 60		—	042N7601
	240	50 / 60		—	042N7602

¹⁾ The three pins on the coil can be fitted with spade tabs, 6.3 mm wide (to DIN 46247). The two current carrying pins can also be fitted with spade tabs, 4.8 mm wide.
Max. lead cross section: 1.5 mm².

If DIN plug is used (DIN 43650) the leads must be connected in the socket. The socket is fitted with a Pg 11 screwed entry for 6 – 12 mm.

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Ordering coils (continued)

Cable connection



Alternating current AC

Type	Voltage	Frequency	Power consumption	Code no.	
	[V]	[Hz]		Industrial pack with 1 m cable IP67	Single pack with 1 m cable IP67
EVUL	115	50 / 60	Holding: 6 W 12 VA Inrush: 26 VA	—	042N7662
	230	50 / 60		042N8651	042N7651
	240	50 / 60		042N8652	—

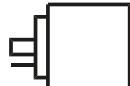
Cable connection



Direct current DC

Type	Voltage	Power consumption	Code no.	
	[V]		Industrial pack with 1 m cable IP67	Single pack with 1 m cable IP67
EVUL	12	14 W	042N8696	042N7696
	24		042N8697	042N7697

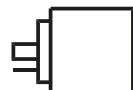
DIN spade connection



Direct current DC

Type	Voltage	Power consumption	Code no.	
	[V]		Industrial pack with DIN spade IP00	Single pack with DIN spade IP00
EVUL	12	14 W	042N8686	—
	24		042N8687	042N7687

0.25 in. US spade connection

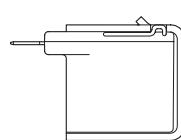


* DC coils with 0.25 in. US spade can be supplied on request.

Alternating current AC

Type	Voltage	Frequency	Code no.		Power consumption
	[V]	[Hz]	Industrial pack with US DIN spade IP00	Single pack with US DIN spade IP00	
EVUL	208 – 240	50 / 60	042N8201	—	Holding: 7 W 14 VA Inrush: 28 VA
	24	50 / 60	042N8203	—	

0.25 in. US spade connections



Alternating current AC

Valve Type	Voltage	Frequency	Code no.		Power consumption
	[V]	[Hz]	Industrial pack 40-off with US spade IP00	Single pack with US spade IP00	
EVUL	208 – 240	50 / 60	042N8230	042N4230	Holding: 8 W / 16 VA Inrush: 32 VA
	110 – 120	50 / 60	042N8233	042N4233	
	24	50 / 60	042N8236	—	

Accessories

Part	Description	Code no.
	DIN plug	042N0156
	O-ring for sealing the coil. Industrial pack (50 pcs.) NB: Valve body supplied with O-ring	032F6115

Capacity
Liquid capacity Q_l [kW]

Type	K _v	Liquid capacity Q _l [kW] at pressure drop across valve Δp [bar]					SI Units
		0.1	0.2	0.3	0.4	0.5	

R22/R407C

EVUL 1	0.10	1.6	2.2	2.7	3.1	3.5
EVUL 2	0.20	3.1	4.4	5.4	6.3	7.0
EVUL 3	0.30	4.7	6.7	8.1	9.4	10.5
EVUL 4	0.50	7.8	11.1	13.6	15.7	17.5
EVUL 5	0.65	10.2	14.4	17.6	20.4	22.8
EVUL 6	0.75	11.8	16.6	20.4	23.5	26.3
EVUL 8	0.90	14.1	20.0	24.4	28.2	31.5

R134a

EVUL 1	0.10	1.52	2.15	2.63	3.04	3.40
EVUL 2	0.20	3.04	4.30	5.27	6.08	6.80
EVUL 3	0.30	4.56	6.45	7.90	9.12	10.20
EVUL 4	0.50	7.60	10.75	13.17	15.20	17.00
EVUL 5	0.65	9.88	13.98	17.12	19.76	22.10
EVUL 6	0.75	11.40	16.13	19.75	22.81	25.50
EVUL 8	0.90	13.68	19.35	23.70	27.37	30.60

R404A/R507

EVUL 1	0.10	1.1	1.6	1.9	2.2	2.5
EVUL 2	0.20	2.2	3.1	3.9	4.5	5.0
EVUL 3	0.30	3.3	4.7	5.8	6.7	7.5
EVUL 4	0.50	5.6	7.9	9.6	11.1	12.4
EVUL 5	0.65	7.2	10.2	12.5	14.5	16.2
EVUL 6	0.75	8.3	11.8	14.5	16.7	18.7
EVUL 8	0.90	10.0	14.2	17.3	20.0	22.4

R410A

EVUL 1	0.10	1.6	2.3	2.8	3.2	3.6
EVUL 2	0.20	3.2	4.6	5.6	6.4	7.2
EVUL 3	0.30	4.8	6.8	8.4	9.7	10.8
EVUL 4	0.50	8.1	11.4	14.0	16.1	18.0
EVUL 5	0.65	10.5	14.8	18.1	20.9	23.4
EVUL 6	0.75	12.1	17.1	20.9	24.2	27.0
EVUL 8	0.90	14.5	20.5	25.1	29.0	32.4

Correction factors

When sizing valves, the plant capacity must be multiplied by a correction factor depending on liquid temperature t_l ahead of valve/evaporator.

When the corrected capacity is known, the selection can be made from the table.

Correction factors for liquid temperature t_l

t _l [°C]	-10	0	10	15	20	25	30	35	40	45	50
R22/R407C	0.76	0.82	0.88	0.92	0.96	1.00	1.05	1.10	1.16	1.22	1.30
R134a	0.73	0.79	0.86	0.90	0.95	1.00	1.06	1.12	1.19	1.27	1.37
R404A/507	0.65	0.72	0.81	0.86	0.93	1.00	1.09	1.20	1.33	1.51	1.74
R410A	0.73	0.79	0.86	0.90	0.95	1.00	1.06	1.14	1.23	1.33	1.47

Capacities are based on:

Liquid temperature:

t_l = 25 °C ahead of valve,

Evaporating temperature:

t_e = -10 °C,

Superheat: 0 K.

**Capacity
Suction vapour
capacity Q_e [kW]**

Type	K_v	Pressure drop Δp [bar]	SI Units					
			Suction vapour capacity Q_e [kW] at Evaporating temperature t_e [°C]					
-40	-30	-20	-10	0	10			

R22/R407C

EVUL 1	0.10	0.1	0.077	0.104	0.134	0.170	0.210	0.255
		0.15	0.090	0.124	0.162	0.206	0.255	0.311
		0.2	0.100	0.139	0.184	0.235	0.293	0.357
EVUL 2	0.20	0.1	0.154	0.207	0.269	0.339	0.419	0.510
		0.15	0.181	0.248	0.324	0.411	0.510	0.622
		0.2	0.199	0.279	0.368	0.470	0.585	0.715
EVUL 3	0.30	0.1	0.231	0.311	0.403	0.509	0.629	0.765
		0.15	0.271	0.372	0.486	0.617	0.765	0.933
		0.2	0.299	0.418	0.553	0.705	0.878	1.072
EVUL 4	0.50	0.1	0.386	0.518	0.672	0.848	1.048	1.275
		0.15	0.452	0.619	0.810	1.028	1.275	1.555
		0.2	0.499	0.697	0.921	1.175	1.463	1.787
EVUL 5	0.65	0.1	0.501	0.674	0.873	1.102	1.363	1.658
		0.15	0.588	0.805	1.053	1.336	1.658	2.021
		0.2	0.648	0.906	1.197	1.528	1.901	2.323
EVUL 6	0.75	0.1	0.579	0.778	1.008	1.272	1.573	1.913
		0.15	0.679	0.929	1.215	1.542	1.913	2.332
		0.2	0.748	1.045	1.381	1.763	2.194	2.680
EVUL 8	0.90	0.1	0.694	0.933	1.209	1.526	1.887	2.296
		0.15	0.814	1.115	1.458	1.850	2.296	2.798
		0.2	0.897	1.254	1.658	2.115	2.633	3.216

Correction factors

Capacities are based on liquid temperature $t_l = 25$ °C ahead of evaporator. The table values refer to the evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp in valve.

Correction factors for liquid temperature t_l

t_l [°C]	10	15	20	25	30	35	40	45	50
R22/R407C	0.90	0.93	0.96	1.00	1.04	1.08	1.13	1.18	1.24

Capacity
Suction vapour capacity Q_e [kW]
(continued)

Capacities are based on dry, saturated vapour ahead of valve. During operation with superheated vapour ahead of valve, the capacities are reduced by 4% for each 10 K superheat.

When sizing valves, the plant capacity must be multiplied by a correction factor depending on liquid temperature t_l ahead of valve evaporator. When the corrected capacity is known, the selection can be made from the table.

Type	K _v	Pressure drop Δp [bar]	Suction vapour capacity Q _l [kW] at Evaporating temperature t _e [°C]						SI Units
			-40	-30	-20	-10	0	10	
EVUL 1	0.10	0.1	0.056	0.078	0.104	0.134	0.169	0.208	R134a
		0.15	0.062	0.091	0.124	0.162	0.204	0.253	
		0.2	0.065	0.100	0.139	0.183	0.233	0.290	
EVUL 2	0.20	0.1	0.111	0.156	0.208	0.268	0.338	0.417	
		0.15	0.125	0.182	0.248	0.323	0.409	0.507	
		0.2	0.130	0.201	0.278	0.366	0.467	0.580	
EVUL 3	0.30	0.1	0.167	0.234	0.312	0.402	0.506	0.625	
		0.15	0.187	0.274	0.372	0.485	0.613	0.760	
		0.2	0.196	0.301	0.417	0.550	0.700	0.871	
EVUL 4	0.50	0.1	0.278	0.390	0.520	0.671	0.844	1.042	
		0.15	0.312	0.456	0.620	0.808	1.022	1.267	
		0.2	0.326	0.501	0.696	0.916	1.167	1.451	
EVUL 5	0.65	0.1	0.361	0.507	0.676	0.872	1.097	1.355	
		0.15	0.405	0.593	0.806	1.050	1.329	1.646	
		0.2	0.424	0.652	0.905	1.191	1.517	1.886	
EVUL 6	0.75	0.1	0.416	0.585	0.780	1.006	1.266	1.563	
		0.15	0.468	0.684	0.930	1.211	1.533	1.900	
		0.2	0.489	0.752	1.044	1.374	1.750	2.176	
EVUL 8	0.90	0.1	0.500	0.702	0.936	1.207	1.519	1.876	
		0.15	0.561	0.821	1.116	1.454	1.840	2.280	
		0.2	0.587	0.902	1.252	1.649	2.100	2.612	

Correction factors

Capacities are based on liquid temperature t_l = 25 °C ahead of evaporator. The table values refer to the evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp in valve.

Correction factors for liquid temperature t_v

t _v [°C]	10	15	20	25	30	35	40	45	50
R134a	0.88	0.92	0.96	1.00	1.05	1.10	1.16	1.23	1.31

Capacity
Suction vapour capacity Q_e [kW]
(continued)

SI Units

Type	K _v	Pressure drop Δp [bar]	Suction vapour capacity Q _l [kW] at Evaporating temperature t _e [°C]					
			-40	-30	-20	-10	0	10

R404A/R507

EVUL 1	0.10	0.1	0.075	0.099	0.127	0.159	0.196	0.239
		0.15	0.089	0.119	0.154	0.194	0.239	0.291
		0.2	0.100	0.135	0.176	0.222	0.275	0.335
EVUL 2	0.20	0.1	0.150	0.198	0.254	0.319	0.393	0.477
		0.15	0.179	0.239	0.308	0.388	0.479	0.583
		0.2	0.201	0.271	0.352	0.444	0.550	0.670
EVUL 3	0.30	0.1	0.225	0.297	0.381	0.478	0.589	0.716
		0.15	0.268	0.358	0.462	0.581	0.718	0.874
		0.2	0.301	0.406	0.527	0.666	0.825	1.005
EVUL 4	0.50	0.1	0.375	0.495	0.635	0.797	0.982	1.194
		0.15	0.447	0.596	0.769	0.969	1.197	1.457
		0.2	0.502	0.677	0.879	1.110	1.375	1.676
EVUL 5	0.65	0.1	0.488	0.644	0.826	1.036	1.277	1.552
		0.15	0.582	0.775	1.000	1.260	1.556	1.893
		0.2	0.653	0.880	1.142	1.444	1.788	2.178
EVUL 6	0.75	0.1	0.563	0.743	0.953	1.195	1.474	1.790
		0.15	0.671	0.895	1.154	1.453	1.796	2.185
		0.2	0.754	1.016	1.318	1.666	2.063	2.514
EVUL 8	0.90	0.1	0.675	0.891	1.143	1.434	1.768	2.148
		0.15	0.805	1.074	1.385	1.744	2.155	2.622
		0.2	0.904	1.219	1.582	1.999	2.475	3.016

Correction factors

Capacities are based on liquid temperature t_l = 25 °C ahead of evaporator. The table values refer to the evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp in valve.

Correction factors for liquid temperature t_v

t _v [°C]	10	15	20	25	30	35	40	45	50
R404A/R507	0.84	0.89	0.94	1.00	1.07	1.16	1.26	1.40	1.57

Capacity
Suction vapour capacity Q_e [kW]
(continued)

Capacities are based on dry, saturated vapour ahead of valve. During operation with superheated vapour ahead of valve, the capacities are reduced by 4% for each 10 K superheat.

When sizing valves, the plant capacity must be multiplied by a correction factor depending on liquid temperature t_l ahead of valve evaporator. When the corrected capacity is known, the selection can be made from the table.

Type	K_v	Pressure drop Δp [bar]	Suction vapour capacity Q_e [kW] at Evaporating temperature t_e [°C]						SI Units
			-40	-30	-20	-10	0	10	

R410A

EVUL 1	0.10	0.1	0.117	0.150	0.187	0.229	0.276	0.329	
		0.15	0.141	0.182	0.228	0.279	0.337	0.402	
		0.2	0.160	0.207	0.261	0.321	0.388	0.463	
EVUL 2	0.20	0.1	0.235	0.300	0.375	0.459	0.553	0.657	
		0.15	0.282	0.363	0.455	0.559	0.674	0.803	
		0.2	0.320	0.415	0.522	0.642	0.776	0.925	
EVUL 3	0.30	0.1	0.352	0.450	0.562	0.688	0.829	0.986	
		0.15	0.423	0.545	0.683	0.838	1.012	1.205	
		0.2	0.480	0.622	0.783	0.963	1.164	1.388	
EVUL 4	0.50	0.1	0.587	0.750	0.936	1.146	1.382	1.644	
		0.15	0.706	0.909	1.138	1.397	1.686	2.008	
		0.2	0.799	1.037	1.305	1.605	1.940	2.313	
EVUL 5	0.65	0.1	0.763	0.976	1.217	1.490	1.796	2.137	
		0.15	0.917	1.181	1.480	1.816	2.192	2.610	
		0.2	1.039	1.348	1.696	2.086	2.522	3.007	
EVUL 6	0.75	0.1	0.880	1.126	1.405	1.720	2.072	2.465	
		0.15	1.059	1.363	1.708	2.096	2.529	3.012	
		0.2	1.199	1.555	1.957	2.407	2.910	3.469	
EVUL 8	0.90	0.1	1.056	1.351	1.686	2.064	2.487	2.958	
		0.15	1.270	1.635	2.049	2.515	3.035	3.614	
		0.2	1.439	1.866	2.348	2.889	3.492	4.163	

Correction factors

Capacities are based on liquid temperature $t_l = 25$ °C ahead of evaporator. The table values refer to the evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp in valve.

Correction factors for liquid temperature t_l

t_l [°C]	10	15	20	25	30	35	40	45	50
R410A	0.89	0.92	0.96	1.00	1.05	1.11	1.18	1.26	1.37

Capacity
Hot gas capacity Q_h [kW]

Type	K_v	Pressure drop across valve Δp [bar]	SI Units				
			Hot gas capacity Q_h [kW]				
			Evaporating temp. $t_e = -10$ °C. Hot gas temp. $t_h = t_c + 25$ K. Subcooling $\Delta t_{sub} = 4$ K				
			¹) Condensing temp. t_c [°C]				
			20	30	40	50	60

R22/R407C

EVUL 1	0.10	0.1	0.29	0.31	0.33	0.34	0.34
		0.2	0.41	0.44	0.46	0.48	0.48
		0.4	0.57	0.61	0.65	0.67	0.68
		0.8	0.79	0.85	0.90	0.94	0.95
		1.6	1.05	1.15	1.23	1.29	1.32
EVUL 2	0.20	0.1	0.58	0.62	0.65	0.68	0.69
		0.2	0.82	0.88	0.92	0.95	0.97
		0.4	1.14	1.23	1.29	1.34	1.36
		0.8	1.57	1.70	1.80	1.87	1.91
		1.6	2.10	2.30	2.46	2.58	2.65
EVUL 3	0.30	0.1	0.88	0.93	0.98	1.01	1.03
		0.2	1.23	1.31	1.38	1.43	1.45
		0.4	1.72	1.84	1.94	2.01	2.04
		0.8	2.36	2.55	2.70	2.81	2.86
		1.6	3.14	3.45	3.70	3.88	3.97
EVUL 4	0.50	0.1	1.46	1.56	1.63	1.69	1.71
		0.2	2.05	2.19	2.30	2.38	2.42
		0.4	2.86	3.07	3.23	3.35	3.40
		0.8	3.94	4.25	4.50	4.68	4.77
		1.6	5.24	5.75	6.16	6.46	6.62
EVUL 5	0.65	0.1	1.90	2.02	2.12	2.19	2.23
		0.2	2.67	2.85	2.99	3.09	3.14
		0.4	3.72	3.99	4.20	4.35	4.43
		0.8	5.12	5.52	5.85	6.08	6.20
		1.6	6.81	7.48	8.01	8.40	8.61
EVUL 6	0.75	0.1	2.19	2.33	2.45	2.53	2.57
		0.2	3.08	3.28	3.45	3.57	3.63
		0.4	4.29	4.60	4.85	5.02	5.11
		0.8	5.90	6.37	6.75	7.02	7.16
		1.6	7.86	8.63	9.24	9.69	9.94
EVUL 8	0.90	0.1	2.63	2.80	2.94	3.04	3.08
		0.2	3.69	3.94	4.14	4.29	4.35
		0.4	5.15	5.52	5.82	6.03	6.13
		0.8	7.08	7.65	8.10	8.42	8.59
		1.6	9.43	10.35	11.09	11.63	11.92

¹) Bubble point

Correction factors

When sizing valves, the table value must be multiplied by a correction factor depending on evaporating temperature t_e .

Correction factors for evaporating temperature t_e

t_e [°C]	-40	-30	-20	-10	0	10
R22/R407C	0.92	0.95	0.98	1.00	1.02	1.04

Capacity
Hot gas capacity Q_h [kW]
(continued)

Type	K _v	Pressure drop across valve Δp [bar]	SI Units				
			Hot gas capacity Q_h [kW]				
			Evaporating temp. $t_e = -10$ °C. Hot gas temp. $t_h = t_c + 25$ K. Subcooling $\Delta t_{sub} = 4$ K				
			¹⁾ Condensing temp. t_c [°C]				
			20	30	40	50	60

R134a

EVUL 1	0.10	0.1	0.23	0.25	0.26	0.26	0.26
		0.2	0.32	0.34	0.36	0.37	0.37
		0.4	0.45	0.48	0.50	0.52	0.51
		0.8	0.60	0.65	0.69	0.71	0.72
		1.6	0.76	0.85	0.93	0.97	0.98
EVUL 2	0.20	0.1	0.46	0.49	0.51	0.52	0.52
		0.2	0.65	0.69	0.72	0.74	0.73
		0.4	0.89	0.96	1.01	1.03	1.03
		0.8	1.20	1.31	1.38	1.43	1.43
		1.6	1.51	1.71	1.85	1.94	1.96
EVUL 3	0.30	0.1	0.69	0.74	0.77	0.78	0.78
		0.2	0.97	1.03	1.08	1.10	1.10
		0.4	1.34	1.44	1.51	1.55	1.54
		0.8	1.80	1.96	2.08	2.14	2.15
		1.6	2.27	2.56	2.78	2.91	2.95
EVUL 4	0.50	0.1	1.16	1.23	1.28	1.31	1.30
		0.2	1.62	1.72	1.80	1.84	1.83
		0.4	2.23	2.40	2.51	2.58	2.57
		0.8	3.00	3.27	3.46	3.57	3.58
		1.6	3.78	4.27	4.63	4.85	4.91
EVUL 5	0.65	0.1	1.50	1.60	1.67	1.70	1.69
		0.2	2.10	2.24	2.34	2.39	2.38
		0.4	2.90	3.12	3.27	3.35	3.34
		0.8	3.90	4.25	4.50	4.64	4.66
		1.6	4.91	5.55	6.01	6.30	6.38
EVUL 6	0.75	0.1	1.74	1.84	1.92	1.96	1.95
		0.2	2.43	2.59	2.70	2.76	2.75
		0.4	3.35	3.59	3.77	3.86	3.86
		0.8	4.50	4.90	5.19	5.36	5.37
		1.6	5.67	6.40	6.94	7.27	7.37
EVUL 8	0.90	0.1	2.08	2.21	2.31	2.35	2.34
		0.2	2.91	3.10	3.24	3.31	3.30
		0.4	4.02	4.31	4.52	4.64	4.63
		0.8	5.40	5.88	6.23	6.43	6.45
		1.6	6.80	7.69	8.33	8.72	8.84

¹⁾ Bubble point

Correction factors

When sizing valves, the table value must be multiplied by a correction factor depending on evaporating temperature t_e .

Correction factors for evaporating temperature t_e

t_e [°C]	-40	-30	-20	-10	0	10
R134a	0.88	0.92	0.96	1.00	1.04	1.08

Capacity
Hot gas capacity Q_h [kW]
(continued)

Type	K_v	Pressure drop across valve Δp [bar]	Hot gas capacity Q_h [kW]					SI Units
			Evaporating temp. $t_e = -10$ °C. Hot gas temp. $t_h = t_c + 25$ K. Subcooling $\Delta t_{sub} = 4$ K					
			¹⁾ Condensing temp. t_c [°C]					
			20	30	40	50	60	

R404A/R507

EVUL 1	0.10	0.1	0.26	0.27	0.27	0.26	0.23
		0.2	0.37	0.38	0.38	0.36	0.32
		0.4	0.52	0.53	0.53	0.51	0.46
		0.8	0.72	0.74	0.74	0.71	0.64
		1.6	0.96	1.01	1.02	0.98	0.89
EVUL 2	0.20	0.1	0.53	0.54	0.53	0.51	0.46
		0.2	0.74	0.76	0.75	0.72	0.65
		0.4	1.04	1.06	1.06	1.02	0.91
		0.8	1.43	1.48	1.48	1.42	1.28
		1.6	1.93	2.01	2.03	1.97	1.79
EVUL 3	0.30	0.1	0.79	0.81	0.80	0.77	0.69
		0.2	1.11	1.14	1.13	1.08	0.97
		0.4	1.56	1.59	1.59	1.52	1.37
		0.8	2.15	2.22	2.22	2.13	1.93
		1.6	2.89	3.02	3.05	2.95	2.68
EVUL 4	0.50	0.1	1.32	1.35	1.34	1.28	1.15
		0.2	1.85	1.90	1.88	1.80	1.62
		0.4	2.59	2.66	2.65	2.54	2.29
		0.8	3.58	3.69	3.69	3.55	3.21
		1.6	4.81	5.03	5.08	4.92	4.47
EVUL 5	0.65	0.1	1.71	1.75	1.74	1.66	1.49
		0.2	2.41	2.46	2.45	2.34	2.11
		0.4	3.37	3.45	3.44	3.30	2.97
		0.8	4.66	4.80	4.80	4.62	4.17
		1.6	6.26	6.54	6.61	6.40	5.81
EVUL 6	0.75	0.1	1.98	2.02	2.00	1.92	1.72
		0.2	2.78	2.84	2.83	2.70	2.43
		0.4	3.89	3.99	3.97	3.81	3.43
		0.8	5.37	5.54	5.54	5.33	4.81
		1.6	7.22	7.55	7.62	7.38	6.70
EVUL 8	0.90	0.1	2.37	2.42	2.41	2.30	2.07
		0.2	3.34	3.41	3.39	3.25	2.92
		0.4	4.67	4.78	4.76	4.57	4.12
		0.8	6.45	6.65	6.65	6.40	5.78
		1.6	8.67	9.06	9.15	8.86	8.04

¹⁾ Bubble point

Correction factors

When sizing valves, the table value must be multiplied by a correction factor depending on evaporating temperature t_e .

Correction factors for evaporating temperature t_e

t_e [°C]	-40	-30	-20	-10	0	10
R404A/R507	0.85	0.90	0.95	1.00	1.05	1.09

Capacity
Hot gas capacity Q_h [kW]
(continued)

Type	K_v	Pressure drop across valve Δp [bar]	Hot gas capacity Q_h [kW]					SI Units
			Evaporating temp. $t_e = -10^\circ\text{C}$. Hot gas temp. $t_h = t_c + 25\text{ K}$. Subcooling $\Delta t_{\text{sub}} = 4\text{ K}$					
			¹⁾ Condensing temp. t_c [$^\circ\text{C}$]					
			20	30	40	50	60	

R404A/R507

EVUL 1	0.10	0.1	0.26	0.27	0.27	0.26	0.23
		0.2	0.37	0.38	0.38	0.36	0.32
		0.4	0.52	0.53	0.53	0.51	0.46
		0.8	0.72	0.74	0.74	0.71	0.64
		1.6	0.96	1.01	1.02	0.98	0.89
EVUL 2	0.20	0.1	0.53	0.54	0.53	0.51	0.46
		0.2	0.74	0.76	0.75	0.72	0.65
		0.4	1.04	1.06	1.06	1.02	0.91
		0.8	1.43	1.48	1.48	1.42	1.28
		1.6	1.93	2.01	2.03	1.97	1.79
EVUL 3	0.30	0.1	0.79	0.81	0.80	0.77	0.69
		0.2	1.11	1.14	1.13	1.08	0.97
		0.4	1.56	1.59	1.59	1.52	1.37
		0.8	2.15	2.22	2.22	2.13	1.93
		1.6	2.89	3.02	3.05	2.95	2.68
EVUL 4	0.50	0.1	1.32	1.35	1.34	1.28	1.15
		0.2	1.85	1.90	1.88	1.80	1.62
		0.4	2.59	2.66	2.65	2.54	2.29
		0.8	3.58	3.69	3.69	3.55	3.21
		1.6	4.81	5.03	5.08	4.92	4.47
EVUL 5	0.65	0.1	1.71	1.75	1.74	1.66	1.49
		0.2	2.41	2.46	2.45	2.34	2.11
		0.4	3.37	3.45	3.44	3.30	2.97
		0.8	4.66	4.80	4.80	4.62	4.17
		1.6	6.26	6.54	6.61	6.40	5.81
EVUL 6	0.75	0.1	1.98	2.02	2.00	1.92	1.72
		0.2	2.78	2.84	2.83	2.70	2.43
		0.4	3.89	3.99	3.97	3.81	3.43
		0.8	5.37	5.54	5.54	5.33	4.81
		1.6	7.22	7.55	7.62	7.38	6.70
EVUL 8	0.90	0.1	2.37	2.42	2.41	2.30	2.07
		0.2	3.34	3.41	3.39	3.25	2.92
		0.4	4.67	4.78	4.76	4.57	4.12
		0.8	6.45	6.65	6.65	6.40	5.78
		1.6	8.67	9.06	9.15	8.86	8.04

¹⁾ Bubble point

Correction factors

When sizing valves, the table value must be multiplied by a correction factor depending on evaporating temperature t_e .

Correction factors for evaporating temperature t_e

t_e [$^\circ\text{C}$]	-40	-30	-20	-10	0	10
R404A/R507	0.85	0.90	0.95	1.00	1.05	1.09

Capacity
Hot gas capacity Q_h [kW]
(continued)

Type	K _v	Pressure drop across valve Δp [bar]	SI Units				
			Hot gas capacity Q _h [kW]				
			Evaporating temp. t _e = -10 °C. Hot gas temp. t _h = t _c + 25 K. Subcooling Δt _{sub} = 4 K				
			20	30	40	50	60

R410A

EVUL 1	0.10	0.1	0.37	0.39	0.40	0.40	0.39
		0.2	0.52	0.54	0.56	0.56	0.54
		0.4	0.73	0.76	0.79	0.79	0.77
		0.8	1.01	1.07	1.11	1.12	1.08
		1.6	1.38	1.47	1.54	1.56	1.51
EVUL 2	0.20	0.1	0.73	0.77	0.79	0.80	0.77
		0.2	1.03	1.09	1.12	1.13	1.09
		0.4	1.45	1.53	1.58	1.59	1.54
		0.8	2.02	2.14	2.21	2.23	2.16
		1.6	2.76	2.95	3.07	3.11	3.02
EVUL 3	0.30	0.1	1.10	1.16	1.19	1.20	1.16
		0.2	1.55	1.63	1.68	1.69	1.63
		0.4	2.18	2.29	2.37	2.38	2.30
		0.8	3.03	3.20	3.32	3.35	3.24
		1.6	4.14	4.42	4.61	4.67	4.54
EVUL 4	0.50	0.1	1.84	1.93	1.99	1.99	1.93
		0.2	2.59	2.72	2.80	2.82	2.72
		0.4	3.63	3.82	3.94	3.97	3.84
		0.8	5.05	5.34	5.53	5.58	5.40
		1.6	6.90	7.37	7.68	7.78	7.56
EVUL 5	0.65	0.1	2.39	2.51	2.58	2.59	2.50
		0.2	3.36	3.53	3.64	3.66	3.54
		0.4	4.72	4.97	5.13	5.16	4.99
		0.8	6.56	6.94	7.19	7.25	7.02
		1.6	8.97	9.58	9.98	10.11	9.83
EVUL 6	0.75	0.1	2.75	2.89	2.98	2.99	2.89
		0.2	3.88	4.08	4.20	4.22	4.08
		0.4	5.44	5.73	5.92	5.95	5.76
		0.8	7.57	8.01	8.29	8.36	8.10
		1.6	10.35	11.05	11.51	11.67	11.34
EVUL 8	0.90	0.1	3.31	3.47	3.57	3.59	3.47
		0.2	4.66	4.89	5.04	5.07	4.90
		0.4	6.53	6.88	7.10	7.14	6.91
		0.8	9.09	9.61	9.95	10.04	9.72
		1.6	12.42	13.26	13.82	14.00	13.61

¹⁾ Bubble point

Correction factors

When sizing valves, the table value must be multiplied by a correction factor depending on evaporating temperature t_e.

Correction factors for evaporating temperature t_e

t _e [°C]	-40	-30	-20	-10	0	10
R410A	0.92	0.95	0.98	1.00	1.02	1.03

Capacity
Liquid capacity Q_l [kW]

Type	C _v	Liquid capacity Q ^e [TR] at pressure drop across valve Δp [psi]							US Units
		1	2	3	4	5	6	7	

R22/R407C

EVUL 1	0.12	0.3	0.5	0.6	0.7	0.7	0.8	0.9
EVUL 2	0.23	0.7	0.9	1.2	1.3	1.5	1.6	1.8
EVUL 3	0.35	1.0	1.4	1.7	2.0	2.2	2.4	2.6
EVUL 4	0.58	1.7	2.4	2.9	3.3	3.7	4.1	4.4
EVUL 5	0.75	2.2	3.1	3.7	4.3	4.8	5.3	5.7
EVUL 6	0.87	2.5	3.5	4.3	5.0	5.6	6.1	6.6
EVUL 8	1.04	3.0	4.2	5.2	6.0	6.7	7.3	7.9

R134a

EVUL 1	0.12	0.33	0.47	0.57	0.66	0.74	0.81	0.87
EVUL 2	0.23	0.66	0.93	1.14	1.32	1.47	1.61	1.74
EVUL 3	0.35	0.99	1.40	1.71	1.97	2.21	2.42	2.61
EVUL 4	0.58	1.64	2.33	2.85	3.29	3.68	4.03	4.35
EVUL 5	0.75	2.14	3.02	3.70	4.27	4.78	5.24	5.66
EVUL 6	0.87	2.47	3.49	4.27	4.93	5.51	6.04	6.53
EVUL 8	1.04	2.96	4.19	5.13	5.92	6.62	7.25	7.83

R404A/R507

EVUL 1	0.12	0.2	0.3	0.4	0.5	0.5	0.6	0.6
EVUL 2	0.23	0.5	0.6	0.8	0.9	1.0	1.1	1.2
EVUL 3	0.35	0.7	1.0	1.2	1.4	1.5	1.7	1.8
EVUL 4	0.58	1.1	1.6	2.0	2.3	2.5	2.8	3.0
EVUL 5	0.75	1.5	2.1	2.6	3.0	3.3	3.6	3.9
EVUL 6	0.87	1.7	2.4	3.0	3.4	3.8	4.2	4.5
EVUL 8	1.04	2.1	2.9	3.6	4.1	4.6	5.0	5.4

R410A

EVUL 1	0.12	0.3	0.5	0.6	0.7	0.7	0.8	0.9
EVUL 2	0.23	0.7	0.9	1.1	1.3	1.5	1.6	1.8
EVUL 3	0.35	1.0	1.4	1.7	2.0	2.2	2.4	2.6
EVUL 4	0.58	1.7	2.3	2.9	3.3	3.7	4.1	4.4
EVUL 5	0.75	2.2	3.0	3.7	4.3	4.8	5.3	5.7
EVUL 6	0.87	2.5	3.5	4.3	5.0	5.6	6.1	6.6
EVUL 8	1.04	3.0	4.2	5.2	6.0	6.7	7.3	7.9

Correction factors

When liquid temperature t ahead of the expansion valve is other than 100 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for liquid temperature t

t _l [°F]	80	90	100	110	120
Factor	1.10	1.05	1.00	0.95	0.90

Capacities are based on:

Liquid temperature:

t_l = 100 °F ahead of valve,

Evaporating temperature:

t_e = 40 °F

Superheat temperature:

(t_e+10 °F) = 50 °F

Capacity
Suction vapour capacity
 Q^e [TR]

Type	C_v	Pressure drop Δp [psi]	Suction vapour capacity Q^e [TR] at evaporating temperature t_e [$^{\circ}$ F]								US Units
			-40	-20	0	10	20	30	40	50	

R22/R407C

EVUL 1	0.12	1	0.016	0.022	0.030	0.034	0.038	0.043	0.048	0.054	
		2	0.022	0.031	0.041	0.047	0.053	0.060	0.067	0.075	
		3	0.025	0.036	0.049	0.057	0.065	0.073	0.082	0.092	
EVUL 2	0.23	1	0.032	0.045	0.059	0.067	0.076	0.086	0.096	0.107	
		2	0.043	0.061	0.082	0.094	0.107	0.120	0.135	0.151	
		3	0.050	0.072	0.099	0.113	0.129	0.146	0.164	0.183	
EVUL 3	0.35	1	0.049	0.067	0.089	0.101	0.115	0.129	0.144	0.161	
		2	0.065	0.092	0.123	0.141	0.160	0.180	0.202	0.226	
		3	0.075	0.109	0.148	0.170	0.194	0.219	0.246	0.275	
EVUL 4	0.58	1	0.081	0.112	0.148	0.169	0.191	0.215	0.240	0.268	
		2	0.108	0.153	0.206	0.235	0.267	0.301	0.337	0.376	
		3	0.124	0.181	0.247	0.283	0.323	0.365	0.410	0.458	
EVUL 5	0.75	1	0.105	0.145	0.193	0.219	0.248	0.279	0.313	0.348	
		2	0.141	0.199	0.267	0.305	0.347	0.391	0.438	0.489	
		3	0.161	0.236	0.321	0.368	0.419	0.474	0.533	0.595	
EVUL 6	0.87	1	0.122	0.168	0.222	0.253	0.286	0.322	0.361	0.402	
		2	0.162	0.230	0.308	0.352	0.400	0.451	0.506	0.565	
		3	0.186	0.272	0.370	0.425	0.484	0.547	0.615	0.687	
EVUL 8	1.04	1	0.146	0.201	0.267	0.304	0.344	0.387	0.433	0.482	
		2	0.195	0.275	0.370	0.423	0.480	0.541	0.607	0.678	
		3	0.224	0.326	0.444	0.510	0.581	0.657	0.738	0.824	

Correction factors for liquid temperature t_l
When liquid temperature t_l ahead of the expansion valve is other than 100 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for liquid temperature t_l

t_l [°F]	80	90	100	110	120
Factor	1.10	1.05	1.00	0.95	0.90

The table values refer to evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp across the valve.

Capacities are based on liquid temperature $t_l = 100$ °F ahead of the expansion valve and superheat $t_s = 7$ °F. For each additional 10 °F of superheat, the table capacities must be reduced by 2%.

Capacity
Suction vapour capacity
 Q^e [TR]
(continued)

Type	C_v	Pressure drop Δp [psi]	Suction vapour capacity Q^e [TR] at evaporating temperature t_e [°F]								US Units
			-40	-20	0	10	20	30	40	50	

R134a

EVUL 1	0.12	1	0.012	0.017	0.023	0.027	0.031	0.035	0.039	0.044	
		2	0.015	0.023	0.032	0.037	0.042	0.048	0.055	0.062	
		3	0.016	0.026	0.038	0.044	0.051	0.058	0.066	0.075	
EVUL 2	0.23	1	0.024	0.034	0.046	0.053	0.061	0.069	0.078	0.088	
		2	0.030	0.045	0.063	0.074	0.085	0.096	0.109	0.123	
		3	0.032	0.052	0.075	0.088	0.101	0.116	0.132	0.149	
EVUL 3	0.35	1	0.036	0.051	0.070	0.080	0.092	0.104	0.117	0.132	
		2	0.045	0.068	0.095	0.110	0.127	0.145	0.164	0.185	
		3	0.048	0.078	0.113	0.132	0.152	0.174	0.198	0.224	
EVUL 4	0.58	1	0.059	0.085	0.116	0.134	0.153	0.173	0.196	0.220	
		2	0.075	0.114	0.159	0.184	0.211	0.241	0.273	0.308	
		3	0.080	0.131	0.188	0.219	0.254	0.290	0.330	0.373	
EVUL 5	0.75	1	0.077	0.111	0.151	0.174	0.198	0.225	0.254	0.286	
		2	0.098	0.148	0.206	0.239	0.275	0.313	0.355	0.400	
		3	0.104	0.170	0.244	0.285	0.330	0.378	0.429	0.484	
EVUL 6	0.87	1	0.089	0.128	0.174	0.200	0.229	0.260	0.294	0.330	
		2	0.113	0.170	0.238	0.276	0.317	0.362	0.410	0.461	
		3	0.120	0.196	0.281	0.329	0.380	0.436	0.495	0.559	
EVUL 8	1.04	1	0.107	0.153	0.209	0.240	0.275	0.312	0.352	0.396	
		2	0.135	0.205	0.286	0.331	0.381	0.434	0.492	0.554	
		3	0.144	0.235	0.338	0.395	0.456	0.523	0.594	0.671	

Correction factors for liquid temperature t_l

When liquid temperature t_l ahead of the expansion valve is other than 100 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for liquid temperature t_l

t_l [°F]	80	90	100	110	120
Factor	1.10	1.05	1.00	0.95	0.90

The table values refer to evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp across the valve.

Capacities are based on liquid temperature $t_l = 100$ °F ahead of the expansion valve and superheat $t_s = 7$ °F. For each additional 10 °F of superheat, the table capacities must be reduced by 2%.

Capacity
Suction vapour capacity
 Q_e [TR]
(continued)

Type	C_v	Pressure drop Δp [psi]	Suction vapour capacity Q_e [TR] at evaporating temperature t_e [°F]								US Units
			-40	-20	0	10	20	30	40	50	

R404A/R507

EVUL 1	0.12	1	0.015	0.020	0.026	0.030	0.034	0.038	0.043	0.048	
		2	0.020	0.028	0.037	0.042	0.048	0.054	0.060	0.068	
		3	0.023	0.033	0.045	0.051	0.058	0.065	0.074	0.082	
EVUL 2	0.23	1	0.029	0.040	0.053	0.060	0.068	0.077	0.086	0.096	
		2	0.040	0.055	0.074	0.084	0.096	0.108	0.121	0.135	
		3	0.047	0.066	0.089	0.102	0.116	0.131	0.147	0.165	
EVUL 3	0.35	1	0.044	0.060	0.079	0.090	0.102	0.115	0.129	0.144	
		2	0.060	0.083	0.111	0.126	0.143	0.162	0.181	0.203	
		3	0.070	0.099	0.134	0.153	0.174	0.196	0.221	0.247	
EVUL 4	0.58	1	0.073	0.100	0.132	0.151	0.170	0.192	0.215	0.240	
		2	0.100	0.138	0.184	0.211	0.239	0.269	0.302	0.338	
		3	0.117	0.166	0.223	0.255	0.290	0.327	0.368	0.411	
EVUL 5	0.75	1	0.095	0.130	0.172	0.196	0.222	0.249	0.280	0.312	
		2	0.130	0.180	0.240	0.274	0.310	0.350	0.393	0.439	
		3	0.153	0.215	0.290	0.332	0.377	0.426	0.478	0.535	
EVUL 6	0.87	1	0.110	0.150	0.198	0.226	0.256	0.288	0.323	0.360	
		2	0.149	0.207	0.277	0.316	0.358	0.404	0.453	0.506	
		3	0.176	0.248	0.334	0.383	0.435	0.491	0.552	0.617	
EVUL 8	1.04	1	0.132	0.180	0.238	0.271	0.307	0.345	0.387	0.432	
		2	0.179	0.249	0.332	0.379	0.430	0.485	0.544	0.608	
		3	0.211	0.298	0.401	0.459	0.522	0.589	0.662	0.741	

Correction factors for liquid temperature t_l

When liquid temperature t_l ahead of the expansion valve is other than 100 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for liquid temperature t_l

t_l [°F]	80	90	100	110	120
Factor	1.10	1.05	1.00	0.95	0.90

The table values refer to evaporator capacity and are given as a function of evaporating temperature t_e and pressure drop Δp across the valve.

Capacities are based on liquid temperature $t_l = 100$ °F ahead of the expansion valve and superheat $t_s = 7$ °F. For each additional 10 °F of superheat, the table capacities must be reduced by 2%.

Capacity
Suction vapour capacity
 Q^e [TR]
(continued)

Type	C_v	Pressure drop Δp [psi]	Suction vapour capacity Q^e [TR] at evaporating temperature t_e [°F]								US Units
			-40	-20	0	10	20	30	40	50	

R410A

EVUL 1	0.12	1	0.024	0.032	0.041	0.046	0.051	0.056	0.062	0.068	
		2	0.033	0.044	0.057	0.064	0.071	0.079	0.087	0.096	
		3	0.040	0.054	0.069	0.078	0.087	0.096	0.107	0.118	
EVUL 2	0.23	1	0.049	0.064	0.081	0.091	0.101	0.112	0.124	0.137	
		2	0.067	0.089	0.114	0.128	0.143	0.158	0.175	0.193	
		3	0.080	0.107	0.138	0.155	0.173	0.193	0.213	0.235	
EVUL 3	0.35	1	0.073	0.096	0.122	0.137	0.152	0.169	0.186	0.205	
		2	0.100	0.133	0.171	0.192	0.214	0.237	0.262	0.289	
		3	0.120	0.161	0.207	0.233	0.260	0.289	0.320	0.353	
EVUL 4	0.58	1	0.121	0.159	0.203	0.228	0.254	0.281	0.311	0.342	
		2	0.167	0.222	0.285	0.319	0.356	0.396	0.437	0.482	
		3	0.200	0.268	0.345	0.388	0.434	0.482	0.534	0.588	
EVUL 5	0.75	1	0.158	0.207	0.264	0.296	0.330	0.366	0.404	0.444	
		2	0.218	0.288	0.370	0.415	0.463	0.514	0.569	0.626	
		3	0.260	0.348	0.449	0.505	0.564	0.627	0.694	0.764	
EVUL 6	0.87	1	0.182	0.239	0.305	0.341	0.380	0.422	0.466	0.513	
		2	0.251	0.333	0.427	0.479	0.535	0.594	0.656	0.723	
		3	0.299	0.401	0.518	0.582	0.651	0.723	0.800	0.882	
EVUL 8	1.04	1	0.218	0.287	0.366	0.410	0.456	0.506	0.559	0.615	
		2	0.301	0.399	0.512	0.575	0.641	0.712	0.787	0.867	
		3	0.359	0.482	0.622	0.699	0.781	0.868	0.960	1.058	

Correction factors for liquid temperature t_l

When liquid temperature t_l ahead of the expansion valve is other than 100 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for liquid temperature t_l

t_l [°F]	80	90	100	110	120
Factor	1.10	1.05	1.00	0.95	0.90

Capacity
Hot gas capacity Q_h [TR]

Type	Cv	Pressure drop across valve Δp [bar]	Hot gas capacity Q_h [TR] at condensing temp. t_c [$^{\circ}$ F]					US Units	
			70	90	100	120	140		
R22/R407C									
EVUL 1	0.12	2	0.097	0.100	0.101	0.101	0.098		
		5	0.151	0.157	0.159	0.159	0.154		
		10	0.209	0.219	0.221	0.222	0.216		
		15	0.250	0.263	0.267	0.269	0.262		
		20	0.282	0.299	0.304	0.308	0.300		
		25	0.307	0.328	0.335	0.340	0.333		
EVUL 2	0.23	2	0.193	0.201	0.202	0.202	0.195		
		5	0.302	0.314	0.318	0.318	0.308		
		10	0.418	0.437	0.443	0.445	0.431		
		15	0.500	0.527	0.535	0.539	0.524		
		20	0.564	0.598	0.608	0.615	0.600		
		25	0.615	0.657	0.670	0.680	0.665		
EVUL 3	0.35	2	0.290	0.301	0.304	0.303	0.293		
		5	0.453	0.471	0.476	0.477	0.461		
		10	0.626	0.656	0.664	0.667	0.647		
		15	0.750	0.790	0.802	0.808	0.786		
		20	0.845	0.897	0.912	0.923	0.900		
		25	0.922	0.985	1.005	1.020	0.998		
EVUL 4	0.58	2	0.483	0.501	0.506	0.506	0.489		
		5	0.755	0.785	0.794	0.794	0.769		
		10	1.044	1.093	1.107	1.111	1.078		
		15	1.250	1.316	1.337	1.347	1.310		
		20	1.409	1.494	1.521	1.538	1.500		
		25	1.537	1.642	1.675	1.700	1.663		
EVUL 5	0.75	2	0.628	0.652	0.658	0.657	0.635		
		5	0.981	1.021	1.032	1.033	0.999		
		10	1.357	1.421	1.439	1.445	1.402		
		15	1.624	1.711	1.737	1.751	1.703		
		20	1.832	1.943	1.977	1.999	1.950		
		25	1.998	2.134	2.177	2.210	2.161		
EVUL 6	0.87	2	0.725	0.752	0.759	0.758	0.733		
		5	1.132	1.178	1.191	1.191	1.153		
		10	1.566	1.639	1.660	1.667	1.618		
		15	1.874	1.975	2.005	2.020	1.965		
		20	2.113	2.241	2.281	2.307	2.250		
		25	2.305	2.462	2.512	2.550	2.494		
EVUL 8	1.04	2	0.870	0.903	0.911	0.910	0.880		
		5	1.358	1.414	1.429	1.430	1.384		
		10	1.879	1.967	1.993	2.001	1.941		
		15	2.249	2.370	2.406	2.424	2.358		
		20	2.536	2.690	2.737	2.768	2.700		
		25	2.766	2.955	3.015	3.061	2.993		

Correction factors for liquid temperature t_l

When the valve is used in a hot gas defrost circuit, evaporator temperature affects the capacity. When the evaporator temperature differs from 40 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for t_h and t_e

t_l [°F]	-40	-20	0	20	40	50
Factor	1.18	1.14	1.09	1.04	1	0.97

Capacity
Hot gas capacity Q_h [TR]
(continued)
US Units

Type	Cv	Pressure drop across valve Δp [bar]	Hot gas capacity Q_h [TR] at condensing temp. t_c [$^{\circ}$ F]				
			70	90	100	120	140
R134a							
EVUL 1	0.12	2	0.073	0.077	0.079	0.080	0.079
		5	0.113	0.120	0.122	0.125	0.123
		10	0.153	0.165	0.169	0.173	0.172
		15	0.179	0.195	0.201	0.208	0.208
		20	0.196	0.218	0.226	0.236	0.236
		25	0.208	0.235	0.245	0.258	0.260
EVUL 2	0.23	2	0.146	0.155	0.157	0.160	0.158
		5	0.226	0.240	0.245	0.250	0.247
		10	0.306	0.329	0.338	0.347	0.344
		15	0.358	0.391	0.403	0.416	0.416
		20	0.393	0.436	0.452	0.471	0.473
		25	0.416	0.471	0.491	0.516	0.521
EVUL 3	0.35	2	0.220	0.232	0.236	0.240	0.236
		5	0.339	0.360	0.367	0.375	0.370
		10	0.459	0.494	0.506	0.520	0.516
		15	0.537	0.586	0.604	0.624	0.623
		20	0.589	0.655	0.678	0.707	0.709
		25	0.624	0.706	0.736	0.774	0.781
EVUL 4	0.58	2	0.366	0.386	0.393	0.399	0.394
		5	0.565	0.600	0.612	0.624	0.617
		10	0.765	0.823	0.844	0.866	0.861
		15	0.894	0.977	1.006	1.041	1.039
		20	0.982	1.091	1.130	1.178	1.182
		25	1.040	1.177	1.227	1.290	1.302
EVUL 5	0.75	2	0.476	0.502	0.511	0.519	0.512
		5	0.734	0.780	0.796	0.812	0.803
		10	0.994	1.071	1.097	1.126	1.119
		15	1.162	1.270	1.308	1.353	1.351
		20	1.277	1.418	1.469	1.531	1.537
		25	1.352	1.530	1.595	1.677	1.692
EVUL 6	0.87	2	0.549	0.579	0.590	0.599	0.591
		5	0.847	0.900	0.919	0.937	0.926
		10	1.147	1.235	1.266	1.300	1.291
		15	1.341	1.465	1.510	1.561	1.559
		20	1.473	1.636	1.695	1.767	1.773
		25	1.560	1.766	1.841	1.935	1.952
EVUL 8	1.04	2	0.659	0.695	0.708	0.719	0.709
		5	1.017	1.080	1.102	1.124	1.111
		10	1.377	1.482	1.519	1.560	1.549
		15	1.610	1.758	1.812	1.873	1.870
		20	1.768	1.964	2.034	2.120	2.128
		25	1.872	2.119	2.209	2.322	2.343

Correction factors for liquid temperature t_l
When the valve is used in a hot gas defrost circuit, evaporator temperature affects the capacity. When the evaporator temperature differs from 40 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for t_h and t_e

t_l [°F]	-40	-20	0	20	40	50
Factor	1.18	1.14	1.09	1.04	1	0.97

Capacity
Hot gas capacity Q_h [TR]
(continued)

Type	Cv	Pressure drop across valve Δp [bar]	Hot gas capacity Q_h [TR] at condensing temp. t_c [°F]					US Units
			70	90	100	120	140	
R404A								
EVUL 1	0.12	2	0.082	0.083	0.082	0.078	0.069	
		5	0.128	0.129	0.128	0.122	0.109	
		10	0.178	0.180	0.179	0.171	0.153	
		15	0.213	0.217	0.216	0.207	0.186	
		20	0.241	0.247	0.246	0.237	0.213	
		25	0.263	0.271	0.271	0.262	0.236	
EVUL 2	0.23	2	0.164	0.165	0.164	0.155	0.139	
		5	0.257	0.259	0.257	0.244	0.218	
		10	0.356	0.360	0.358	0.342	0.306	
		15	0.426	0.434	0.432	0.414	0.372	
		20	0.481	0.493	0.492	0.473	0.426	
		25	0.525	0.542	0.542	0.523	0.472	
EVUL 3	0.35	2	0.247	0.248	0.245	0.233	0.208	
		5	0.385	0.388	0.385	0.366	0.327	
		10	0.533	0.541	0.537	0.512	0.459	
		15	0.639	0.652	0.648	0.621	0.558	
		20	0.722	0.740	0.738	0.710	0.639	
		25	0.788	0.814	0.814	0.785	0.708	
EVUL 4	0.58	2	0.411	0.413	0.409	0.388	0.347	
		5	0.642	0.647	0.641	0.610	0.546	
		10	0.889	0.901	0.895	0.854	0.765	
		15	1.065	1.086	1.081	1.035	0.930	
		20	1.203	1.233	1.231	1.183	1.065	
		25	1.313	1.356	1.356	1.308	1.181	
EVUL 5	0.75	2	0.535	0.537	0.532	0.505	0.451	
		5	0.835	0.841	0.834	0.793	0.709	
		10	1.156	1.171	1.163	1.110	0.995	
		15	1.385	1.412	1.405	1.346	1.209	
		20	1.563	1.603	1.600	1.537	1.384	
		25	1.707	1.763	1.763	1.700	1.535	
EVUL 6	0.87	2	0.617	0.620	0.613	0.582	0.520	
		5	0.963	0.971	0.962	0.915	0.818	
		10	1.334	1.351	1.342	1.281	1.148	
		15	1.598	1.629	1.621	1.553	1.395	
		20	1.804	1.850	1.846	1.774	1.597	
		25	1.970	2.034	2.034	1.962	1.771	
EVUL 8	1.04	2	0.740	0.743	0.736	0.699	0.624	
		5	1.156	1.165	1.154	1.098	0.982	
		10	1.600	1.622	1.611	1.537	1.378	
		15	1.918	1.955	1.945	1.863	1.674	
		20	2.165	2.220	2.215	2.129	1.917	
		25	2.364	2.441	2.441	2.354	2.125	

Correction factors for liquid temperature t_l

When the valve is used in a hot gas defrost circuit, evaporator temperature affects the capacity. When the evaporator temperature differs from 40 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for t_h and t_e

t_l [°F]	-40	-20	0	20	40	50
Factor	1.18	1.14	1.09	1.04	1	0.97

Capacity
Hot gas capacity Q_h [TR]
(continued)

Type	Cv	Pressure drop across valve Δp [bar]	Hot gas capacity Q_h [TR] at condensing temp. t_c [$^{\circ}$ F]					US Units
			70	90	100	120	140	
R410A								
EVUL 1	0.12	2	0.111	0.114	0.115	0.114	0.108	
		5	0.174	0.180	0.181	0.179	0.170	
		10	0.242	0.251	0.253	0.251	0.239	
		15	0.292	0.304	0.307	0.306	0.290	
		20	0.332	0.347	0.351	0.350	0.333	
		25	0.365	0.384	0.389	0.389	0.371	
EVUL 2	0.23	2	0.222	0.229	0.230	0.228	0.215	
		5	0.348	0.359	0.362	0.358	0.339	
		10	0.484	0.503	0.507	0.503	0.477	
		15	0.584	0.609	0.615	0.611	0.581	
		20	0.664	0.695	0.703	0.701	0.667	
		25	0.730	0.768	0.778	0.778	0.741	
EVUL 3	0.35	2	0.333	0.343	0.345	0.341	0.323	
		5	0.521	0.539	0.543	0.537	0.509	
		10	0.726	0.754	0.760	0.754	0.716	
		15	0.876	0.913	0.922	0.917	0.871	
		20	0.996	1.042	1.054	1.051	1.000	
		25	1.095	1.152	1.167	1.166	1.112	
EVUL 4	0.58	2	0.555	0.572	0.575	0.569	0.538	
		5	0.869	0.899	0.905	0.896	0.848	
		10	1.211	1.257	1.267	1.257	1.193	
		15	1.460	1.522	1.537	1.528	1.452	
		20	1.659	1.737	1.757	1.752	1.667	
		25	1.825	1.919	1.945	1.944	1.853	
EVUL 5	0.75	2	0.721	0.744	0.748	0.740	0.700	
		5	1.130	1.168	1.176	1.164	1.102	
		10	1.574	1.634	1.647	1.634	1.550	
		15	1.898	1.978	1.998	1.987	1.888	
		20	2.157	2.258	2.284	2.277	2.168	
		25	2.373	2.495	2.528	2.527	2.409	
EVUL 6	0.87	2	0.832	0.858	0.863	0.853	0.807	
		5	1.304	1.348	1.357	1.343	1.272	
		10	1.816	1.885	1.901	1.886	1.789	
		15	2.190	2.283	2.305	2.293	2.178	
		20	2.489	2.606	2.636	2.628	2.501	
		25	2.738	2.879	2.917	2.916	2.780	
EVUL 8	1.04	2	0.998	1.030	1.036	1.024	0.969	
		5	1.564	1.617	1.628	1.612	1.526	
		10	2.179	2.262	2.281	2.263	2.147	
		15	2.628	2.739	2.766	2.751	2.614	
		20	2.987	3.127	3.163	3.153	3.001	
		25	3.285	3.455	3.501	3.499	3.336	

Correction factors for liquid temperature t_l

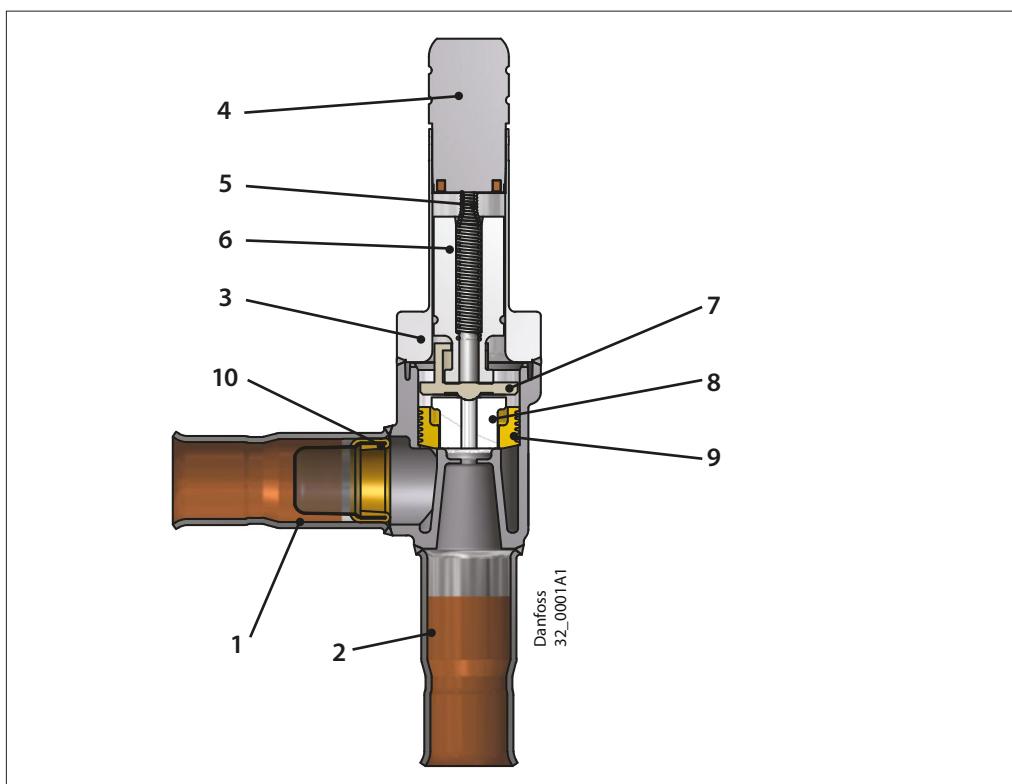
When the valve is used in a hot gas defrost circuit, evaporator temperature affects the capacity. When the evaporator temperature differs from 40 °F, adjust the table capacities by multiplying them by the appropriate correction factor found in the following table.

Correction factors for t_h and t_e

t_l [°F]	-40	-20	0	20	40	50
Factor	1.18	1.14	1.09	1.04	1	0.97

Design / Function

1. Laser welded connection
2. Laser welded connection
3. Flange
4. Armature tube
5. Return spring
6. Armature
7. Pilot plate (servo)
8. Seat plate (servo)
9. Piston (servo)
10. Inlet filter


Servo operated

EVUL 1 – 8 are servo operated piston solenoid valves. The servo piston principle results in a fast operating and compact valve that is able to open against a high differential pressure. The valve closes rather soft, because the pilot system does not fully close before the main orifice has closed. This minimizes liquid hammer.

When the coil is currentless, the main orifice, seat plate (12) and pilot orifice (on the pilot plate (11)) are closed. The pilot orifice and main orifice are held closed by the armature spring force and the differential pressure between inlet and outlet sides.

When current is applied to the coil, the armature (9) is drawn up into the magnetic field and thus lifts the pilot plate (11) and opens for the pilot orifice so that the de-energising of the servo chamber (A) starts and the pressure is relieved to the level of the outlet side. As the inlet pressure that acts on the bottom of the piston (13) now is higher than the pressure in the servo chamber (A), the piston is moved upwards and lifts both the pilot plate (11) and the seat plate (12). When

the seat plate is lifted, the main orifice opens for full flow. Therefore a minimum differential pressure of 0.02 bar is necessary to open the valve and keep it open.

When the current to the coil is switched off, the spring (8) forces the armature (9) down towards the pilot plate (11). The pressure in the servo chamber (A) increases and the piston will no longer be able to hold the seat plate (12) in lifted position, by which the main orifice closes. The armature (9) continues its downwards movement until the pilot orifice on the pilot plate (11) is fully closed.

 Note:

Danfoss recommends that a suitable filter or filter drier (max. size of 40 – 50 µm) is installed ahead of each solenoid valve to keep scale, solder material and other foreign dirt and particles out of the valve.

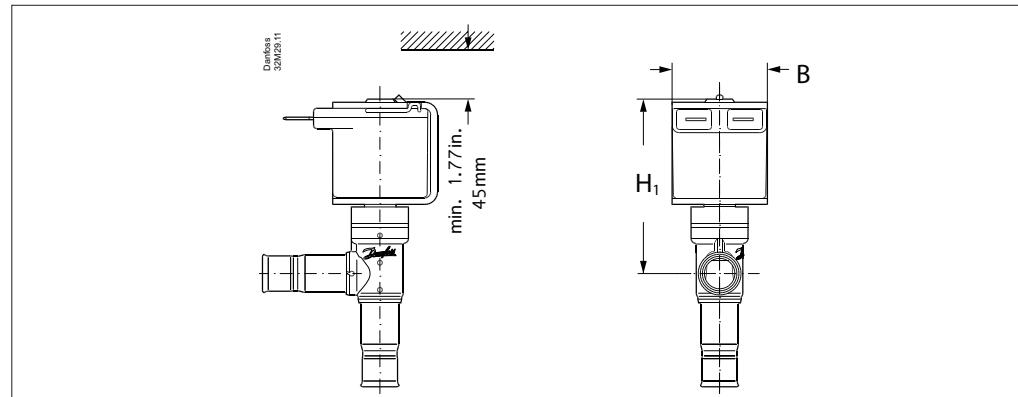
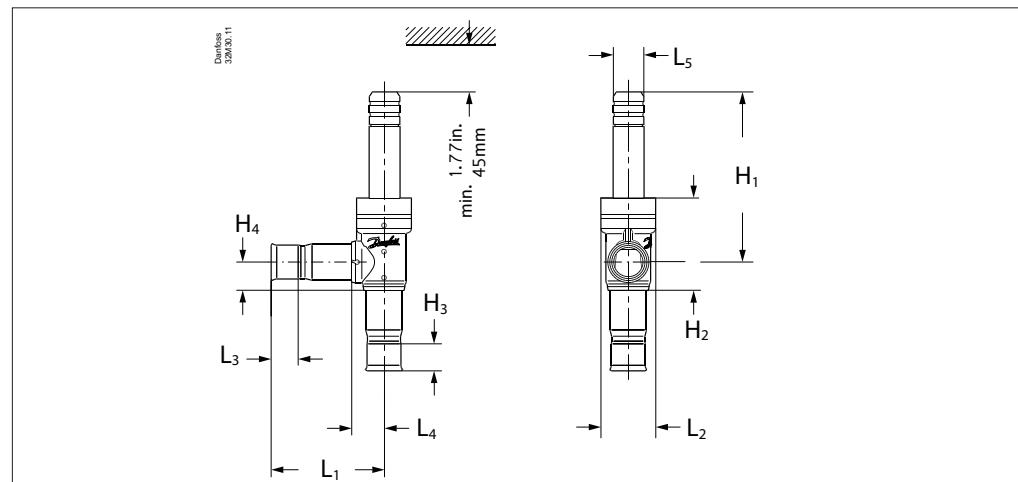
 Note:

By using the valve for oil return application - please contact Danfoss.

Material specifications

No.	Description	Material
1	Bi-metallic tube	Stainless steel / Cu
2	Bi-metallic tube	Stainless steel / Cu
4	Armature tube	Stainless steel
5	Spring	Spring wire stainless
6	Armature	Stainless steel

No.	Description	Material
7	Pilot plate	Thermoplast
8	Seat plate	Teflon
9	Piston	Brass
10	Inlet filter	Stainless steel/brass

**Dimensions [in.]
and weights [lbs]**
EVUL 1 – 6 and EVUL 8 mounted with coil with 0.25 in. US spade

EVUL 1 – 6 and EVUL 8


Net weight of coil:
approx. 0.10 Kg (0.22 lbs)
Net weight of valve:
approx. 0.05 Kg (0.11 lbs)

Note:
The drawings are only representative.

Type	Connection Solder		H ₁	H ₂	H ₃	H ₄	L ₁	L ₂	L ₃	L ₄	L ₅	B	Net weight with coil
	[in]	[mm]											
EVUL 1	1/4	6	55	30	7	8.5	37	18	7	9.9	10	30	0.18
EVUL 2	1/4	6	55	30	7	8.5	37	18	7	9.9	10	30	0.18
EVUL 3	1/4	6	55	30	7	8.5	37	18	7	9.9	10	30	0.18
	3/8	10	55	30	9	8.5	37	18	9	9.9	10	30	0.18
EVUL 4	1/4	6	55	30	7	8.5	37	18	7	9.9	10	30	0.18
	3/8	10	55	30	9	8.5	37	18	9	9.9	10	30	0.18
	1/2	-	55	30	10	8.5	35	18	10	9.9	10	30	0.18
	-	12	55	30	10	8.5	36	18	10	9.9	10	30	0.18
EVUL 5	3/8	10	55	30	9	8.5	37	18	9	9.9	10	30	0.18
	1/2	-	55	30	10	8.5	35	18	10	9.9	10	30	0.18
	-	12	55	30	10	8.5	36	18	10	9.9	10	30	0.18
EVUL 6	3/8	10	55	30	9	8.5	37	18	9	9.9	10	30	0.18
	1/2	-	55	30	10	8.5	35	18	10	9.9	10	30	0.18
	-	12	55	30	10	8.5	36	18	10	9.9	10	30	0.18
EVUL 8	1/2	-	55	30	10	8.5	35	18	10	9.9	10	30	0.18
	-	12	55	30	10	8.5	36	18	10	9.9	10	30	0.18

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