

COURSE DESCRIPTION

# G721 ACS1000 & ACS5000 Service & Commissioning

#### Course goal

The goal of this course is to introduce and instruct the service and commissioning engineer to the ACS1000 and ACS5000. To allow them to learn in a safe and instructive environment the techniques required to carry out the correct procedure in commissioning, servicing and maintaining the ACS1000 and ACS5000

#### Main learning objectives

Upon completion of this course, the participants will be able to:

- Understand the drive system topology
- Carry out basic commissioning, service and maintenance work and fault tracing
- Set and tune application and motor control parameters
- Locate and replace faulty hardware components
- Use MV Drive Portal database to update the knowledge of the drive
- Start the certification program for commissioning; after completion of the certification program the participants are allowed to commission the medium voltage drive system.

## Participant profile

Commissioning and service engineers, testing and maintenance personnel of ABB or certified technical partners

#### **Prerequisites**

- Good engineering knowledge of AC drives and motors
- Personal computer knowledge
- Laptop with DriveDebug and DriveWindow loaded, fiber optic programming tool (RUSB-02 or PCMCIA equivalent)
- Successful completion of the e-learning courses G711e and G741e

## Topics e-learning courses G711e and G741e Generalities

- ABB medium voltage drives family overview
- Inverter topology, DTC control
- Options and typical applications

## Control hardware ACS1000/5000

- Main circuit diagrams
- Component and PCB functions
- PCB settings and configuration

#### Power hardware description

- Air and water cooled ACS1000
- ACS1000i
- ACS5000

#### **Protection concept**

- Fault classes
- Protective reactions

## Topics classroom course Generalities

- MV data base instruction
- Software compatibility and downloading sequence
- How to use software tools
- How to give a short customer training after commissioning

## **Demonstration drive**

- Component recognition and location
- Starting/stopping procedures
- Motor runs and tuning

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## **Drive commissioning**

- Cold commissioning procedure
- Tests and reports
- Calculation of motor parameters

## Software description

- Software structure, parameters description
- Application programming
- Fieldbus programming (interfacing with overriding system)
- Setting and tuning motor control parameters

## Fault-tracing and troubleshooting

- Alarm and fault indications
- Measuring/replacing power components

### Course type

This is a face to face class room training with maximum 8 participants.

#### **Methods**

- e-learnings, internet-based courses
- lectures and demonstrations
- Practical exercise with training equipment

## Follow-up training

- ACS1000 and ACS5000 Expert Days

#### **Duration**

ca. 4 days e-learning 5 days classroom training

## To register:

Please apply online (signup required): ABB MyLearning/G721

Additional course dates are available on request.

<u>Please note</u>: The course is only carried out if at least 4 participants have been booked.

#### **Course outline**

description

service parameters

Commissioning procedure and

DAY 1 (ACS1000)	DAY 2 (ACS1000)	DAY 3 (GENERAL)
<ul> <li>Component recognition and location</li> <li>Operation of the drive</li> <li>Power part commissioning</li> <li>Application SW programming</li> <li>Commissioning tool DriveStartup</li> </ul>	<ul> <li>Insulation resistance measurements</li> <li>Preventive maintenance</li> <li>Checking/ exchanging semiconductors</li> <li>Troubleshooting</li> </ul>	<ul> <li>MV data base instruction</li> <li>Software compatibility and downloading</li> <li>How to use software tools</li> <li>How to give short customer training</li> </ul>
DAY 4 (ACS5000)	DAY 5 (ACS5000)	_
<ul> <li>Component recognition and location</li> <li>Operation of the drive</li> <li>Software structure, parameter's</li> </ul>	Preventive maintenance     Checking/ exchanging     semiconductors	_

- Troubleshooting



Classroom training



Hands-on training

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