

ABB MEASUREMENT & ANALYTICS | CONFIGURATION MANUAL

Spirit^{IT} Flow-X

High accuracy flow computers



Operation and configuration – Gas USC

Measurement made easy

Flow-X/P with Flow-X/M module

Introduction

Welcome to the exciting world of Spirit $^{\rm IT}$ Flow-X!

This manual is the operation and configuration manual for the Spirit^{IT} Flow-X Gas USC application.

There are three reference manuals:

- Volume I This Installation manual, with the installation instructions.
- Volume II The Operation and Configuration manual. This manual consists of a general part and one of the following application-specific parts:
 - IIA Operation and configuration
 - IIB Gas Metric application
 - IIC Liquid Metric application
 - IID Gas US customary units application
 - IIE Liquid US customary units application
- Volume III The manuals for solutions that exceed our standard applications. This volume consists of 1 part:
 - IIIB Function referencere

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1 Manual introduction

Purpose of this manual

This Flow-X reference manual is written for a variety of readers:

- The application developer, who is interested in all details required to develop a complete flow measurement solution with a Flow-X product.
- The Instrumentation engineer, who selects the appropriate flow computer model, assigns inputs and outputs and designs transmitter loops and flow computer functionality
- A more generally interested reader, who investigates whether the capabilities and features of Flow-X will satisfy his/her project requirements.

This manual expects the reader to be commonly acquainted with flow measurement principles, such as turbine, orifice and ultrasonic measurements. This manual is not an introduction to these techniques.

Overview

This manual works in conjunction with manual IIA 'Operation and Configuration' that covers the **common** operation and configuration aspects of the Flow-X flow computer.

The Flow-X flow computer family comes with the following 4 standard software applications:

- Gas Metric
- Liquid Metric
- Gas US Customary (USC)
- Liquid US Customary (USC)

Each application can be used for a single meter run or for a meter station consisting of multiple meter runs.

This application manual describes the specific functions and capabilities of the **Gas USC** Application.

Document conventions



When the book symbol as displayed at the left appears in the text in this manual, a reference is made to another section of the manual. At the referred section, more detailed, or other relevant information is given.



When in this manual a symbol as displayed at the left appears in the text, certain specific operating instructions are given to the user. In such as case, the user is assumed to perform some action, such as the selection of a certain object, worksheet, or typing on the keyboard.



A symbol as displayed at the left indicates that the user may read further on the subject in one of the sample workbooks as installed on your machine.



When an important remark is made in the manual requiring special attention, the symbol as displayed to the left appears in the text

Abbreviations

Throughout this document the following abbreviations are used:

ADC	Analog to Digital converter	
AI	Analog Input	
AO	Analog Output	
API	Application Programming Interface	
	An interface that allows an application to interact with another application or operating system, in our case, Flow-X. Most of the Flow-X API is	
	implemented through Excel worksheet functions.	
ASCII	American Standard Code for Information Interchange.	
	A set of standard numerical values for printable, control, and special characters used by PCs and most other computers. Other commonly used	
	codes for character sets are ANSI (used by Windows 3.1+), Unicode (used by Windows 95 and Windows NT), and EBCDIC (Extended Binary-Coded	
	Decimal Interchange Code, used by IBM for mainframe computers).	
CPU	Central Processing Unit	
DAC	Digital to Analog Converter	
DCS	Distributed Control System	
DDE	Dynamic Data Exchange	
	A relatively old mechanism for exchanging simple data among processes in MS-Windows.	
DI	Digital Input	
DO	Digital Output	
EGU	Engineering Units Electrical Industries Association	
EIA	Field Effect Transistor	
FET GC	Gas Chromatograph	
GUI	Graphical User Interface	
HART	Highway Addressable Remote Transducer.	
HAKI	A protocol defined by the HART Communication Foundation to exchange information between process control devices such as transmitters and	
	computers using a two-wire 4-20mA signal on which a digital signal is superimposed using Frequency Shift Keying at 1200 bps.	
НМІ	Human Machine Interface.	
	Also referred to as a GUI or MMI. This is a process that displays graphics and allows people to interface with the control system in graphic form.	
	It may contain trends, alarm summaries, pictures, and animations.	
1/0	Input/Output	
IEEE	Institute for Electrical and Electronics Engineers	
ISO	International Standards Organization	
MMI	Man Machine Interface (see HMI)	
MIC	Machine Identification Code. License code of Flow-X which uniquely identifies you computer.	
ОЕМ	Original Equipment Manufacturer	
P&ID	Piping and Instrumentation Diagram	
PC	Personal Computer	
РСВ	Printed Circuit Board	
PLC	Programmable Logic Controller.	
	A specialized device used to provide high-speed, low-level control of a process. It is programmed using Ladder Logic, or some form of structured	
DC222	language, so that engineers can program it. PLC hardware may have good redundancy and fail-over capabilities.	
RS232	EIA standard for point to point serial communications in computer equipment	
RS422 RS485	EIA standard for two- and four-wire differential unidirectional multi-drop serial EIA standard for two-wire differential bidirectional multi-drop serial communications in computer equipment	
RTU SCADA	Remote Terminal Unit Supervisory Control and Data Acquisition	
SQL	Standard Query Language	
SVC	Supervisory Computer	
TCP/IP	Transmission Control Protocol/Internet Protocol.	
101711	Transmission Control Protocol/Internet Protocol. The control mechanism used by programs that want to speak over the Internet. It was	
	established in 1968 to help remote tasks communicate over the original ARPANET.	
TTL	Transistor-Transistor Logic	
UART	Universal Asynchronous Receiver & Transmitter	
URL	Uniform Resource Locator.	
	The global address for documents and resources on the World Wide Web.	
XML	Extensible Markup Language. A specification for Web documents that allows developers to create custom tags that enable the definition,	
	transmission, validation and interpretation of data contained therein.	

Terms and definitions

Throughout this manual the following additional terms and definitions are used:

Asynchronous	A type of message passing where the sending task does not wait for a reply before continuing processing. If the receiving task cannot take the message immediately, the message often waits on a queue until it can be received.
Client/server	A network architecture in which each computer or process on the network is either a client or a server. Clients rely on servers for
Cherry server	resources, such as files, devices, and even processing power.
	Another type of network architecture is known as a peer-to-peer architecture. Both client/server and peer-to-peer architectures are widely
	used, and each has unique advantages and disadvantages. Client/server architectures are sometimes called two-tier architectures
Device driver	A program that sends and receives data to and from the outside world. Typically a device driver will communicate with a hardware
	interface card that receives field device messages and maps their content into a region of memory on the card. The device driver then
	reads this memory and delivers the contents to the spreadsheet.
Engineering units	Engineering units as used throughout this manual refers in general to the units of a tag, for example 'psi', or '°F', and not to a type of unit,
3 3	as with 'metric' units, or 'imperial' units.
Ethernet	A LAN protocol developed by Xerox in cooperation with DEC and Intel in 1976. Standard Ethernet supports data transfer rates of 10 Mbps.
	The Ethernet specification served as the basis for the IEEE 802.3 standard, which specifies physical and lower software layers. A newer
	version, called 100-Base-T or Fast Ethernet supports data transfer rates of 100 Mbps, while the newest version, Gigabit Ethernet supports
	rates of 1 gigabit (900 megabits) per second.
Event	Anything that happens that is significant to a program, such as a mouse click, a change in a data point value, or a command from a user.
Exception	Any condition, such as a hardware interrupt or software error-handler, that changes a program's flow of control.
Fieldbus	A set of communication protocols that various hardware manufacturers use to make their field devices talk to other field devices. Fieldbus
	protocols are often supported by manufacturers of sensor hardware. There are debates as to which of the different fieldbus protocols is
	the best. Popular types of fieldbus protocol include Modbus, Hart, Profibus, Devicenet, InterBus, and CANopen.
Gross volume	The corrected actual volume; as indicated by the flow meter and corrected for the flow meter calibration curve (if applicable), the meter
	factor, the meter body expansion and the viscosity influence (for helical turbine and PD meters).
Indicated volume	The uncorrected actual volume; as indicated by the flow meter without any correction being applied.
Kernel	The core of Flow-X that handles basic functions, such as hardware and/or software interfaces, or resource allocation.
Peer-to-peer	A type of network in which each workstation has equivalent capabilities and responsibilities. This differs from client/server architectures,
	in which some computers are dedicated to serving the others. Peer-to-peer networks are generally simpler, but they usually do not offer
	the same performance under heavy loads. Peer-to-peer is sometimes shortened to the term P2P.
Polling	A method of updating data in a system, where one task sends a message to a second task on a regular basis, to check if a data point has
•	changed. If so, the change in data is sent to the first task. This method is most effective when there are few data points in the system.
	Otherwise, exception handling is generally faster.
Process visualization	A system for monitoring and controlling for production processes, and managing related data. Typically such a system is connected to
software	external devices, which are in turn connected to sensors and production machinery.
	The term 'process visualization software' in this document is generally used for software with which SCADA software, HMI software, or
	supervisory computer software applications can be built. In this document, although strictly not correct, the terms 'SCADA, 'HMI,
	'supervisory', and 'process visualization' are alternately used, and refer to the computer software applications that can be realized with
	Spirit T eXLerate, a PC-based supervisory software.
Protocol	An agreed-up format for transmitting data between two devices. In this context, a protocol mostly references to the Data Link Layer in the
	OSI 7-Layer Communication Model.
Query	In SCADA/HMI terms a message from a computer to a client in a master/client configuration utilizing the message protocol with the
	purpose to request for information. Usually, more than 1 data-point is transmitted in a single query.
Real-time	The characteristic of determinism applied to computer hardware and/or software. A real-time process must perform a task in a
	determined length of time.
	The phrase "real-time" does not directly relate to how fast the program responds, even though many people believe that real-time means
	real-fast.
Resource	Any component of a computing machine that can be utilized by software. Examples include: RAM, disk space, CPU time, real-world time,
	serial devices, network devices, and other hardware, as well as O/S objects such as semaphores, timers, file descriptors, files, etc.
Synchronous	A type of message passing where the sending task waits for a reply before continuing processing.
Tag	A 'tag' as used within this document refers to a data point existing in the tag database, with a number of properties, such as its assigned
	I/O address, current value, engineering units, description, alias name, and many others.
Web Server	A computer that has server software installed on it and is used to deliver web pages to an intranet/Internet.

2 Application overview

This chapter lists the features of the Gas USC application and shows some typical meter run configurations that are covered by it.

Capabilities

The Gas USC application has the following capabilities:

- Supports both single meter runs and meter stations consisting of several meter runs.
- Support of turbine, PD, ultrasonic, Coriolis, orifice, venturi,
 V-cone and nozzle flow meters
- Supports any type of flow meters outputting a flow rate through an analog, HART or Modbus signal
- Analog, HART and Modbus options for live inputs
- Last good, keypad and fallback options for failing input signals
- Automatic switching from HART to analog signal in case of HART failure
- Automatic use of backup signal for smart meters with an additional pulse output
- Data valid input (in combination with a pulse input)
- One, two and three dP cells
- One or two densitometers on stream and station level
- One or two specific gravity transducers on stream and station level
- One or two gas chromatographs on stream and station level
- Meter body correction for pressure and temperature
- Process inputs for density, base density and specific gravity
- Selectable meter factor / meter K-factor interpolation curves (12 points)
- Hourly and daily totals and averages
- Additional 2 freely definable periods for totals and averages
- Several compressibility algorithms for line and base conditions: AGA-8, ISO-6976, SGERG, NX-19, GPA-2172, GERG
- Built-in support for Caldon, Sick, FMC, GE, Instromet and other ultrasonic flow meters
- Built-in support for Micro Motion and Endress+Hauser Coriolis flow meters
- Built-in support for ABB, Siemens, Instromet, Yamatake, Daniel and other chromatographs
- User-definable HART and Modbus interface to any other type of flow meter and gas chromatograph
- Orifice, venturi, V-cone and nozzle standards: ISO-5167, AGA-3
- AGA-10 for velocity of sound verification
- Cross-module I/O sharing
- Indication of total rollover on reports
- Indication of input override / failure on reports
- Diagnostic displays for smart meters
- Station functionality
- Forward and reverse totalizers and averages
- Maintenance totalizers
- Accountable / non-accountable totalizers
- Valve control
- Flow / pressure (PID) control
- Sampler control

- Remote station functionality
- Master meter proving
- Daily, hourly, period A and period B reports (run/station)
- Daily events and alarm reports
- Snapshot reports (run/station)
- Proving reports
- Daily, hourly, period A and period B historical data archives
- Complete Modbus tag list (32 bits registers)
- Abbreviated Modbus tag list (16 bits registers)
- Omni compatible tag list (v23)

Typical meter run configurations

The application has been designed for gas flow metering stations consisting of one or more parallel meter runs with all values and flow computations in US Customary units.

The application supports continuous operation with hourly and daily custody transfer data.

For meter stations the meter runs may run independently or with a common density or gas composition input.

The following typical meter stations are supported:

- Single meter run
- Two 100 % meter runs (redundant runs) with an optional cross-over valve for master meter proving.
- Meter station with independent meter runs that run different products with one or two densitometers installed on each run.
- Meter station with multiple meter runs that run one common product with one or two common densitometers on the header.

Metering stations of maximum 4 meter runs can be controlled by a Flow-XP. For each meter run the Flow-XP must be equipped with a Flow-XM module. All station functionality is executed by the Flow-XP panel. In this case the application has to be configured as a multi-stream application, which is sent to the Flow-XP as a whole.

It is also possible to control a meter station using a number of separate Flow-X/M modules in Flow-X/S and / or Flow-X/R enclosures. In this case each Flow-X/M is running its own single stream application. For station functionality an extra Flow-X/M can be used, which communicates to up to 8 remote run Flow-X/M modules. Alternatively, station functionality can be enabled on the first run module. This will then be a combined station / run module with one local run (run 1) and up to 7 remote runs (runs 2 to 8).

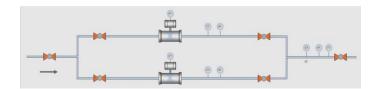


Figure 1: Meter station with 2 meter runs and common on-line analyzers

In order to enable the configurations above, the application can be configured either as:

- Independent single stream application
- Multiple stream Flow-X/P application (max. 4 streams)
- Single stream application that communicates to a station flow computer
- Station flow computer that communicates to a number of (max. 8) single stream flow computers
- Combined station / run flow computer that handles station functionality and one local run and that communicates to a number of (max. 7) single stream flow computers

Input signals

The application can process one or more gas meter runs. The following type of I/O can be configured:

- Flow meter input
- Process inputs
- Status inputs
- Gas Chromatograph inputs
- Densitometer inputs
- Specific gravity transducer inputs

Flow meter input

The application supports one flow meter input per meter run.

The following types of flow meter input are supported:

Input type	Meant for
Pulse input	Any flow meter that provides a single or dual pulse
	output that represents the volumetric or mass
	quantity.
	Typically used for:
	 Turbine meters
	PD meters
	 Ultrasonic flow meters
	Coriolis flow meters
Smart input	Any flow meter that provides a Modbus, HART or
	analog output that represents the volumetric or
	mass quantity or flow rate.
	Typically used for:
	 Ultrasonic flow meters
	Coriolis flow meters
Smart / pulse input	Typically used for ultrasonic and coriolis flow meters
	that provide both a 'smart' output and a pulse
	output. Either output signal may be selected as the
	primary signal. The secondary signal is used in case
	the primary signal fails.
Orifice	Orifice plates according to ISO-5167 / AGA-3
Venturi	Venturi tubes according to ISO-5167
V-cone	McCrometer V-cone and wafer cone meters
Venturi nozzle	Venturi nozzles according to ISO-5167
Long radius nozzle	Long radius nozzles according to ISO-5167
ISA 1932 nozzle	ISA 1932 nozzles according to ISO-5167

Table 2-1: Flow meter inputs

Process inputs

A process input is a live signal that is a qualitative measurement of the fluid.

A process input can be any of the following types:

- Analog input (0-20 mA, 4-20 mA, 0-5 Vdc, 1-5 Vdc)
- PT100 input (only for temperature measurement)
- HART input
- Modbus input
- Fixed value

The following process inputs are supported:

Process input	Meant for
Meter temperature	Temperature at the flow meter.
	Either one single or two redundant temperature
	transmitters are supported.
	For differential pressure type of flow meters (orifice,
	venturi, V-cone, nozzle) either the temperature at the
	upstream or downstream tapping or the temperature at
	the downstream location, where the pressure has fully
	recovered, may be used.
Meter pressure	Pressure at the flow meter.
meter pressure	Either one single or two redundant pressure
	transmitters are supported.
	For differential pressure type of flow meters (orifice,
	venturi, V-cone, nozzle) either the pressure upstream or
	downstream of the flow meter may be used.
Density	Temperature at the point where the density
temperature	measurement is taken. This can be at the meter run or at
	the header.
	This input is only used if there is a live density
	measurement, based on a densitometer or observed
	density process input.
Density pressure	Pressure at the point where the density measurement is
3 1	taken. This can be at the meter run or at the header.
	This input is only used if there is a live density
	measurement, based on a densitometer or observed
	density process input.
Ole a sur se al al ana attac	· · · · · · · · · · · · · · · ·
Observed density	The measured density. This can be taken at the meter
	run or at the header.
	Instead of a measured density the application can also
	determine the meter density from a gas composition or
	a base density or specific gravity input.
Base density	Density at base temperature and pressure. Also called
	standard density
	Either taken at the meter run or header, or calculated.
Specific gravity	Specific gravity at base conditions.
opece g. av.e,	Either taken at the meter run or header, or calculated.
	Sometimes called relative density, although there is a
	difference between the ideal and real value.
	In the Flow-X specific gravity represents the ideal value
	(uncorrected for compressibility influences).
Relative density	Relative density at base conditions.
	Either taken at the meter run or header, or calculated.
	In the Flow-X relative density represents the real value
	(corrected for compressibility influences)
CO2	Carbon dioxide content
	Only used if the SGERG / AGA8 gross or NX19 calculation
	is enabled
	Either taken at the meter run or at the header.
N2	
INZ	Nitrogen content
	Only used if the SGERG / AGA8 gross or NX19 calculation
	is enabled
	Either taken at the meter run or at the header.
H2	Hydrogen content
	Only used if the SGERG / AGA8 gross or NX19 calculation
	is enabled
	Either taken at the meter run or at the header.
Heating value	The heating value. Also called calorific value.
	Either taken at the meter run or header, or calculated.
	May represent the higher heating value (superior
	calorific value) or lower heating value (inferior calorific
	value).
	Used for energy calculations and for SGERG / AGA8
	gross or NX19 calculations.

Table 2-2: Process inputs

Furthermore, the application supports 2 auxiliary temperature inputs, 2 auxiliary pressure inputs and 2 generic auxiliary process inputs, which may be used to read any types of additional process values.

Digital status and command inputs

The application supports the following status and command inputs:

Status input	Purpose
Data validity	Can be used in case the flow meter provides a status
input	signal that indicates the validity of the flow meter signal.
	It is typically used by ultrasonic and coriolis flow meters in
	combination with a pulse signal. The input is used for
	alarming purposes and to control the accountable totals required for MID.
Flow direction	Can be used to determine whether the forward or reverse
input	totalizers must be activated.
Valve open input	Indicates if a valve is in the open position or not.
Valve closed input	Indicates if a valve is in the closed position or not.
Valve local /	Indicates whether a valve is controlled locally (on the valve
remote status	itself) or remotely (from the flow computer)
input	
Valve fault status input	Indicates whether a valve is in a valid or invalid position
Prove detector	Used in case of master meter proving based on pulses.
	Signal to simultaneously start / stop master proving on
	the master meter module and the module of the meter on
	prove. Has to be connected to the prove start command output of the flow computer that runs the proving logic.
Sampler can full indication	May be used to indicate that a sample can is full
Serial mode	Signal that indicates that two meters (usually master
indication	meter and meter on prove) are in serial configuration, so
	only one of the meter readings must be used in the
	station total. To be used on systems where the meters
	can be set in serial or parallel mode by means of a cross-
	over valve. The signal is to be connected to a position
	indication of the cross-over valve. The meters are in serial
	mode if the cross-over valve is not closed.
Print snapshot	Command to print a snapshot report
report command	

Additional status and command inputs may be used for userdefined functionality.

Gas chromatographs

The application supports one or two gas chromatographs. In case of two gas chromatographs the application uses the gas composition of the primary gas chromatograph (GC) and switches to the backup GC in case the primary GC should fail.

Besides of the gas composition being provided by a gas chromatograph there is the option for a gas composition that is communicated by an external device (e.g. a supervisory computer) to the flow computer.

Also a fixed gas composition can be applied.

Densitometers

The application supports one or two gas densitometers for each meter run, or one or two densitometers at the header. In case of two densitometers the application uses the time period signal of the primary densitometer and switches to the backup densitometer in case the primary densitometer should fail.

Densitometers of make Solartron, Sarasota and UGC are supported.

Specific gravity transducers

The application supports one or two gas Solartron specific gravity transducers. In case of two transducers the application uses the time period signal of the primary transducer and switches to the backup transducer in case the primary transducer should fail.

Output signals

The application supports the following outputs

- Analog outputs
- Status outputs
- Pulse outputs

Analog outputs

Each flow module provides 4 analog outputs. Each output may be configured to output any process variable (e.g. the volume flow rate or the meter temperature) or a PID control output.

The application supports flow / pressure control for each individual meter run, or for the station as a whole. One analog output per PID loop is used for controlling the corresponding flow control / pressure control valve.

Analog output	Purpose
Flow and process	To output the actual flow rate, density, pressure,
values	temperature, etc.
PID control	For flow / pressure control

Digital status and command outputs

The application supports the following digital outputs:

Status output	Purpose
Valve commands	Valve open / close or forward / reverse commands.
Sampler pulse command	Command to the sampler to grab one sample
Prove start command	Command to simultaneously start / stop pulse counting on the master meter module and the module of the meter on prove.
Can selection output	Selects a sample can
Flow direction output	Indicates that the reverse totals are active
FC duty status output	Only applicable in case of a pair of redundant flow computers. Indicates that the flow computer is on duty.

Additional status and command outputs may be used for user-defined functionality.

Pulse outputs

The application supports the configuration of up to 4 pulse outputs per flow module to drive electro-mechanical counters. Alternatively the pulse outputs can be used for sampling control.

Proving functionality

The application supports master meter proving.

Master meter proving can be executed based on pulse counting or on totalizer latching. In the first case the meter on prove and master meter volumes are calculated from the pulse counts of both meters. In the second case the totalizers are calculated from the latched cumulative totalizers at the start and end of the prove.

The number of required successful prove runs and the passes per run can be set, as well as the repeatability limit. A repeatability check is performed either on the calculated meter factor or on the number of counted pulses. Either a fixed or a dynamic repeatability limit can be applied to determine when the required number of successful runs has been reached. The dynamic limit is in accordance with the method described in API 4.8 appendix A.

Control features

Sample control

The application supports control of a sampler. Single and twin can samplers are supported. Several algorithms can be used for determining the time or metered volume between grabs.

Valve control

The application provides control of run inlet and outlet valves and crossover valves. This includes logic to manually open or close the valves, detailed status info and the generation of valve failure and travel timeout alarms.

Additional valve sequencing logic can be defined using the Flow-Xpress configuration software through additional Calculations. Examples are to be found in the application file 'Calculation Examples.xls'.

Flow / pressure control

The application supports PID control for Flow / Pressure Control Valves. PID control can be configured either on run level (separate control valves for individual meter runs) or at station level (one control valve for the whole station consisting of multiple runs). Furthermore a separate prover control valve can be controlled.

PID control can be configured as flow control, pressure control, or flow control with pressure monitoring.

3 Operation

This chapter describes the operational features of the flow computer that are specific for the Flow-X Gas USC application.

General operational functions such as report printing, alarm acknowledgement, as well as descriptions of the LCD display, the touchscreen (Flow-X/P) and the web interface are described in manual IIA 'Operation and Configuration'.

Most of the displays described below are only visible after logging in with a username and password of security level 'operator (500)' or higher.

If no user has logged on, only a limited number of displays are visible, showing a short summary of process values, flow rates, cumulative totalizers and in-use gas composition.

In-use values

This display gives an overview of the actual process values, such as temperature, pressure and density, as well as the main calculation results, such as heating value and compressibility.



Display → In-use values

Flow rates

This display shows the actual flow rates.



Display \rightarrow Flow rates

The following operational settings are available for the flow rates:

Process alarm limits

The limits in this section are used to monitor the flow rate. The flow computer gives a flow rate alarm when the actual flow rate passes any of these limits.

Hi hi limit	500	Limit for the flow rate high high alarm [unit/hr]*
Hi limit	500	Limit for the flow rate high alarm [unit/hr]*
Lo limit	500	Limit for the flow rate low alarm [unit/hr]*
Lo lo limit	500	Limit for the flow rate low low alarm [unit/hr]*
Rate of	500	Limit for the flow rate rate of change alarm
change limit		[unit/hr/sec]*

*Limits are based on the primary flow rate from the flow meter. Therefore, units are either [MCF/hr] or [klbm/hr], depending on the meter type.

Temperature

A separate operator display is available for every temperature input.



Display → Temperature

Depending on the actual configuration, displays are available for the following temperature inputs:

- <Run>, Meter temperature
- <Run>, Density temperature
- Station, Density temperature
- Auxiliary temperature 1/2

The following operational settings are available for each applicable temperature input:

Override

These settings can be used to switch between the (live) process value and a user definable fixed override value. The flow computer generates an alarm if the override value is in use.

During normal operation the use of override values should be avoided. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Override	500	Temperature override selection
		0: Disabled
		The live input value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Override	500	Temperature override value [°F]

Process alarm limits

The limits in this section are used to monitor the temperature. The flow computer generates an alarm if the temperature passes any of these limits.

Hi hi limit	500	Limit for the temperature high high alarm [°F]
Hi limit	500	Limit for the temperature high alarm [°F]
Lo limit	500	Limit for the temperature low alarm [°F]
Lo lo limit	500	Limit for the temperature low low alarm [°F]
Rate of	500	Limit for the temperature rate of change alarm
change limit		[°F/sec]

Transmitter A/B

Only applicable to the meter temperature. If the meter run is equipped with two (redundant) meter temperature transmitters, then each individual transmitter can be put out of service. If one transmitter is out of service the flow computer generates an alarm and uses the (live) value from the other transmitter.

If both transmitters are out of service (a situation that should be avoided during normal operation) the flow computer switches

over to the last good, fallback or override value (depending on the configuration). On MID compliant systems this means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Meter temperature A/B out of service	500	Temperature transmitter A / B out of service selection
		0: Disabled The transmitter value is used for the calculations
		1: Enabled The transmitter value is not used for the calculations

Pressure

A separate operator display is available for every pressure input.



Display → Pressure

Depending on the actual configuration, displays are available for the following pressure inputs:

- <Run>, Meter pressure
- <Run>, Density pressure
- Station, Density pressure
- Auxiliary pressure 1/2

The following operational settings are available for each applicable pressure input:

Input units	put units 1000	Pressure units
		1: Absolute
		The input value is an absolute pressure [psia]
		2: Gauge
		The input value is a gauge pressure [psig] (i.e.
		relative to the atmospheric pressure)

Override

These settings can be used to switch between the (live) process value and a user definable fixed override value. The flow computer generates an alarm if the override value is in use.

During normal operation the use of override values should be avoided. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Override	500	Pressure override selection
		0: Disabled
		The live input value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Override	500	Pressure override value [psi]*

Process alarm limits

The limits in this section are used to monitor the pressure. The flow computer generates an alarm if the pressure passes any of these limits.

Hi hi limit	500	Limit for the pressure high high alarm [psi]*
Hi limit	500	Limit for the pressure high alarm [psi]*
Lo limit	500	Limit for the pressure low alarm [psi]*
Lo lo limit	500	Limit for the pressure low low alarm [psi]*
Rate of	500	Limit for the pressure rate of change alarm [psi/sec]
change limit		

*Either [psia] or [psig], depending on the selected input units

Transmitter A/B

Only applicable to the meter pressure. If the meter run is equipped with two (redundant) meter pressure transmitters, then each individual transmitter can be put out of service. If one transmitter is out of service the flow computer generates an alarm and uses the (live) value from the other transmitter.

If both transmitters are out of service (a situation that should be avoided during normal operation) the flow computer switches over to the last good, fallback or override value (depending on the configuration). On MID compliant systems this means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Meter pressure A/B out of service	500	Pressure transmitter A / B out of service selection
		0: Disabled The transmitter value is used for the calculations
		1: Enabled The transmitter value is not used for the calculations

Density

Depending on the configuration the following density displays may be available:

- Observed density
- Base density
- Specific gravity
- Relative density
- Meter density
- Densitometer
- Densitometer selection
- Specific gravity transducer
- Specific gravity transducer selection



Display → Density

Observed density, base density, specific gravity and relative density

The flow computer has separate operator displays for observed density, base density, specific gravity and relative density. The observed density display is only visible in case of a live density input, f.e. a densitometer. The specific gravity display is only visible in case of a live specific gravity input, f.e. a specific gravity transducer. The relative density display is only visible in case of a live relative density input, f.e. if the relative density is read from a Gas Chromatograph.

For observed density, base density, specific gravity and relative density the following operational settings are available:

Override

These settings can be used to switch between the (live) process value and a user definable fixed override value. The flow computer generates an alarm if the override value is in use.

During normal operation the use of override values should be avoided. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Override	500	Density / gravity override selection
		0: Disabled The live / calculated value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Override	500	Density/gravity override value (*)

Process alarm limits

The limits in this section are used to monitor the density / gravity. The flow computer generates an alarm if the density / gravity passes any of these limits.

Hi hi limit	500	Limit for the density/gravity high high alarm (*)
Hi limit	500	Limit for the density/gravity high alarm (*)
Lo limit	500	Limit for the density/gravity low alarm (*)
Lo lo limit	500	Limit for the density/gravity low low alarm (*)
Rate of	500	Limit for the density/gravity rate of change alarm
change limit		[(*)/sec]

*Units are [lb/cf] for the observed density, [lb/scf] for the base density and [-] (dimensionless) for the specific gravity and relative density.

Meter density

Depending on the density configuration, the meter density (density at meter temperature and pressure) is calculated from the observed density or from the base density.

For the meter density the following operational settings are available:

Override

These settings can be used to switch between the calculated meter density value and a user definable fixed meter density value. The flow computer generates an alarm if the override value is in use.

During normal operation the use of override values should be avoided. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Meter	r 500	Meter density selection
density		0: Disabled
override		The calculated value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Meter density override	500	Meter density override value [kg/m3]

Densitometers

Depending on the density configuration the following densitometer displays may be available:

- Run: one or two densitometers (A / B)
- Station: one or two densitometers (A / B)

For each densitometer the following settings are available:

Override

The time period inputs of the densitometers can be manually overridden. This feature is meant for test purposes only. It requires security level 1000 ('Engineer'). During normal operation the use of override values should be avoided.

The flow computer generates an alarm if the override value is in use. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Time period override	1000	Time period input override selection
		0: Disabled
		The live input value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Time period override	1000	Time period input override value [microseconds]

Process alarm limits

The limits in this section are used to monitor the densitometer time period signal. The flow computer generates an alarm if the time period passes any of these limits.

Hi hi limit	500	Limit for the time period input high high alarm [microseconds]
Hi limit	500	Limit for the time period input high alarm [microseconds]
Lo limit	500	Limit for the time period input low alarm [microseconds]
Lo lo limit	500	Limit for the time period input low low alarm [microseconds]
Rate of change limit	500	Limit for the time period input rate of change alarm [microseconds /sec]

Densitometer selection

If two (redundant) densitometers are available, then a separate 'Densitometer selection' display is available, which can be used to specify which densitometer value is used in the calculations.

Densitometer	500	Densitometer selection mode.
select mode		1: Auto-A
		Densitometer B is only used if densitometer A
		fails and densitometer B is healthy.
		Densitometer A is used in all other cases.
		2: Auto-B
		Densitometer A is only used if densitometer B
		fails and densitometer A is healthy.
		Densitometer B is used in all other cases.
		3: Manual-A
		Always use densitometer A irrespective of its
		failure status
		4: Manual-B
		Always use densitometer B irrespective of its
		failure status

Specific gravity transducers

Depending on the density configuration the following specific gravity transducer displays may be available:

- Run: one or two specific gravity transducers (A / B)
- Station: one or two specific gravity transducers (A / B)

For each SG transducer the following settings are available:

Override

The time period inputs of the specific gravity transducers can be manually overridden. This feature is meant for test purposes only. It requires security level 1000 ('Engineer'). During normal operation the use of override values should be avoided.

The flow computer generates an alarm if the override value is in use. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the nonaccountable totalizers are activated.

Time period override	1000	Time period input override selection
		0: Disabled
		The live input value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Time period	1000	Time period input override value [microseconds]

Process alarm limits

The limits in this section are used to monitor the time period signal from the specific gravity transducer. The flow computer generates an alarm if the time period passes any of these limits.

Hi hi limit	500	Limit for the time period input high high alarm [microseconds]
Hi limit	500	Limit for the time period input high alarm [microseconds]
Lo limit	500	Limit for the time period input low alarm [microseconds]
Lo lo limit	500	Limit for the time period input low low alarm [microseconds]
Rate of change limit	500	Limit for the time period input rate of change alarm [microseconds /sec]

Specific gravity transducer selection

If two (redundant) specific gravity transducers are available, then a separate 'Specific gravity transducer selection' display is available, which can be used to specify which specific gravity transducer value is used in the calculations.

SG transducer	500	Specific gravity transducer selection mode.
select mode		1: Auto-A
		SG transducer B is only used if SG transducer A fails and SG transducer B is healthy. SG transducer A is used in all other cases.
		2: Auto-B SG transducer A is only used if SG transducer B fails and SG transducer A is healthy. SG transducer B is used in all other cases.
		3: Manual-A Always use SG transducer A irrespective of its failure status
		4: Manual-B Always use SG transducer B irrespective of its failure status

Gas Properties

The 'Gas properties' section contains the following displays:

- In-use composition
- Override composition
- GC selection
- Composition limits
- Heating value
- CO2 input
- N2 input
- H2 input
- Velocity of sound
- Humidity



Display → Gas Properties

In-use composition

This display shows the actual gas composition that is used by the flow computer. It also shows other gas properties, like heating value, specific gravity and relative density, as these are read from a gas chromatograph (if available).

Override composition

This display can be used to specify a fixed override composition and to define whether the measured or override composition is to be used in the flow computer calculations.

The following settings are available:

Composition	500	Composition override selection
override		0: Disabled
		The live composition is used for the calculations
		1: Enabled
		The override composition is used for the calculations

Gas composition

Component override	500	Override values for the following
		components:
		Methane (C1)
		Nitrogen (N2)
		Carbon Dioxide (CO2)
		Ethane (C2)
		Propane (C3)
		Water (H2O)
		Hydrogen Sulphyde (H2S)
		Hydrogen (H2)
		Carbon Monoxide (CO)
		Oxygen (O2)
		i-Butane (iC4)
		n-Butane (nC4)
		i-Pentane (iC5)
		n-Pentane (nC5)
		neo-Pentane (neoC5)
		Hexane (C6)*
		Heptane (C7)*
		Octane (C8)*
		Nonane (C9)*
		Decane (C10)
		Helium (He)
		Argon (Ar)

*If split coefficients are used for C6+, C7+, C8+ or C9+, then these components represent the corresponding Cx+ value. F.e. if a C6+ split is used, which means that the C6 – C10 components are calculated from the C6+ fraction and the C6+ split coefficients, then the C6 value represents the C6+ fraction and the C7 – C10 values are not used.

The Cx+ split coefficients can be entered in the configuration menu: Configuration, Run <x> or Station, Gas properties, Composition

Composition limits

The limits on this display are used to monitor the gas composition that is read from a gas chromatograph or other device. The flow computer generates an alarm if any of the components passes its limits.

For each of the 22 components, the Cx+ fractions and the sum of components the following limits are available:

Component high limit	500	Limit for the component high alarm [%mole]
Component low limit	500	Limit for the component low alarm [%mole]

Depending on the configuration, a composition limit alarm optionally triggers a switch-over to the other gas chromatograph (if available), the override composition or to the last received good composition.

GC selection

This display is only available if two (redundant) gas chromatographs are available.

GC selection mode	500	Controls the selection between the 2 GC's. The gas composition of the selected GC is used for the calculations.
		1: Auto-A
		GC B is only selected when it has no failure, while
		GC A has a failure. GC A is selected in all other
		cases.
		2: Auto-B
		GC A is only selected when it has no failure, while
		GC B has a failure. GC B is selected in all other
		cases.
		3: Manual-A
		GC A is always selected, independent of any failure
		4: Manual-B
		GC B is always selected, independent of any failure

Heating Value

The heating value display contains the following operator settings:

Override

These settings can be used to switch between the (live) process value and a user definable fixed override value. The flow computer generates an alarm if the override value is in use.

During normal operation the use of override values should be avoided. On MID compliant systems, using an override value

means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Override	ride 500	Override selection
		0: Disabled
		The live / calculated value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Override	500	Override value (*)

Process alarm limits

The limits in this section are used to monitor the heating value. The flow computer generates an alarm if the heating value passes any of these limits.

Hi hi limit	500	Limit for the heating value high high alarm (*)
Hi limit	500	Limit for the heating value high alarm (*)
Lo limit	500	Limit for the heating value low alarm (*)
Lo lo limit	500	Limit for the heating value low low alarm (*)
Rate of	500	Limit for the heating value rate of change alarm
change limit		[(*)/sec]

*Units are [BTU/scf] in case of a volume based heating value, [BTU/lbm] in case of a mass based heating value.

CO2, H2 and N2

These displays are only available if **SGERG / AGA8 gross** or **NX-19** is selected to calculate the compressibility and / or molar mass (see paragraph 'Calculation Setup').

For CO2, H2 and N2 the following operational settings are available:

Override

These settings can be used to switch between the (live) process value and a user definable fixed override value. The flow computer generates an alarm if the override value is in use.

During normal operation the use of override values should be avoided. On MID compliant systems, using an override value means that the accountable totalizers are stopped and the non-accountable totalizers are activated.

Override 500	Component override selection	
	0: Disabled	
		The live value is used for the calculations
		1: Enabled
		The override value is used for the calculations
Override	500	Component override value [%mole]

Process alarm limits

The limits in this section are used to monitor the component value. The flow computer generates an alarm if the component value passes any of these limits.

Hi hi limit	500	Limit for the component high high alarm [%mole]
Hi limit	500	Limit for the component high alarm [%mole]
Lo limit	500	Limit for the component low alarm [%mole]
Lo lo limit	500	Limit for the component low low alarm [%mole]
Rate of	500	Limit for the component rate of change alarm
change limit		[%mole/sec]

Velocity of sound

This display, which is only available in case of a smart meter, shows the measured and calculated velocity of sound.

Master meter proving

The application supports master meter proving.

Displays to view the status of the current and previous prove sequence can be accessed through option "Proving" from the main menu.

The prove displays are only available if proving has been configured.

Proving operation

The proving operation display shows the actual prove status and contains commands to start or abort a prove sequence and to accept or reject the proved meter factor.

A prove can only be started if the prove permissive is 'On'. The prove permissive is 'Off' if:

- Communication to the meter on prove is down (ultrasonic / Coriolis meter)
- Communication to the master meter is down (ultrasonic / Coriolis meter)
- A Custom permissive condition is not met (f.e. a valve must be opened or closed). This is no standard functionality, but it may have been added by the user.

If the prove permissive gets off during a prove sequence, then the sequence is aborted.

The resulting meter factor can be configured to be accepted automatically or manually. In the latter case, after finishing of the prove sequence the flow computer waits for the operator to accept or reject the meter factor.

The meter factor is accepted, provided that:

- A normal (no trial) prove sequence has been started
- The prove sequence has been completed successfully
- The new meter factor has passed all test criteria
- In case of manual acceptance: The operator issues the 'accept meter factor' command before the acceptance timeout period has elapsed



Display → Proving, Proving operation

The following settings / commands related to proving are available:

Meter to be	500	Number of the meter to be proved. Only applicable if
proved		multiple meters are involved.
		Depending on the flow computer configuration the
		selected meter may be a local run or a 'remote run'.

Prove commands

Start prove sequence	500	Command to start a prove sequence for the selected meter.
Accept meter factor	500	Command to accept the proved meter factor
Reject meter factor	500	Command to reject the proved meter factor.
Abort prove sequence	500	Command to abort an active prove sequence

Trial prove

Start trial	500	Command to start a trial prove sequence for the
prove		selected meter. A trial prove is the same as a normal
		prove except that the new meter factor will not be
		accepted.

Operational settings



 ${\sf Display} \to {\sf Proving}, {\sf Operational} \ {\sf settings}$

These parameters are described in the paragraphs 'Configuration, Master meter proving, Operational settings' and 'Configuration, Master meter proving, Meter factor tests'.

Valve control

The flow computer supports control of the following valves:

For each run:

- Run inlet valve
- Run outlet valve
- Crossover valve

For each valve a separate display is available. Only the displays of those valves that have been enabled are shown.



Display → Valve control

The following settings and commands are available for each valve:

Manual control

Auto/manual mode	500	Toggles the valve between automatic and manual mode of operation. The automatic mode of operation is meant for systems where valve sequencing is applied, either through the flow computer itself or by an external device (e.g. the DCS or the supervisory computer).
Manual open	500	2: Manual Issues the command to open the valve. Only
command	300	accepted if the
		valve operates in manual mode and the valve open permissive is high.
Manual close	500	Issues the command to close the valve. Only
command		accepted if the
		valve operates in manual mode and the valve close
		permissive is high.

Flow / pressure control

The flow computer supports flow control, pressure control and flow control with pressure monitoring. Depending on the configuration the appropriate display is shown.



Display \rightarrow Flow control (, Run<x>)

Display → Flow control, Station

Display → Pressure control (, Run<x>)

Display → Pressure control, Station

With <x> the module number of the meter run

The following settings and commands are available for each flow control / pressure control valve:

Flow control

These settings are only available for flow control valves (with or without pressure monitoring).

Flow control setpoint type	500	Toggles between the auto setpoint and the user setpoint. The auto setpoint is meant for systems where the flow rate setpoint is determined by the flow computer itself or by an external device (e.g. to implement a loading curve with several low / high flow rate stages).
		1: Auto
		2: User
Flow control - user setpoint	500	The control loop will try to achieve this setpoint value provided that the setpoint type is set to 'User' and Manual control mode is not enabled. The unit is the same as the controlled process value: [MFC/hr] for volume flow meters and [klbm/hr] for mass flow meters.

Pressure control

These settings are only available for pressure control valves.

Pressure	500	The control loop will try to achieve this setpoint value
control -		provided that Manual control mode is not enabled.
setpoint		The unit is the same as the controlled process value
		[psig] or [psia], depending on the configured pressure
		control units.

Manual control

Manual Con	LIOI	
Manual	500	Enables or disables manual control.
control mode		O: Disabled Manual control is disabled. The PID control algorithm is enabled. The valve position follows the manual output %.
		Enabled Manual control is enabled. The PID control algorithm is disabled. The valve position is controlled by the PID algorithm, which tries to achieve or maintain the flow rate or pressure setpoint.
Manual control	500	The valve position will be set to this value [%] if Manual control mode is enabled

Sampler control

The following sampling modes are supported:

- Single can
- Twin can

The flow computer both supports flow-proportional and time-proportional sampling.

Flow-proportional sampling can be based on:

- A fixed volume between grabs
- An estimated total metered volume to be sampled until the can is full

Time-proportional sampling can be based on:

- A fixed time between grabs
- An estimated end time when the sample can should be full
- A time period during which the sample can should be filled

The can fill indication can be based on the actual grab count, a digital input (indicating the can full state) or an analog input. The sampler may be stopped automatically when the can is full. Automatic can switchover is also supported.

The sampling logic contains a virtual pulse reservoir which will be filled if the required sample rate is too high for the pulse output. The amount of grabs in the sampler reservoir is limited by a configurable limit. A 'Grabs lost' alarm is generated when the limit is reached. Another limit value (configurable) is used to generate an 'Overspeed alarm' when more pulses are generated than the sampler can handle.

Operator commands are available to start and stop sampling, to reset the whole sampler and to reset a specific can only.

Displays to control and monitor the sampler can be accessed through option "Sampling" from the main menu. The sampling displays are only visible if sampler control has been enabled.



Display → Sampling, Sampler control

Start sampler	500	Command to start the pulse output to the sampler and the accumulation of grabs in the grab counter.
Stop sampler	500	Command to stop the generation of pulses the accumulation of grabs in the grab counter.
Reset sampler	500	Resets the accumulated number of grabs of all available cans. Also implies a 'Stop sampler' command.
Selected can	500	Shows the can that is currently in use. Can be used to manually switch control to the other can. Alternatively, the can is automatically selected by the flow computer sampling logic.
Can 1/2	500	Enables / disables can 1 / can 2. A can that is disabled won't be used by the flow computer sampler logic.
Reset can 1/2	500	Command to reset the number of grabs in the can to 0. This effectively reports the can as 'empty'. Not applicable if Can fill indication method is 'Analog input'.

Test

Grab test	1000	Command for testing the sampler strobe. Issues one
		pulse (=one grab).
		Can only be used when sampling is inactive.

Sample settings



Display → Sampling, Sample settings

The settings on this display can be used to define the frequency of the sample pulses.

Flow (fixed value)

Gives a sample pulse each time when a certain (fixed) volume has been metered.

Volume	500	Volume [MCF] that needs to be accumulated before the
between		next grab command is issued.
grabs fixed		
value		

Flow (estimated volume)

Calculates the volume between grabs based on an expected total metered volume, such that the can will be full when this volume has been metered.

Expected	500	Estimated total volume [MCF] to be metered in order to
total volume		fill the can.

Time (fixed value)

Gives a sample pulse each time when a certain (fixed) time has passed.

Time	500	Interval at which grab commands (pulses) are issued [s].
between		
grabs fixed		
value		

Time (expected end time)

Calculates the time between pulses based on an expected end date and time, such that the can will be full at that moment.

Expected	500	Date / time when the sample can has to be full to the
end time for		target fill percentage.
sampling		

Time (period)

Calculates the time between pulses based on a period [hours], such that the can will be full when this period has passed.

Can fill	500	Period of time [hr] in which the can has to be filled to the
period		target fill percentage.

4 Configuration

This chapter describes the configuration items of the flow computer that are specific for the Gas Metric application.

Introduction

The configuration procedure for any Flow-X flow computer is described in manual IIA- Operation and Configuration.

The procedure basically consists of the following steps:

- Setting up the flow computer device
- · Configuring the HART and communications devices
- Defining the configuration settings
- Defining the reports and printers
- Defining the communication lists.

All the steps are described in manual IIA.

Manual IIA describes how to use the user interface to access the configuration settings. The actual settings however are dependent on the actual application. This chapter describes all the settings that are part the Gas Metric application in a sequence that is logical from a configuration point of view.

I/O setup

A logical first step in the configuration process is to define the physical I/O points that involve all the transmitters, controllers and devices that are or will be physically wired to the I/O terminals of the flow computer.

Each flow module has the following amount of I/O:

- 6 analog inputs
- 2 PT100 inputs
- 4 analog outputs
- 16 digital I/O

The total number of pulse inputs, time period inputs, status inputs, pulse outputs, frequency outputs and status outputs is 16.

Later on in the configuration procedure the I/O points can be assigned to the related meter run, station and proving variables and statuses.

Analog inputs



Display \rightarrow IO, <Module <x>, Configuration, Analog inputs, Analog input <y>

with <x> the number of the module to which the input is physically connected and <y> the relative input number

Each flow module has 6 analog inputs. For each analog input the following settings are available:

Tag	600	Alphanumeric string representing the tag name of the
		transmitter, e.g. "PT-1001A". Only used for display and
		reporting purposes.
Input type	1000	Type of input signal
		1= 4-20 mA
		2= 0-20 mA
		3= 1-5 Vdc
		4= 0-5 Vdc
Averaging	1000	The method to average the individual samples within every calculation cycle.
		15 samples per second are taken, so with a cycle time
		of 500 ms 7 to 8 samples are available per cycle.
		1= Arithmetic mean
		2= Root mean square
		Enter '2: Root Mean Square' for differential pressure
		flow transmitters. Enter '1: Arithmetic Mean' for other
		transmitters
Full scale	1000	The value in engineering units that corresponds with
		the full scale value.
		Uses the basic FC units: [°F] for temperature, [psia] or
		[psig] for pressure, [lb/cf] for density, [mmH2O@60F]
		for differential pressure, [BTU/scf] or [BTU/lbm] for
		heating value, [bbl/hr], [klbm/hr] or [MMBTU/hr] for
		flow rates. If a transmitter is used that uses different
		units, the range has to be converted into the basic FC
		unit.
		E.g. for a 4-20 mA temperature transmitter with a
		range of 0-300 [°F] the value 300 [°F] must be entered.
		For a temperature transmitter with a range of -30+80 [°C] the value 176 [°F] must be entered.
Zero scale	1000	The value in engineering units that corresponds with
Zei o scale	1000	the zero scale value.
		Uses the basic FC units: [°F] for temperature, [psia] or
		[psiq] for pressure, [lb/cf] for density, [mmH2O@60F]
		for differential pressure, [BTU/scf] or [BTU/lbm] for
		heating value, [bbl/hr], [klbm/hr] or [MMBTU/hr] for
		flow rates. If a transmitter is used that uses different
		units, the range has to be converted into the basic FC
		unit.
		E.g. for a 4-20 mA temperature transmitter with a
		range of 0-300 [°F] the value 0 [°F] must be entered.
		For a temperature transmitter with a range of -30+80
		[°C] the value -22 [°F] must be entered.
High fail limit	1000	The value as percentage of the total span, at which a high fail alarm is given.
		Should be between 100 and 112.5 % span. For a 4-20
		mA transmitter this corresponds to 20 to 22 mA.
Low fail limit	1000	The value as percentage of the total span, at which a
		low fail alarm is given.
		Should be between -25 and 0 % span. For a 4-20 mA
		transmitter this corresponds to 0 to 4 mA.

PT100 inputs



Display → IO, <Module <x>, Configuration, PT100 inputs, PT100 input <y>

with <x> the number of the module to which the input is physically connected and <y> the relative input number

Each flow module has 2 PT100 inputs that can be connected to a PT100 element. For each PT100 input the following settings are available.

Tag	600	Alphanumeric string representing the tag name of the transmitter, e.g. "TT-1001A". Only used for display and reporting purposes.
Input type	1000	Type of PT100 element
		1: European (most commonly used) Alpha coefficient 0.00385 Ω/Ω /°C As per DIN 43760, BS1905,IEC751 Range - 200+850 °C
		2: American Alpha coefficient 0.00392 Ω/Ω /°C Range - 100+457 °C
High fail limit	1000	The temperature in °F, at which a high fail alarm is given.
Low fail limit	1000	The temperature in °F, at which a low fail alarm is given.

Digital IO assign

Each flow module provides 16 multi-purpose digital channels that can be assigned to any type of input or output.



 $\label{eq:Display} \begin{array}{l} \mbox{Display} \rightarrow \mbox{IO, <Module <x>, Configuration, Digital IO} \\ \mbox{assign, Digital <y>} \end{array}$

with <x> the number of the module to which the output is physically connected and <y> the output number

Tag	600	Alphanumeric string representing the tag name of the
		transmitter, e.g. "MOV-34010". Only used for display and
		reporting purposes.
Signal	1000	Assigns the digital signal to a specific purpose
type		0 : Not used
		1 : Digital input
		e.g. status input
		2 : Digital output
		e.g. status output, control output
		3 : Pulse input A
		meter or master meter pulse input
		single pulse / channel A of dual pulse
		4 : Pulse input B
		meter or master meter pulse input
		channel B of dual pulse
		5 : Time period input 1
		for densitometers and SG transducers
		6 : Time period input 2
		7 : Time period input 3
		8 : Time period input 4
		9 : Pulse output 1
		to drive an E/M counter or a sampler
		10 : Pulse output 2
		11 : Pulse output 3
		12 : Pulse output 4
		13: Prove detector
		master meter prove start / stop signal input
		17: Prover bus A
		meter pulse A output to prover FC
		18: Prover bus B
		meter pulse B output to prover FC
		23: Master meter 2nd pulse in A
		remote meter / master meter pulse
		input A for master meter proving
		24: Master meter 2nd pulse in B
		remote meter / master meter pulse
		input B for master meter proving
		25 : Frequency output 1
		frequency outputs
		26 : Frequency output 2
		27 : Frequency output 3
		28 : Frequency output 4

Digital IO settings



Display → IO, <Module <x>, Configuration, Digital IO settings, Digital <y>

with <x> the number of the module to which the output is physically connected and <y> the output number

Polarity	1000	1: Normal
· Olai Ity	1000	2: Inverted
		Refer to setting 'Input latch mode' for more details.
Input	1000	Each digital channel has 2 threshold levels, which are
threshold level	1000	as follows (all relative to signal ground):
icvci		Channels 1 through 8:
		1: + 1.25 Volts
		2: + 12 Volts
		Channels 9 through 16:
		1: + 3.6 Volts
		2: + 12 Volts
Input latch	1000	Only applicable if signal type is 'Digital input'
mode		1: Actual
		2: Latched
		If polarity = Normal & input latch mode = Actual then
		digital input is
		0:OFF when signal is currently below threshold
		1:ON when signal is currently above threshold
		If polarity = Normal & input latch mode = Latched
		then digital input is
		0:OFF
		when signal has not been above threshold
		1:ON
		when signal is or has been above thresholdn
		during the last calculation cycle
		If polarity = Inverted & input latch mode = Actual then
		digital input is
		0:OFF
		when signal is currently above threshold
		1:ON
		when signal is currently below threshold
		If polarity = Inverted & input latch mode = Latched
		then digital input is
		0:OFF
		when signal has not been below threshold
		1:ON when signal is or has been below threshold
		during the last calculation cycle
Output	1000	Only applicable if signal type is 'Digital output'
min.	1000	Minimum period of time that the signal will remain
activation		activated.
time		
cirric		After the minimum activation time has elapsed the
		output signal will remain activated until the control
Output	1000	value becomes 0.
Output	1000	Only applicable if signal type is 'Digital output'
delay time		Period of time that the control signal must be high (>
		without interruption before the output will be activated.
		If the control signal becomes 0 before the time has
		elapsed, then the output signal will not be activated
		Suppose, their the output signal will not be activated
		The value 0 disables the delay function

Only digital channels 1-4 can be configured as time period inputs. For all other digital channels this option is not available.

Pulse inputs

Display → Configuration, <Module IO <x.>, Pulse input with <x> the number of the module to which the input is physically connected

Each flow module supports either 1 single or 1 dual pulse input meant for a flow meter that provides a single or a dual pulse output signal.

A dual pulse signal is a set of two pulse signals ('pulse trains') A and B that originate from the same flow meter. The two pulse trains are similar but shifted in phase (typically 90°). The primary purpose of the dual signal is to allow for **pulse integrity checking**. Added or missing pulses on either pulse train are detected and corrected for and simultaneous noise pulses are rejected.

The function provides detailed information on the raw, corrected and bad pulses for both channels and for both the forward and reverse flow direction.

The phase shifted pulse train signal also allows for automatic detection of <u>flow direction</u>. Each A pulse is followed by a B pulse within a time period (Δt) in case the flow runs in the forward direction. In case the flow runs in the reverse direction, the opposite is the case, i.e. each B pulse is followed by an A pulse within the same time period Δt .

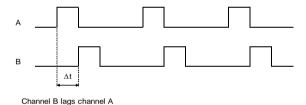


Figure 2: Flow direction from dual pulse signal

There is also the option to conditionally output the raw pulse 'prover bus' signal, which is useful in case a separate flow computer is used for proving purposes. The proving flow computer reads the 'prover bus' pulse output from the meter flow computer to perform prove measurements including double chronometry if required. The 'prover bus' output signal is generated at 10 MHz, the same frequency at which the raw pulse input signals are sampled.

The Flow/X series of flow computers provides Level A and Level B pulse security as defined in ISO 6551. Level A means that bad pulses are not only detected but also corrected for. Level B means that bad pulses are detected but not corrected for.

Like any digital input signal a pulse input has a threshold level (Volts) that determines whether the actual signal is considered as on or off.

The actual threshold level is defined on display 'Digital IO settings'.

The following settings are available for the pulse input of each flow module.

Pulse fidelity checking

		3
Pulse fidelity	1000	Pulse fidelity levels according to ISO6551
level		0: None
		No pulse fidelity checking or correction
		1: Level A
		Pulse verification, alarming and correction
		2: Level B
		Pulse verification and alarming; no correction
		If pulse fidelity level A is enabled, then the corrected
		pulses are used for flow totalization. If pulse fidelity
		level B is enabled or if pulse fidelity checking is
		disabled, then the uncorrected pulses of channel A
		are used or, in case channel A does not provide any
		pulses, the uncorrected pulses of channel B are
		used.
Fall back to	1000	Only applicable to pulse fidelity level B.
secondary		0: Enabled
pulse		pulse B will be used when pulse A fails.
		1: Disabled
		pulse B is solely used for pulse verification.
Error pulses	1000	Only applicable to dual pulse inputs.
limit		If the total number of missing, added and
		simultaneous pulses for either channel becomes
		larger than this value, the FC will generate an 'error
		pulses limit alarm'.
		The value 0 disables the error pulses limit check.
Good pulses	1000	Only applicable to dual pulse inputs.
reset limit		If the number of good pulses since the last 'bad'
		pulse has reached this value, the bad pulse count
		and alarms will be reset automatically.
		The value 0 disables this reset function.
Error rate limit	1000	Only applicable to dual pulse inputs.
		If the difference in frequency between the two raw
		pulse trains is larger than this limit within the last
		calculation cycle, the FC will generate an 'Error pulse
		rate limit alarm'.
		The value 0 disables the error rate limit check.
Dual pulse	1000	Dual pulse fidelity checking is only enabled when the
fidelity		actual pulse frequency is above this threshold limit
threshold		[Hz]

Pulse frequency

Lowest	1000	Lowest frequency that is discerned by the flow
discernable		computer. Pulses coming in at a lower frequency are
input		counted, but the frequency will be shown as 0 Hz.
frequency		

Prover bus pulse outputs

Prover bus pulse output A	1000	Enables prover bus output A. Meant for systems using a common prover bus to a separate prover or master meter flow computer.
		The flow module will output the raw pulse input signal A directly to the prover bus pulse out A channel. (This channel is assigned to a specific digital on display 'Digital IO assign')
		In case of a multi-stream setup with a common prover or common master meter only the meter under prove should have its prover bus output enabled.
		Automatically set by prover logic.

Prover bus pulse output B	1000	Enables prover bus output B. Meant for systems using a common prover bus to a separate prover or master meter flow computer.
		The flow module will output the raw pulse input signal B directly to the prover bus pulse out B channel. (This channel is assigned to a specific digital on display 'Digital IO assign')
		In case of a multi-stream setup with a common prover or common master meter only the meter under prove should have its prover bus output enabled.
		Automatically set by prover logic.

Time period inputs



Display \rightarrow Configuration, <Module IO <x>, Time period inputs, Time period input <y>

with <x> the number of the module to which the input is physically connected and <y> the input number

Each flow module has 4 time period inputs, which can be used for densitometer and specific gravity transducer inputs.

For each time period input the following settings are available.

Difference	1000	Maximum allowable difference in microseconds.
limit		When the time period between two consecutive pulses differs more than this limit from the previous time
		period, the reading is considered to be abnormal.
		Following an abnormal reading there must be 3
		consecutive readings within the limit before the time
		period value is considered normal again.
		When no 3 consecutive readings within the limit are
		available in the last 5 readings then the input signal is
		considered to be invalid.
		Resolution of the limit value is 100 nanoseconds

Like any digital input signal a time period input has a threshold level (Volts) that determines whether the actual signal is considered as on or off.

The actual threshold level is defined on display 'Digital IO settings'.

Analog outputs



Display → IO, <Module <x>, Configuration, Analog outputs, Analog output <y>

with <x> the number of the module to which the output is physically connected and <y> the relative output number

Each flow module has 4 analog outputs. For each analog output the following settings are available.

Tag	600	Alphanumeric string representing the tag name of
		the output signal, e.g. "AO-045". Only used for display
		and reporting purposes.

Full scale	600	The value in engineering units that corresponds with the full scale (20mA) value.		
		Uses the original FC units: [MCF/hr] for volume flow		
		rate, [klbm/hr] for mass flow rate, [MMBtu/hr] for		
		energy flow rate, [°F] for temperature, [psi] for		
		pressure, [lb/cf] for density, [BTU/scf] or [BTU/lbm]		
		for heating value.		
		E.g. for a temperature with a range of 0-300 [°F] the		
		value 300 [°F] must be entered. For a temperature		
		with a range of -30+80 [°C] the value 176 [°F] must		
		be entered.		
Zero scale	600	The value in engineering units that corresponds with		
		the zero scale (4mA) value.		
		Uses the original FC units: [MCF/hr] for volume flow		
		rate, [klbm/hr] for mass flow rate, [MMBtu/hr] for		
		energy flow rate, [°F] for temperature, [psi] for		
		pressure, [lb/cf] for density, [BTU/scf] or [BTU/lbm]		
		for heating value.		
		E.g. for a temperature with a range of 0-300 [°F] the		
		value 0 [°F] must be entered. For a temperature with		
		a range of -30+80 [°C] the value -22 [°F] must be entered.		
Dampening	600	Dampening factor [08]. Can be used to obtain a		
factor	000	smooth output signal. The value represents the		
ractor		number of calculation cycles * 8 that are required to		
		get to the new setpoint.		
		0: No filtering		
		1: It takes 8 cycles to get to the new setpoint		
		2: It takes 16 cycles to get to the new setpoint		
		etc.		
		For example: the following filtering is used when		
		setpoint is set to 1.		
		<u></u>		

Figure 3: Analog output dampening factor

Pulse outputs

Pulse outputs can be used to feed low frequency pulses to an electro-mechanical (E/M) counter or to control a sampling system.

Pulse outputs are connected to a totalizer: A pulse is given each time that the totalizer has incremented by a certain value.

A reservoir is used to accumulate the pulses. Pulses are taken from the reservoir and fed to the output at a rate that will not exceed the specified maximum output rate



Display →IO, Configuration, <Module <x>, Pulse outputs, Pulse output <y>

with <x> the number of the module to which the output is physically connected and <y> the output number

Each flow module has 4 pulse outputs. For each pulse output the following settings are available.

Max.	600	Maximum pulse frequency.
frequency		When output pulses are generated at a frequency higher than the maximum output rate, the superfluous pulses will be accumulated in the pulse reservoir.
		The maximum output rate is not a restriction of the Flow-X flow computer, but may be a restriction of the connected device. E.g. a electro-mechanical counter may be able to generate pulses up to 10 Hz.
Pulse duration	600	The flow computer uses a fixed pulse duration to output the pulses. The 'Pulse duration' is the time in milliseconds that an output pulse remains active (high). The actual pulse duration that will be used
		is the minimum of this setting and the time corresponding to 50% duty cycle at maximum frequency E.g. if the pulse duration setting = 0.25 sec and the maximum frequency = 5 Hz, then the actual pulse duration equals 0.5 * 1/5 = 0.1 sec.
Reservoir limit	600	Alarm limit for the number of pulses in the reservoir buffer. When the number of pulses in the reservoir exceeds the limit, then an alarm will be raised and no further pulses will be accumulated.
<u> </u>		

Frequency outputs

Frequency outputs can be used to feed high frequency pulses to an electro-mechanical (E/M) counter or to control a sampling system.

Frequency outputs are connected to a process variable: The actual value of the process variable is translated into a pulse frequency using linear interpolation. In principle any process value may be used (temperature, pressure, etc.), but flow rate and density are most common.



The use of frequency outputs is only supported by FPGA version 1422-21-2-2012 or later.



Display → IO, <Module <x>, Configuration, Frequency outputs, Frequency output <y>

with <x> the number of the module to which the output is physically connected and <y> the output number

Each flow module has 4 frequency outputs. For each frequency output the following settings are available.

Full scale	600 The value in engineering units that
value	corresponds to the highest frequency.

		Uses the original FC units: [MCF/hr] for
		volume flow rate, [klbm/hr] for mass flow
		rate, [MMBtu/hr] for energy flow rate.
		E.g. for a flow rate with a range of 0-2000
		[MCF/hr] the value 2000 must be entered. For
		a flow rate with a range of 0-1000 [CF/min]
		the value 60 [MCF/hr] must be entered.
Zero scale	600	The value in engineering units that
value		corresponds with the lowest frequency.
		Uses the original FC units: [MCF/hr] for
		volume flow rate, [klbm/hr] for mass flow
		rate, [MMBtu/hr] for energy flow rate.
Full scale	600	Highest frequency
frequency		
Zero scale	600	Lowest frequency (>=0)
frequency		

Forcing I/O

For testing purposes all inputs and outputs can be forced to a defined value or state. This option is available at security level 1000 'engineer' or higher.



Display → IO, Force IO

If an input is forced the flow computer will generate an alarm.

Overall setup

Flow computer concepts

The Flow-X supports 2 different flow computer concepts:

- 1 Independent flow computer
- 2 Station / prover flow computer with remote run flow computers

Independent flow computer

The flow computer does its job independent of other flow computers. It might be a single or multi-stream flow computer. If needed, station and / or proving functionality can be enabled, which is done by the flow computer itself. No other flow computer is needed for that. The flow computer runs one application, which takes care of everything.

Depending on the required functionality the flow computer has to be configured as one of the following FC types:

- 1: Run only
- 2: Station / run
- 3: Proving / run
- 4: Station / proving /run

Station / prover flow computer with remote run flow computers

In this concept a number of flow computers are working together. Usually several single-stream flow computers are

involved. Station and / or proving functionality is done by a separate flow computer, which is communicating to the (remote) run flow computers to exchange the data that's needed to fulfill its station / proving tasks. A prove is initiated on the station / prover flow computer. The station / proving flow computer and run flow computers are each running a separate application.

The run flow computers have to be configured as FC type:

1: Run only

Depending on the required functionality the station / proving flow computer can be configured as one of the following FC types:

- 6: Station only
- 7: Proving only
- 8: Station / proving

In order to be able to communicate to the 'remote run' flow computer(s), the station / proving flow computer must have a 'Connect to remote run' Modbus driver configured for every individual remote run flow computer (in Flow-Xpress 'Ports and Devices').

On the remote run flow computer(s) the 'Connect to remote station' Modbus driver has to be enabled (in Flow-Xpress 'Ports and Devices').

It's also possible to enable run functionality on the station / proving flow computer, f.e. in case of master meter proving, where the proving flow computer can also control the master meter. In that case the station / proving flow computer has to be configured as one of the following FC types:

- 2: Station / run
- 3: Proving / run
- 4: Station / proving / run

A station may consist of a mixture of **local** runs (controlled by the module(s) in the station flow computer, max. 4 (X/P4)) and **remote** runs (remote run flow computers running their own application). The maximum number of runs in a station (local runs plus remote runs) is 8. **Local** runs are numbered 1-4. E.g. in case of a Flow-X/P with 2 local runs and 3 remote runs, the local runs are numbered 1 and 2 and the remote runs can be configured as 3, 4 and 5.

Common settings



Display → Configuration, Overall setup, Common settings

Flow computer type 000 Determines whether the flow computer contains meter run functionality and / or station functionality and / or proving functionality.

1: Run only

Only meter run functionality is activated on this flow computer. Station functionality and proving logic are de-activated. The flow computer is either a single run FC or a multiple run FC. In case of a single run FC the run may be part of a remote station.

2: Station / run

Both meter run and station functionality are activated on this flow computer. Proving logic is deactivated. The flow computer is a station FC with one or more local runs and may optionally be communicating to one or more remote runs FC's. All local and remote runs are part of the station.

3: Proving / run

Both meter run functionality and proving logic are activated on this flow computer. Station functionality is de-activated. The flow computer is a prover FC with one or more local runs and may optionally be communicating to one or more remote runs FC's. All local and remote runs are independent and are not part of a station, but they can all be proved by this FC.

4: Station / proving / run

Meter run and station functionality and proving logic are all activated on this flow computer. The flow computer is a station / prover FC with one or more local runs and may optionally be communicating to one or more remote runs FC's. All local and remote runs are part of the station and can be proved by this FC.

6: Station only

Only station functionality is activated on this flow computer. Run functionality and proving logic are de-activated. The flow computer is a station FC without local runs and is communicating to one or more remote run FC's. All remote runs are part of the station.

7: Proving only

Only proving logic is activated on this flow computer. Run and station functionality are deactivated. The flow computer is a prover FC without local runs and is communicating to one or more remote run FC's which can be proved by it.

8: Station / proving

Station functionality and proving logic are activated on this flow computer. Run functionality is disabled. The flow computer is a station / prover FC without local runs and is communicating to one or more remote runs FC's. All remote runs are part of the station and can be proved by this FC.

Station product

1000

Defines whether one common product (density and gas composition) is used for all meter runs or each meter run uses its own product setup.

0: Disabled

Each meter run runs a separate product, i.e. has a separate density and gas composition

1: Enabled

A common product is used for all meter runs.

In case of a station FC with one or more remote run flow computers, Station product has to be enabled both on the station FC and on the remote run flow computer(s).

In case of a proving flow computer without station functionality (FC type: proving/run or proving only), Station product has to be disabled both on the prove FC and on the remote run flow computer(s).

Calculation settings

		9-		
Use net HV 1000 for energy		Controls whether the net heating value is used for energy totals instead of the gross heating value.		
		0: No	GHV (higher heating value) is used	
		1: Yes	NHV (lower heating value) is used	
Averaging method	1000	Determi average	ines the method used for calculating the period s.	
		_		

0: Time weighted
1: Flow weighted on gross volume
2: Flow weighted on mass
3: Flow weighted on base volume
In either case averaging is inactive if the meter is
inactive (flow rate, dP or pulse frequency below the low
flow cutoff).

rate and smart meter flow rate) VOS deviation alarms (deviation between meter VOS and FC calculated VOS) dP deviation alarms (deviation between two dP transmitter values if two transmitters of the same range are used)

Totalizer settings

Disable totals	1000	Controls if the totals are disabled when the meter is
if meter is		inactive (flow rate, dP or pulse frequency below the
inactive		low flow cutoff).
		0: No
		1: Yes
Set flowrate	1000	Controls if the flow rates are set to 0 if the meter is
to 0 if meter		inactive (flow rate, dP or pulse frequency below the
is inactive		low flow cutoff).
		0: No
		1: Yes
Reset maint.	1000	This setting controls whether the maintenance
totals on		totalizers start at 0 when entering maintenance mode
entering		or at the values from the last time that maintenance
maint. mode		mode has been active.
		0: No
		1: Yes
Reverse totals	1000	Enables / disabled the reverse totals
		0: Disabled
		1: Enabled
		If enabled, the flow computer maintains forward AND
		reverse totalizers and averages. If disabled, the flow
		computer only maintains one set of (forward)
		totalizers and averages.
		Based on the flow direction input the forward or
		reverse totalizers are active. See paragraph 'Flow
		direction input' for an explanation how to configure
		the flow direction.
Station totals	1000	Defines the method for calculating the station totals.
calculation		1: Station totals:
method		Maintain separate station totals based on the sum of
		run increments.
		2: Sum of run totals
		Calculate station totals as the sum of run totals.

Alarm settings			
Disable alarms if meter is inactive	1000	Controls if the limit alarms, calculation alarms and deviation alarms are suppressed when the meter is inactive (flow rate, dP or pulse frequency below the low flow cutoff). 0: No 1: Yes	
Disable alarms in maintenance mode	1000	Controls if the limit alarms, calculation alarms and deviation alarms are suppressed when the meter is set in maintenance mode. 0: No 1: Yes	
Calculation out of range alarms	1000	Controls if a calculation out of range alarm is generated when an input (e.g. temperature, pressure or gas composition) is out of range of the applicable standard to calculate the compressibility, molar mass or heating value. 0: Disabled 1: Enabled	
Deviation alarm delay	1000	Delay time [s] on deviation alarms: Pressure deviation alarms (deviation between both pressure transmitter readings in case of dual transmitters) Temperature deviation alarms (deviation between both temperature transmitter readings in case of dual transmitters) Density deviation alarms (deviation between two densitometers, deviation between two SG transducers, deviation between observed density and AGA-8 calculated density) Flow deviation alarms (deviation between pulse flow	

Metrological

MID compliance	1000	Determines if compliance with the measuring instruments directive (MID, the european metrology law) is required or not. Enables the accountable / non-accountable totalizers and alarms. 0: Disabled 1: Enabled If enabled, the accountable totalizers are active only if there's no accountable alarm, while the non-accountable totalizers are active if there is an accountable alarm. If disabled, both the accountable and non-accountable totalizers are inactive. Refer to chapter 'MID Compliance' for more information.
		If enabled then metrological data is shown on display 'Metrological'.
Energy accountable alarm	1000	Defines whether or not an accountable alarm is generated (accountable totals disabled, non-accountable totals enabled) in case of an energy / heating value alarm. 0: Disabled 1: Enabled
Allow manual overrides	1000	Determines whether manual (operator) transmitter overrides are accepted or not. 0: No 1: Yes

Date and time

Date 1000 format		Date format used on the flow computer screens and reports
		1: dd/mm/yy
		2: mm/dd/yy
Time set inhibit time	1000	Number of seconds around the hour shift that any time shift request is inhibited. This is to avoid problems with the closing of period totals and the generation of reports on the hour / day shift. Typically 30 sec.

Historical •	data ar	chives
Generate hourly	1000	Defines if hourly archive data is generated and stored after each hour end.
archive data		0: No
		1: yes
		Please be aware that the actual historical data archive content has to be configured in Flow-Xpress prior to writing the application to the flow computer.
Generate daily archive	1000	Defines if daily archive data is generated and stored after each day end.
data		0: No
		1: yes
		Please be aware that the actual historical data archive content has to be configured in Flow-Xpress prior to writing the application to the flow computer.
Generate period A	1000	Defines if period A archive data is generated and stored after each period A end.
archive data		0: No
		1: yes
		Please be aware that the actual historical data archive content has to be configured in Flow-Xpress prior to writing the application to the flow computer.
Generate period B	1000	Defines if period B archive data is generated and stored after each period B end.

archive data		0: No
		1: yes
		Please be aware that the actual historical data archive content has to be configured in Flow-Xpress prior to writing the application to the flow computer.
Generate prove	1000	Defines if prove archive data is generated and stored when a prove is finished.
archive data		0: No
		1: yes
		Please be aware that the actual historical data archive content has to be configured in Flow-Xpress prior to writing the application to the flow computer.

FC	redundan	cy
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- C - Caariaaric	· J	
FC duty status DO	1000	Defines if the flow computer duty status is sent to a digital output.
		0: Disabled
		1: Enabled
		Only applicable if flow computer redundancy is enabled. Please be aware that redundancy has to be enabled / configured in Flow-Xpress prior to writing the application to the flow computer.
FC duty status DO module	1000	Number of the flow module to which the output signal is physically connected.
FC duty status DO channel	1000	Number of the digital channel on the selected module to which the output signal is physically connected.

Constants



Display → Configuration, Overall setup, Constants

Atmospheric	1000	The local atmospheric pressure [bar(a)] is used to
pressure		convert gauge pressure to absolute pressure and
		vice versa.
Molar mass of	1000	The molar mass of air [lb/
air		lbmol] is used to calculate the specific gravity.
		If the specific gravity is a live input (via a SG
		transducer or as a process input) then this
		parameter is used to calculate the observed and
		base density and corresponding volumes.
		28.9626 [lb/mol] according to ISO-6976 : 1995
Base density of	1000	The base density of air [lb/CF] is used to calculate
air		the relative density.
		Typical value: 0.076321 [lb/SCF] at 60 [CF]
Reference	1000	The reference pressure [psi (a)] for the base
pressure		density and base volume
Reference	1000	The reference temperature [°F] for the base
temperature		density and base volume
Universal gas	1000	Universal gas constant R [J/K/mol].
constant		8.314510 [J/K/mol] according to IS6976:1995
		Refer to section calculations to check when and
		how this parameter is used.
Local	1000	Gravity constant g [m/s2].
acceleration due		Used for wet gas correction.
to gravity		Default value 9.81.

Period settings

The application provides custody transfer data (totals and averages) for 4 different periods, the hourly period, the daily period and 2 freely definable periods A and B.

The start of the daily period is configurable. Periods A and B can be used for any period type and any period start, e.g. a 2 weekly period starting at Tuesday 06:00 or a 2nd fiscal daily period starting at 08:00. The flow computer maintains similar totals and averages for the hourly, daily, period A and period B periods.



 ${\sf Display} \to {\sf Configuration}, {\sf Overall} \ {\sf setup}, {\sf Periods}$

Daily period

Day start	600	Start of the daily period as offset in hours from
hour		midnight. E.g. for a day start at 6:00 AM this
		parameter should be set to 6.

Periods A / B

Period <x></x>	600	Text to be shown on period displays and reports
label		E.g. "Two weekly" or "Monthly"
Period <x></x>	600	Type of period
type		2: Minute
		3: Hour
		4: Day
		5: week
		6: Month
		7: Quarter
		8: Year
Period <x></x>	600	Period duration, i.e. number of period types.
duration		E.g. for a 2 weekly period, enter 2 (and set the period
		type at 5: week).
Period <x></x>	600	Period offset from start of year ('January 1.')
offset days		expressed in number of days, e.g. 10 means 'January 11.'
Period <x> offset hours</x>	600	Period offset from midnight in number of hours. e.g. 6 means 6:AM
Period <x></x>	600	Period offset from the whole hour in number of
offset	600	minutes, e.g. 30 means 30 minutes after the hour
minutes		minutes, e.g. 30 means 30 minutes after the nour
Period <x></x>	600	Period offset from the whole hour in number of
offset		seconds
seconds		

Period end commands

Manual commands to end the periods for testing and special applications. The commands close the applicable period totals and averages and generate the period reports and archives (if applicable).

End hourly period	1000	Manual command to close the hourly period
End daily period	1000	Manual command to close the daily period
End period A	1000	Manual command to close the period A period
End period B	1000	Manual command to close the period B period

Totalizer settings



Display → Configuration, Overall setup, Totals

Decimal resolution

Gross volume total decimal places	1000	Decimal resolution at which the indicated and gross volume totals are maintained.
Base volume total	1000	Decimal resolution at which the base volume
decimal places		totals are maintained.
Mass total decimal places	1000	Decimal resolution at which the mass totals are maintained.
Energy total decimal places	1000	Decimal resolution at which the energy totals are maintained.

Rollover values

Gross volume total	1000	The rollover value for the indicated volume
rollover val		and gross volume totalizers.
Base volume total	1000	The rollover value for the base (standard)
rollover val		volume totalizers.

Mass total rollover val	1000	The rollover value for the mass totalizers.
Energy total rollover val	1000	The rollover value for the energy totalizers.

Display levels

When no user has logged in to the flow computer, only abbreviated versions of the following displays are shown:

- In-use values
- Flow rates
- Cumulative totals
- Gas composition

All other displays have a minimum security level that needs to be activated (by a log-in) before the displays are shown and therefore accessible.

The following settings define the minimum security level required to access the associated displays. A display is hidden when the active security level is below the setting.

For each type of displays a selection can be made from the following list:

Always show

Always shows the display(s), even if not logged in

Operator (500)

Only show the display(s) if logged in at security level 'operator' or higher

Technician (750)

Only show the display(s) if logged in at security level 'technician' or higher

Engineer (1000)

Only show the display(s) if logged in at security level 'engineer' or higher

Administrator (2000)

Only show the display(s) if logged in at security level 'administrator'

The display levels only define the security levels needed for **viewing** specific types of displays. They don't define the security levels needed for **modifying** the parameters that are shown on the displays. Each parameter has its own minimum security level, which is needed to modify it, as is indicated in this manual.



 ${\sf Display} \to {\sf Configuration}, \, {\sf Overall} \ {\sf setup}, \, {\sf Display} \ {\sf levels}$

Detailed data display level Minimum security level for all displays that contain detailed information:

- In-use values
- Flow rates
- Cumulative totals
- Flow meter details
- Temperature details
- Pressure details
- Density details

		 Gas properties details
		Period data
		Historical data
		Event log
		 Metrological details (if applicable)
		 IO diagnostics
		Communication diagnostics
Gas properties display level	2000	Minimum security level for the gas properties displays
Sampler control display level	2000	Minimum security level for sampler control displays
Proving display level	2000	Minimum security level for the proving displays
Valve control	2000	Minimum security level for displays for
display level		controlling the motor-operated valves
Flow control display level	2000	Minimum security level for flow control displays
Reports display level	2000	Minimum security level for viewing and printing reports
Alarm overview display level	2000	Minimum security level for accessing the alarm overview display
IO calibration display level	2000	Minimum security level for accessing the displays to calibrate the analog IO
Metrological configuration display level	2000	Minimum security level for accessing the metrological configuration displays (like run set, flow meter, pressure, temperature, pressure and density configuration displays)
Non-metrological configuration display level	2000	Minimum security level for accessing the non- metrological configuration displays (like valve control, flow control, analog outputs, pulse outputs)

System data



Display → Configuration, Overall setup, System data

Flow computer tag	600	Tag name of the flow computer, e.g. "FY-1001A"
System tag	600	Tag name for the meter station or in case of a single stream flow computer, the meter run, e.g. "YY-100"
System description	600	Description of the meter station or in case of a single stream flow computer, the meter run, e.g. "Export stream 2"
System company	600	Name of the company that owns the meter station or in case of a single stream flow computer, the meter run, e.g. "LiqTransco"
System location	600	Name of the location of the meter station or in case of a single stream flow computer, the meter run, e.g. "Green field, South section"

Meter run setup

The meter run configuration displays are only available for the following FC types:

- Run only
- station /run
- proving / run
- station / proving / run

Run setup

This display contains the general station configuration settings. Depending on the selections made in this display, specific configuration displays for detailed configuration will be available further down the menu.



Display → Configuration, Run <x>, Run setup

with <x> the module number of the meter run



The settings in this paragraph that are marked with (*) are only available for the following FC types:

- run only
- · proving / run

Meter type

Meter 1000 device type The following meter device types are supported:

Any flow meter that provides a single or dual pulse signal representing the volumetric or mass flow. Typically used for turbine and PD (Positive displacement) flow meters.

2: Smart

Any flow meter that provides its flow rate and / or total value through an analog or HART signal or via a Modbus communications link.

Typically used for ultrasonic and coriolis flow meters. For a HART signal or a Modbus communications link the corresponding communications device needs to be defined using the Flow-Xpress software, prior to writing the application to the flow computer.

3: Smart / pulse

Any flow meter that provides its flow rate and / or total value through an analog or HART signal or via a Modbus communications link and also through a single or dual pulse signal. Either the smart or the pulse signal may be defined as the primary signal for totalization. Also a deviation check between the two signals is performed.

Typically used for ultrasonic and coriolis flow meters that provide both a communications link and a pulse signal.

For a HART signal or a Modbus communications link the corresponding communications device needs to be defined using the Flow-Xpress software, prior to writing the application to the flow computer.

4: Orifice

Orifice plate with up to 3 differential pressure transmitters.

5: Venturi

Classical venturi with up to 3 differential pressure transmitters.

6: V-cone

McCrometer V-Cone flow meter with up to 3 differential pressure transmitters.

7: Venturi nozzle

Venturi nozzle with up to 3 differential pressure transmitters.

8: Long radius nozzle

Long radius nozzle with up to 3 differential pressure transmitters.

9: ISA1932 nozzle

ISA1932 nozzle with up to 3 differential pressure transmitters.

Meter temperature

Meter	1000	Defines if one or two transmitters are used for
temperature		indicating the meter temperature.
transmitter(s)		0: Single
		One meter temperature transmitter
		1: Dual
		Two meter temperature transmitters

Meter pressure

Meter pressure	1000	Defines if one or two transmitters are used for
transmitter(s)		indicating the meter pressure.
		0: Single
		One meter pressure transmitter
		1: Dual
		Two meter pressure transmitters

Density

The settings are replicated from the 'Density setup' display. See the paragraph 'Density setup' for a description of the individual settings.

Observed density input type (*)
Density temperature input type (*)
Density pressure input type (*)
Base density input type (*)
Specific gravity input type (*)
Relative density input type (*)
Meter density calculation method



If an impossible combination of settings is chosen, then a 'Density configuration error' alarm is shown.

Gas composition

Gas composition input type (*)

This setting is replicated from the 'Gas composition' configuration display. See the paragraph 'Gas composition' for a detailed description.

Heating value

Gross heating value	1000	See paragraph 'Heating value input'	
input type (*)			

Run control setup

From this display the run control functions, like valve control, flow control and sampler control can be enabled or disabled. Depending on the selections made in this display, specific configuration displays for detailed configuration will be available further down the menu.



Display → Configuration, Run <x>, Run control setup

with <x> the module number of the meter run

Valve control

Inlet valve 600 control signals		With this setting control of the inlet valve can be enabled or disabled (none=disabled). For a thorough explanation of this setting refer to paragraph 'Valve control'.	
Outlet valve control signals	600	With this setting control of the outlet valve can be enabled or disabled (none=disabled). For a thorough explanation of this setting refer to paragraph 'Valve control'.	
Run to prover valve control signals	600	With this setting control of the run to prover valve can be enabled or disabled (none=disabled). For a thorough explanation of this setting refer to paragraph 'Valve control'.	

Flow / pressure control

Flow /	600	With this setting flow / pressure control (PID control)
pressure		can be enabled or disabled (none=disabled). For a
control		thorough explanation of this setting refer to
mode		paragraph 'Flow / pressure control'.

Flow meter setup

The type of flow meter is set up under Configuration, Run <x>, Run Setup. Depending on the selected meter type, specific display screens for configuration of the meter are available.



Display \rightarrow Configuration, Run $\langle x \rangle$, Flow meter, Meter data

with <x> the module number of the meter run

Meter tag	600	Flow meter tag, e.g. 'FT-1023AA'
Meter ID	600	Flow meter ID, e.g. 'Check meter gas export 2'
Meter serial number	600	Flow meter serial number, e.g. 'H1009245'
Meter manufacturer	600	Flow meter serial number, e.g. 'H1009245'
Meter model	600	Flow meter model, e.g. 'Promass 83'
Meter size	600	Flow meter size, e.g. '120 mm' or ' 11" '

Pulse input

This display is only available if Meter device type is 'Pulse' or 'Smart / Pulse'.



Display \rightarrow Configuration, Run <x>, Flow meter, Pulse input

with <x> the module number of the meter run

Pulse input quantity type	1000	Either 'Volumetric' for a volumetric flow meter (e.g. turbine, PD, ultrasonic) or 'Mass' for a mass flow meter (e.g. coriolis)
		1: Volume
		2: Mass

Meter active settings

Meter active threshold frequency	1000	Low flow cutoff frequency. When the actual frequency [Hz] is below this threshold value, the meter is considered to be inactive. Depending on the settings 'Disable totals when meter inactive' and 'Set flow rate to 0 when meter inactive' the totals are stopped and / or the flow rate is set to zero (refer to paragraph 'Overall setup').
Enable meter inactive custom condition	1000	If enabled, the 'meter inactive custom condition' of the meter run can be used to disable / enable the meter totals and / or set the flow rate to 0 through an internal 'calculation' or through communication. Should only be enabled if needed. 0: Disabled 1: Enabled

HF / LF pulses

HF / LF	1000	Enables or disables high frequency / low frequency		
pulse type		pulses.		
		0: Disabled		
		Pulse A and B are both high frequency pulses.		
		1: Blade ratio		
		Pulse A is a high frequency pulse. Pulse B is a low		
		frequency pulse. The high frequency pulse (pulse		
		A) is used for the flow calculations. The low		
		frequency pulse is for indication only. The relation		
		between the high frequency pulses and low		
		frequency pulses is defined by the blade ratio .		
		2: Auto-adjust meter		
		Pulse A is the high frequency pulse of the main		
		rotor of a Sensus Auto -adjust turbo meter. Pulse		
		B is the low frequency pulse of the sense rotor.		
HF / LF	1000	Defines the ratio between the high frequency pulses		
pulses blade		and low frequency pulses		
ratio		E.g. a blade ratio of 4 means that there will be one		
		LF pulse for every 4 HF pulses.		

Auto-adjust meter pulses

The settings in this section are only applicable if **HF / LF pulse type** has been set to 'Auto-adjust meter'.

A Sensus 'Auto-adjust turbo meter' contains two rotors: a high frequency main rotor and a low frequency sense rotor that's running in the opposite direction. The aim of this design is to correct for inaccuracies due to drag, mechanical wear, non-uniform flow, swirl, pulsation and contamination.

The volume from this meter is calculated as:

Meter volume = main rotor volume – sense rotor volume Main rotor volume = main rotor pulses / main rotor K-factor Sense rotor volume = sense rotor pulses / sense rotor K-factor

The k-factors are chosen such that the sense rotor measures a certain share of the flow (defined by the 'Factory calibration adjustment [%]', f.e. 8%) and the main rotor measures 100% plus this amount (f.e. 108%).

For both rotors a separate cut-off frequency is applied. If the measured frequency is below the cut-off frequency, the rotor signal is considered to be inactive and is not taken into account in the calculations. If the main rotor signal is inactive (i.e. below the cut-off frequency) then the meter is set to inactive. If the sense rotor signal is inactive while the main rotor is active, then the meter is set to active and the volume is calculated by the alternative formula:

Meter volume = main rotor pulses / mechanical k-factor.

Main rotor k- factor	1000	K-factor used to calculate the main rotor volume [pls/m3]
Sense rotor k- factor	1000	K-factor used to calculate the sense rotor volume [pls/m3]
Mechanical k- factor	1000	K-factor used to calculate the meter volume in case the sense rotor is inactive while the main rotor is active [pls/m3]
Main rotor cutoff frequency	1000	Cutoff frequency for the main rotor [Hz]
Sense rotor cutoff frequency	1000	Cutoff frequency for the sense rotor [Hz]
Factory	1000	Percentage that defines the share of flow that is

calibration adjustment		measured by the sense rotor [%]
Custom puls	se incre	ment
Custom pulse increment	1000	If enabled, the totalizer increments are calculated from the value that is written to the 'Custom pulse increment' and the actual pulse input is not used. 0: Disabled 1: Enabled

Smart meter

This display is only available if Meter device type is 'Smart' or 'Smart / Pulse'.



Display \rightarrow Configuration, Run <x>, Flow meter, Smart meter

with <x> the module number of the meter run

Input type	In	pu	ıt	tν	рe
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Smart meter	1000	Type of input used for the 'smart' flow meter
input type		1: HART / Modbus (Serial, Ethernet or HART)
		2: Analog input
Use flowrate or total	1000	Only applicable if smart meter input type = 'HART / Modbus'.
		Determines whether the flow rate or the flow total
		value as provided by the flow meter is used for
		flow totalization.
		1: Flow rate
		2: Flow total
		In case of an analog input the input always
		represents a flow rate.
Pulse is	1000	Only applicable if meter type is 'Smart / pulse'.
primary		Controls whether the pulse input or the smart
		input is used as the primary source for flow
		totalization.
		0: No
		Smart input is primary
		1: Yes
		Pulse input is primary
Fall back to	1000	Only applicable if meter type is 'Smart / pulse'.
secondary		Defines what happens if the primary input fails.
flow signal		0: Disabled
		Don't use the secondary flow signal if the
		primary signal fails. The secondary signal is
		solely used for the deviation check.
		1: Enabled
		Use the secondary flow signal if the primary
		signal fails while the secondary signal is healty.

Analog input settings

r and and and and a		<u> </u>
Analog input quantity type	1000	Only applicable if smart meter input type = '2: Analog input' or input type is '1: HART / Modbus' with option 'HART to analog fallback' enabled 1: Volumetric 2: Mass
		For HART or Modbus inputs this setting is determined automatically from the communication tag list of the assigned communication device.
Analog input module	1000	Only applicable if smart meter input type = '2: Analog input' or input type is '1: HART / Modbus' with option 'HART to analog fallback' enabled Number of the flow module to which the analog signal is physically connected1: Local module means the module of the meter run itself

Analog input	1000	Only applicable if smart meter input type = '2:
channel		Analog input' or input type is '1: HART / Modbus'
		with option 'HART to analog fallback' enabled
		Number of the analog input channel on the
		selected module to which the analog signal is
		physically connected.

HART / Modbus settings

Smart meter internal	1000	Only applicable if smart meter input type = 'HART / Modbus'.
device nr.		Device nr. of the communication device as
		assigned in the configuration software (Flow-
		Xpress, section 'Ports & Devices')
HART to	1000	Only applicable for a single HART transmitter in a
analog		loop, where the 4-20 mA signal is provided together
fallback		with the HART signal.
		0: Disabled
		The 4-20 mA signal will not be used if the HART
		signal fails. Instead the value corresponding with
		the 'Fallback type' will be used.
		1: Enabled
		The 4-20 mA signal will be used if the HART signal
		fails. When both the HART and the mA signal fail
		the value corresponding with the 'Fallback type' will be used.

Meter active settings

Meter active threshold flow rate	1000	Low flow cutoff flow rate. The meter will be considered inactive when the flow rate is below this limit value. The value has the same units as the flow rate that is indicated by flow meter: [MCF/hr] in case of a volume flow meter, [klbm/hr] in case of a mass flow meter.
		Depending on the settings 'Disable totals when meter inactive' and 'Set flow rate to 0 when meter inactive' the totals are stopped and / or the flow rate is set to zero if the flow rate is below this threshold (refer to paragraph 'Overall setup').
Enable meter inactive custom condition	1000	If enabled, the 'meter inactive custom condition' of the meter run can be used to disable / enable the meter totals and / or set the flow rate to 0 through an internal 'calculation' or through communication. Should only be enabled if needed. 0: Disabled 1: Enabled

Communication settings

Communica	tion se	ttings
Pulse K-factor selection	1000	Defines if the K factor (pulses/unit) is read from the meter or set manually. Only applicable if meter type is 'Smart / pulse'. 1: User parameter Use the K-factor that is configured in the flow computer
		2: Read from flow meter Use the K-factor that is read from the smart meter
		Note that communication of the K-factor via Modbus is not supported by all smart meters.
Flow meter total rollover	1000	Only applicable for a smart meter of which the 'Flow total' is used for flow accumulation. Defines the value at which the total as received from the flow meter rolls-over to 0. When the current total value indicated by the flow meter is smaller than the previous value total, then the Flow-X calculates the increment assuming that a roll-over occurred. It then checks that the increment does not exceed the 'Flow Meter Max. Change In Total'. Unit is [MCF] in case of a volume flow meter, [klbm] in case of a mass flow meter.
Flow meter max. change in total	1000	Only applicable for a smart meter of which the 'Flow total' is used for flow accumulation. Total increments beyond this limit will be ignored. This may f.e. happen in case the totalizer in the

meter is reset or when the meter is replaced.

Unit is [MCF] in case of a volume flow meter, [klbm] in case of a mass flow meter.

Flow rate deviation check

Flow deviation 600	Only applicable if meter type is 'Smart / pulse'.
limit smart /	The flow rates as indicated by the smart and pulse
pulses	inputs are compared and a 'Smart / pulse flow
	deviation' alarm is raised if the relative deviation
	between the two is larger than this Flow deviation
	limit [0/]

Velocity of sound deviation check

AGA10 velocity of sound check	600	Only applies to ultrasonic flow meters. Enables or disables a check between the velocity of sound (VOS) from the meter and the velocity of sound calculated by the flow computer based on AGA10. 0: Disabled 1: Enabled
Velocity of sound deviation limit	600	Deviation limit [ft/s] for the velocity of sound check. If the velocity of sound check is enabled and the deviation between the VOS from the meter and the VOS calculated by the flow computer exceeds this limit, then an a

Meter K-factor

Only available if Meter device type is 'Pulse input' or 'Smart / pulse'.

To convert meter pulses in metered volume a meter K-factor is used. The meter K-factor value can be defined in two ways, either as a nominal meter K-factor value that is applied for all flow rates or as a calibration curve, where a number of calibrated K-factors is defined as a function of the actual pulse frequency.



Display → Configuration, Run <x>, Flow meter, Meter K-factor(, K-factor setup)

With <x> the module number of the meter run

Nominal K-factor

Nominal K-	100
factor	
(fwd/rev)	

The number of pulses per unit, with the unit being MCF for volumetric flow meters, or klbm for mass flow meters. Separate nominal K-factors are maintained for forward and reverse flow directions.

Nominal K-factors are only used if K-factor curve interpolation is disabled. The reverse nominal K-factor is only used if reverse totalizers are enabled.

K-factor curve

K-lactor cur	K-lactor curve		
K-factor curve	1000	Controls whether the nominal K-factor or the calibration curve is used.	
		0: Disabled	
		Nominal K-factor is used	
		1: Enabled	
		Calibration curve is used.	
Curve	1000	Controls if extrapolation is allowed when the pulse	
extrapolation		frequency is outside the calibration curve	
allowed		0: No	
		When the pulse frequency is below the first calibration point or above the last calibration	
		point, then respectively the first or the last calibration K-factor will remain in-use.	
		1: Yes	
		The interpolation is extrapolated when the pulse	
		frequency is outside the calibrated range.	

K-factor curve (forward / reverse)



Display → Configuration, Run <x>, Flow meter, Meter K-factor, K-factor curve (forward / reverse)

With <x> the module number of the meter run

K-factor curves are only visible if K-factor curve interpolation is enabled. The reverse K-factor curve is only visible if reverse totalizers are enabled.

Point x – Frequency	1000	Pulse frequency [Hz] of the calibration point
Point x – K- factor	1000	Meter K-factor [pls/unit] of the calibration point.

Remarks:

- Pulse frequency must be in ascending order
- Up to 12 points can be defined. For unused points, leave the pulse frequency to 0. E.g. if the curve has 6 points, the pulse frequency of points 7 through 12 must be set to 0.

Meter factor / error

To correct for a meter error that was determined at a meter calibration, the volume or mass as indicated by the meter can be corrected with either one nominal meter factor for all flow rates, or a calibration curve that defines the meter factor as a function of the flow rate.

Because meter calibration reports specify either the **meter factor** or the **meter error** as a function of the flow rate, the flow computer accommodates the entry of either value. The relationship between the meter error and the meter factor as follows:

Meter factor = 100 / (100 + Meter error) (with the meter error specified as a percentage).

By default a nominal meter factor of 1 is used, so effectively disabling the correction.

Separate nominal meter factors / errors and separate meter factor / error curves are used for forward and reverse flow.



Display → Configuration, Run <x>, Flow meter, Meter factor(, Meter factor setup)

With <x> the module number of the meter run

Type of input value	,,	Defines the meaning of the entered values. Applies for both the nominal value and the calibration curve values.
		1: Meter factor [-]
		2: Meter error [%]

Nominal meter factor / error

Nominal	1000	The nominal meter factor [-] or error [%]
meter		Separate nominal meter factor / error for forward and
factor /		reverse flow
error		



Display \rightarrow Configuration, Run <x>, Flow meter, Meter factor, Meter factors curve

With <x> the module number of the meter run

Point x –Flow rate	1000	Flow rate [unit/h] of the calibration point
Point x – Meter factor / error	1000	Meter factor [-] or Meter error [%] of the calibration point, depending on the selected Type of input value.

Meter factor / error curve

Meter factor		
Meter factor /	1000	Controls whether the nominal meter factor / error or
error curve		the calibration curve is used.
		0: Disabled
		Nominal value is used
		1: Enabled
		Calibration curve is used.
Curve	1000	Controls if extrapolation is allowed when the flow
extrapolation		rate is outside the calibration curve
allowed		0: No
		When the flow rate is below the first calibration
		point or above the last calibration point,
		respectively the first or the last calibration error will remain in-use.
		1: Yes
		The interpolation is extrapolated when the pulse
		frequency is outside the calibrated range.
Curve flow rate	1000	Only applicable if meter factor / error curve
corrected for		interpolation is enabled and meter body correction is
MBF		enabled.
		Determines whether or not the flow computer applies
		the MBF (Meter Body Correction Factor) to the flow
		rate before using it in meter factor interpolation.
		0: Disabled
		Uncorrected flow rate is used in meter factor /
		error curve interpolation
		1: Enabled
		Corrected flow rate is used in meter factor / error
		curve interpolation
Prove base flow	1000	Only applicable if meter factor / error curve
rate		interpolation is enabled.
(forward or		Base flow rate at which the offset from the meter
reverse)		factor curve is calculated.
		[MCF/hr] in case of a volume flow meter, [klbm/hr] in
		case of a mass flow meter.
		The actual prove flow rate should not differ too much
		from this prove base flow rate.

Remarks:

- · Flow rates must be in ascending order
- Up to 12 points can be defined. For unused points, leave the flow rate to 0. E.g. when the curve has 6 points, the flow rates of points 7 through 12 must be set to 0.

Meter factor offset

Meter	Offset from the meter factor curve as determined from
factor	proving.
offset	Calculated by the flow computer based on the prove
	result.

Data valid input

The Data valid input is an optional input that can be used to control the accountable totals (for MID compliance). It is usually only applicable for smart flow meters (e.g. ultrasonic or Coriolis) that provide a data valid output signal.

The Data Valid can also be used as a permissive for flow control.



 $\label{eq:configuration} \mbox{Display} \rightarrow \mbox{Configuration, Run <x>, Flow meter, Data} \\ \mbox{valid input}$

with <x> the module number of the meter run

Data valid	1000	Selects the data valid input type
input type		0: None
		Data valid check is disabled
		1: Digital input
		Reads the data valid status from a digital input
		2: Smart meter input
		Uses the data valid status from the flow meter Modbus communication
		3: Custom
		The value that is written to tag Data valid custom condition will be used. Use this option if the data valid condition is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the data valid condition.
Data valid digital input	1000	Only applicable if Data valid input type is 'Digital input'.
module		Number of the flow module to which the signal is physically connected.
		-1: Local module means the module of the meter run itself
Data valid digital input	1000	Only applicable if Data valid input type is 'Digital input'.
channel		Number of the digital channel on the selected module to which the signal is physically connected.

Meter factor offset

Meter factor offset	Only applicable if meter factor / error curve interpolation is enabled.
(forward or reverse)	Offset from the meter factor curve as determined from proving.
	Calculated by the flow computer based on the prove result.

Custom meter factor

Custom meter factor		
Custom meter factor	1000	If enabled, the meter factor value that is written to the 'Custom meter factor' is used instead of the nominal or curve meter factor / error.
		0: Disabled
		1: Enabled

Meter factor / error curves

The flow computer uses separate meter factor / error curves for forward and reverse flow.

Meter factor / error curves are only visible if meter factor / error curve interpolation is enabled.

The reverse meter factor / error curve is only visible if reverse totalizers are enabled.

Flow direction

Only available if **Reverse totals** are enabled (Display → Configuration, Overall setup, Common settings)

The flow direction is used to switch between the forward and reverse totals and averages.



Display \rightarrow Configuration, Run <x>, Flow meter, Flow direction

with <x> the module number of the meter run

Flow direction input

Flow direction	1000	Selects the flow direction input type
input type	1000	1: Meter pulse phase
input type		Only applies to dual pulse meters. The flow
		direction is derived from the sequence of the
		dual pulses. See paragraph 'Pulse input' for
		more details.
		2: Digital input
		Reads the flow direction status from a digital
		input (0: Forward, 1: Reverse)
		3: Smart meter Modbus
		Uses the flow direction from the flow meter
		Modbus communication
		4: Custom
		The value that is written to tag Flow direction
		custom value will be used. Use this option if the
		flow direction value is sent to the flow computer
		over a Modbus communications link or if you
		want to apply user-defined calculations to the
		flow direction.
Flow direction	1000	Only applicable if Flow direction input type is
digital input module	1000	'Digital input'.
		Number of the flow module to which the signal is
		physically connected.
Flow direction	1000	Only applicable if Flow direction input type is
digital input		'Digital input'.
channel		Number of the digital channel on the selected
		module to which the signal is physically connected.

Flow direction output

Flow direction digital output	600	Enables / disables the flow direction digital output.
digital output		
		0: Disabled
		1: Enabled
Flow direction	600	Number of the flow module to which the signal is
digital output		physically connected.
module		-1: Local module means the module of the meter run itself
		Number of the digital channel on the selected module to which the signal is physically connected.

Meter body correction

Only available if Meter device type is 'Pulse', 'Smart' or 'Smart/Pulse'

The meter body correction facility is mainly meant for ultrasonic flow meters for which a correction of the expansion of the meter body may be required. The meter body factor (MBF) accounts for the influence of temperature and pressure on the meter's steel.

Refer to chapter Calculations for more details



Display \rightarrow Configuration, Run $\langle x \rangle$, Flow meter, Meter body correction

with <x> the module number of the meter run

If the flow rate value indicated by the smart flow meter already includes the correction for meter body expansion, then the **Meter Body Correction** in the flow computer must be disabled.

Meter body	1000	Controls whether meter body correction is
correction		enabled or not
		0: Disabled
		1: Enabled
		-1: Local module means the module of the meter run itself
Meter body correction	1000	Controls how the meter body correction factor is calculated
type		1: Formula
		Calculated the meter body correction factor using the formula:
		MBF = 1 + Temp coef * (T - Tref) + Pres coef * (P - Pref)
		2: Custom
		Uses the value [-] that is written to the Custom meter body correction factor. Use this option if you want to apply user-defined calculations to the meter body correction factor.

Calculation constants

Carcalación consc	w	
Body correction reference temperature	1000	Reference temperature for body correction [°F]
Body correction reference pressure	1000	Reference pressure for body correction [psi(g)]
Meter body coefficient selection	1000 on	Use parameter Uses the body expansion coefficients that are configured in the flow computer
		2: Read from flow meter Uses the body expansion coefficients that are read from the smart meter
		Note that communication of the body expansion coefficients via Modbus is not supported by all smart meters.

User coefficients

Cubical	1000	Cubical temperature expansion coefficient [1/°F)
temperature		Equals linear temperature expansion coefficient
expansion		multiplied by 3. Typical values are 2.29 E-5 for
coefficient		carbon steel and 2.91 E-5 for stainless steel.
Cubical	1000	Cubical pressure expansion coefficient [1/psi]
pressure		Equals linear pressure expansion coefficient
expansion		multiplied by 3. Typical value is 4 E-7 both for
coefficient		carbon steel and stainless steel.

Indicated totalizers

From this display the (forward and reverse) indicated totalizers can be adjusted.



Display → Configuration, Run <x>, Flow meter, Indicated totalizers

with <x> the module number of the meter run

This feature can be used to make the indicated totalizers on the flow computer run in line with the totalizers indicated on the meter. This is mainly applicable to ultrasonic meters and Coriolis meters that have a display showing an (indicated) volume or mass totalizer.

The unit of the indicated totalizer is either [MCF] or [klbm] depending on the meter quantity type.

Forward totalizer

Donald from the street	1000	Name of Access of Access and Access of Access
Preset fwd indicated	1000	New value ([MCF] or [klbm]) for the
totalizer value		forward indicated totalizer
Accept fwd totalizer	1000	Command to accept the new value for
		the forward indicated totalizer

Reverse totalizer

Preset rev indicated totalizer value	1000	New value ([CMF] or [klbm]) for the reverse indicated totalizer
Accept rev totalizer	1000	Command to accept the new value for the reverse indicated totalizer

Serial mode

Only applicable for FC types:

- Station/run
- Station/proving/run
- 'Run only' with the run being part of a remote station

Serial mode avoids the totals of meters that are set in a serial configuration to be added together in a station total. If serial mode for a run is active, the totalizers of that run are not taken into account in the station totalizers.



Display → Configuration, Run <x>, Flow meter, Serial

with <x> the module number of the meter run

Serial mode can be activated by manual command, or from a digital input. The digital input may be connected to a status output of a 'crossover valve', by which 2 meters can be put into serial configuration. From this valve status the flow computer then can detect if the meters are in serial configuration or not.

Serial	1000	Enables or disables the serial mode logic for this meter.
mode		0: Disabled
		1: Enabled

Serial mode input type			
Serial mode input type	1000	Enables or disables the serial mode logic for this meter.	
		0: None Serial mode logic is disabled	
		1: Manual The meter is set into / put out of serial mode by	

manual commands
2: Digital input
The meter is set into / put out of serial mode by
reading a digital input.
3: Custom
Uses the status that is written to the Serial mode custom input value. Use this option if the serial mode status is received through a Modbus
communications link, or if you want to apply user-
defined logic to the serial mode status.

Serial mode digital input

Serial mode 1000 digital input module	1000	Only applicable if Serial mode input type is 'Digital input'.
		Number of the flow module to which the signal is physically connected.
		-1: Local module means the module of the meter run itself
Serial mode digital input	1000	Only applicable if Serial mode input type is 'Digital input'.
channel		Number of the digital channel on the selected module to which the signal is physically connected.
Serial mode digital input	1000	Only applicable if Serial mode input type is 'Digital input'.
polarity		Polarity of the digital input to which the signal is physically connected.
		1: Normal
		2: Inverted

Serial mode switch permissive

Serial mode	1000	Determines whether or not a serial mode switch
switch		permissive is taken into account. If enabled the run can
permissive		only be manually put into / out of serial mode if the
		serial mode switch permissive (to be written through
		Modbus or using a 'custom calculation') is ON.
		0: Disabled
		1: Enabled

Orifice

For orifice plates in accordance with ISO-5167 or AGA-3.

Only available if Meter device type is 'Orifice'



Display \rightarrow Configuration, Run <x>, Flow meter, Orifice

with <x> the module number of the meter run

Meter active settings

Low flow cutoff dP	1000	Meter active threshold dP. The meter will be considered inactive when the actual differential
		pressure [inH2O@60°F] is below this limit value. Depending on the settings 'Disable totals when meter inactive' and 'Set flow rate to 0 when meter inactive' the totals are stopped and / or the flow rate is set to zero (refer to paragraph 'Overall setup').
Enable meter inactive custom condition	1000	If enabled, the 'meter inactive custom condition' of the meter run can be used to disable / enable the meter totals and / or set the flow rate to 0 through an internal 'calculation' or through communication. Should only be enabled if needed.
		0: Disabled
		1: Enabled

Orifice	1000	Defines the standard used for the calculations
calculation		1: ISO-5167
method		2: AGA-3 flange tappings
		3: AGA-3 pipe tappings
ISO5167 edition	1000	The edition of the ISO-5167 standard to be used
		for the flow calculations.
		1: 1991
		2: 1998
		3: 2003
		Only applicable if Orifice calculation method is
		'ISO-5167'

Pipe settings		
Pipe diameter	1000	Internal pipe diameter [in]
Pipe reference temperature	1000	Reference temperature for the specified pipe diameter [°F]
Pipe expansion factor - type	1000	Selects the pipe material. Used to set the pipe linear thermal expansion factor.
		1: Carbon steel 6.2e-6 [1/°F]
		2: Stainless steel 304 9.6e-6 [1/°F]
		3: Stainless steel 316 8.83e-6 [1/°F]
		4: Monel 7.95e-6 [1/°F]
		5: User-defined (uses the 'Pipe expansion factor - user')
Pipe expansion factor - user	1000	User-defined value for pipe linear thermal expansion factor [1/°F]
		Only used when 'Pipe expansion factor - type' is set to 'User-defined'

Device	settings

Device settings	<u> </u>	
Device diameter	1000	Orifice internal diameter [in]
Device reference	1000	Reference temperature for the specified
temperature		device diameter [°F]
Device expansion	1000	Selects the orifice material. Used to set the
factor - type		device linear thermal expansion factor.
		1: Carbon steel
		6.2e-6 [1/°K]
		2: Stainless steel 304
		9.6e-6 [1/°K]
		3: Stainless steel 316
		8.83e-6 [1/°K]
		4: Monel
		7.95e-6 [1/°K]
		5: User-defined
		(uses the Device expansion factor - user)
Device expansion	1000	User-defined value for device linear thermal
factor - user		expansion factor [1/°F]
		Only used when 'Device expansion factor -
		type' is set to 'User-defined'
Orifice	1000	Location of the pressure tappings in
configuration		accordance with the ISO5167
		1: Corner tappings
		2: D and D/2 tappings
		3: Flange tappings
		Only applicable if Orifice calculation method
		is 'ISO-5167'
Drain hole	1000	The drain hole size [mm]. When the value is > 0
diameter		then an additional correction on the orifice
		diameter will be applied to account for the
		effect the drain hole in accordance British
		standard 1042: Part 1: 1964 Refer to chapter
		Calculations for more details

Pressure settings

Pressure	1000	Location of the pressure tap used for the static
transmitter		pressure relative to the orifice plate.
location		1: Upstream tapping

		2: Downstream tapping
		If 'Downstream tapping' is selected, a
		correction of the meter pressure to upstream
		conditions is applied. Refer to chapter
		Calculations for more details
Temperature s	ettings	
Temperature	1000	Location of the temperature element relative
transmitter		to the orifice plate
location		1: Upstream tapping
		2: Downstream tapping
		3: Recovered pressure position
		Downstream at the location where the
		pressure has fully recovered.
		If 'Downstream tapping' or 'Recovered pressure
		position' is selected, a correction of the meter
		temperature to upstream conditions is applied.
		Refer to chapter Calculations for more details
Temperature	1000	This parameter specifies how the temperature
correction		must be corrected from downstream /
		recovered to upstream conditions
		1: Isentropic exponent
		Isentropic expansion using $(1-\kappa)/\kappa$ as the
		temperature referral exponent
		2: Temperature exponent
		Isentropic expansion using the Temperature
		Exponent parameter value as the
		temperature referral exponent [-].
		Please note that the 'Temperature Exponent'
		must be < 0
		3: Joule Thomson
		Isenthalpic expansion using the
		Temperature Exponent as the Joule
		Thomson coefficient [°F/psi]. This method is
		prescribed by ISO5167-1:2003 standard.
Temperature	1000	Only used when temperature has to be
exponent		corrected to upstream conditions and type of
		temperature correction is either 'Temperature
		exponent' or 'Joule Thomson'.
Joule Thomson	1000	Only applicable if Temperature correction is
coefficient type		set to 'Joule Thomson'. Defines how the Joule
		Thomson coefficient is defined.

Density settings

Density exponent	1000	This parameter specifies how the density must be corrected from recovered to upstream conditions. Density correction is only applied if 'meter density calculation method' is set to 'ISO5167 upstream density' (See 'Run setup")
		If Density exponent = 0, then isentropic density correction is applied (using 1/isentropic exponent)

AGA 3 settings

AGA3 Fpwl	1000	Gravitational correction factor (Fpwl) for
gravitational		the AGA3 calculations
correction factor		Only applicable if Orifice calculation method is
		'AGA-3 flange tappings'
AGA3 pipe	1000	Enables / disables rounding of
tappings		intermediate calculation values.
rounding		Only applicable if Orifice calculation method is
		'AGA-3 pipe tappings'

Product properties

Dynamic	Dynamic viscosity of the gas at flowing conditions
viscosity	[lbm/ft.s].
	1 [lbm/ft.s] = 1.488164 [Pa.s] = 1488.164 [cP].
Isentropic	Isentropic exponent of the gas at flowing conditions
exponent	[dimensionless]. Also referred to as κ (kappa). For an
	ideal gas this coefficient is equal to the ratio of the
	specific heat capacity at constant pressure to the
	specific heat at constant volume.

Venturi

For classical venturi tubes in accordance with ISO-5167.

Only available if Meter device type is 'Venturi'



Display \rightarrow Configuration, Run <x>, Flow meter, Venturi with <x> the module number of the meter run

Meter active settings

Low flow cutoff dP	1000	Meter active threshold dP. The meter will be considered inactive when the actual differential pressure [inH2O@60°F] is below this limit value.
		Depending on the settings 'Disable totals when meter inactive' and 'Set flow rate to 0 when meter inactive' the totals are stopped and / or the flow rate is set to zero (refer to paragraph 'Overall setup').
Enable meter 1000 inactive custom condition	1000	If enabled, the 'meter inactive custom condition' of the meter run can be used to disable / enable the meter totals and / or set the flow rate to 0 through an internal 'calculation' or through communication. Should only be enabled if needed. 0: Disabled
		1. Fnahled

Pipe settings

r ipe settings		
Pipe diameter	1000	Internal pipe diameter [in]
Pipe reference	1000	Reference temperature for the specified pipe
temperature		diameter [°F]
Pipe expansion	1000	Selects the pipe material. Used to set the pipe
factor - type		linear thermal expansion factor.
		1: Carbon steel
		6.2e-6 [1/°F]
		2: Stainless steel 304
		9.6e-6 [1/°F]
		3: Stainless steel 316
		8.83e-6 [1/°F]
		4: Monel
		7.95e-6 [1/°F]
		5: User-defined
		(uses the 'Pipe expansion factor - user')
Pipe expansion	1000	User-defined value for pipe linear thermal
factor - user		expansion factor [1/°F]
		Only used when Pipe expansion factor - type is
		set to 'User-defined'

Device settings Device diameter 10

Device diameter	1000	Venturi internal diameter [in]
Device reference temperature	1000	Reference temperature for the specified device diameter [°F]
Device expansion factor - type	1000	Selects the venturi material. Used to set the device linear thermal expansion factor.
		1: Carbon steel 6.2e-6 [1/°F]
		2: Stainless steel 304 9.6e-6 [1/°F]
		3: Stainless steel 316 8.83e-6 [1/°F]
		4: Monel 7.95e-6 [1/°F]
		5: User-defined (uses the Device expansion factor - user)
Device expansion factor - user	1000	User-defined value for device linear thermal expansion factor [1/°F]
		Only used when Device expansion factor - type is set to 'User-defined'
Venturi	1000	ISO5167 specifies different discharge

configuration	coefficients for the different fabrication methods. By selecting the right configuration, the appropriate discharge coefficient is used.
	1: As cast convergent section
	2: Rough welded
	3: Machined
	4: User-defined
	When 'User-defined' is selected then the
	parameter 'Discharge coefficient' will be used in
	the calculations. Note that he use of this option
	is not in accordance to the standard.

Discharge coefficient

Discharge	1000	The user-defined discharge coefficient.
coefficient		Only used if parameter Venturi configuration is
		set to 'User-defined'

Pressure settings

i i cooure oce	ressure sectings		
Pressure transmitter location	1000	Location of the pressure tap used for the static pressure relative to the venturi. 1: Upstream tapping 2: Downstream tapping If 'Downstream tapping' is selected, a correction of the meter pressure to upstream conditions is applied. Refer to chapter Calculations for more details	
Pressure loss mode	1000	The method for determining the pressure loss over the venturi tube 1: Absolute value The pressure loss is taken as an absolute value (as set in parameter 'Pressure Loss Value')	
		2: Percentage of dP The pressure loss value is taken as a percentage of the differential pressure. The percentage is as set in parameter 'Pressure Loss Value'.	
Pressure loss value	1000	The pressure loss value either as an absolute value [inH2O@60°F] or as a percentage [%] of dP.	

Temperature settings

remperature	i emperature settings			
Temperature transmitter	1000	Location of the temperature element relative to the venturi		
location		1: Upstream tapping		
		2: Downstream tapping		
		3: Recovered pressure position		
		Downstream at the location where the		
		pressure has fully recovered.		
		If 'Downstream tapping' or 'Recovered pressure position' is selected, a correction of the meter		
		temperature to upstream conditions is applied. Refer to chapter Calculations for more details		
Temperature	1000	This parameter specifies how the temperature		
correction		must be corrected from downstream / recovered		
		to upstream conditions		
		1: Isentropic exponent		
		Isentropic expansion using (1- κ)/ κ as the		
		temperature referral exponent		
		2: Temperature exponent		
		Isentropic expansion using the Temperature Exponent parameter value as the temperature		
		referral exponent [-]. Please note that the 'Temperature Exponent'		
		must be < 0		
		3: Joule Thomson		
		Isenthalpic expansion using the 'Temperature		
		Exponent' as the Joule Thomson coefficient		
		[°F/psi]. This method is prescribed by ISO5167-1:2003		
Temperature	1000	Only used when temperature has to be corrected		
exponent	2000	to upstream conditions and type of temperature		

'Joule Thomson'.

correction is either 'Temperature exponent' or

_				•			
De	nei	141/	60		n	\sim	2

Density 1000 exponent		This parameter specifies how the density must be corrected from recovered to upstream conditions.
		Density correction is only applied if meter density calculation method is set to 'ISO5167 upstream density' (See 'Run setup")
		If Density exponent = 0, then isentropic density correction is applied (using 1/isentropic exponent)

Product properties

Dynamic viscosity	1000	Dynamic viscosity of the gas at flowing conditions [lbm/ft.s]. 1 [lbm/ft.s] = 1.488164 [Pa.s] = 1488.164 [cP].
Isentropic exponent	1000	Isentropic exponent of the gas at flowing conditions [dimensionless]. Also referred to as κ (kappa). For an ideal gas this coefficient is equal to the ratio of the specific heat capacity at constant pressure to the specific heat at constant volume.

V-cone

Settings for McCrometer V-cone and wafer cone flow meters.

Only available if Meter device type is 'V-cone'



Display \rightarrow Configuration, Run <x>, Flow meter, V-cone with <x> the module number of the meter run

Meter active settings

Low flow	1000	Meter active threshold dP. The meter will be
cutoff dP		considered inactive when the actual differential
		pressure [inH2O@60°F] is below this limit value.
		Depending on the settings 'Disable totals when meter inactive' and 'Set flow rate to 0 when meter inactive' the totals are stopped and / or the flow rate is set to zero (refer to paragraph 'Overall setup').
Enable meter inactive custom condition	1000	If enabled, the 'meter inactive custom condition' of the meter run can be used to disable / enable the meter totals and / or set the flow rate to 0 through an internal 'calculation' or through communication. Should only be enabled if needed.
		0: Disabled
		1: Enabled

Pipe settings

Pipe diameter	1000	Internal pipe diameter [in]
Pipe reference temperature	1000	Reference temperature for the specified pipe diameter [°F]
Pipe expansion 1000 factor - type		Selects the pipe material. Used to set the pipe linear thermal expansion factor. 1: Carbon steel 6.2e-6 [1/°F]
		2: Stainless steel 304 9.6e-6 [1/°F] 3: Stainless steel 316 8.83e-6 [1/°F]
		4: Monel 7.95e-6 [1/°F]
		5: User-defined (uses the 'Pipe expansion factor - user')
Pipe expansion factor - user	1000	User-defined value for pipe linear thermal expansion factor [1/°F] Only used if Pipe expansion factor - type is set to 'User-defined'

Device settings

Device diameter	1000	V-cone internal diameter [in]
Device reference temperature	1000	Reference temperature for the specified device diameter [°F]
Device expansion	1000	Selects the V-cone material. Used to set the device linear thermal expansion factor.
factor - type		1: Carbon steel 6.2e-6 [1/°F]
		2: Stainless steel 304 9.6e-6 [1/°F]
		3: Stainless steel 316 8.83e-6 [1/°F]
		4: Monel 7.95e-6 [1/°F]
		5: User-defined (uses the Device expansion factor - user)
Device expansion	1000	User-defined value for device linear thermal expansion factor [1/°F]
factor - user		Only used if Device expansion factor – type is set to 'User defined'
V-cone	1000	V-cone configuration:
configuration		1: Standard V-cone
		2: Wafer cone

Pressure settings

	<u> </u>	
Pressure transmitter	1000	Location of the pressure tap used for the static pressure relative to the v-cone.
location		1: Upstream tapping
		2: Downstream tapping
		If 'Downstream tapping' is selected, a
		correction of the meter pressure to upstream
		conditions is applied. Refer to chapter
		Calculations for more details

Temperature settings

remperature	secungs	
Temperature transmitter	1000	Location of the temperature element relative to the v-cone
location		1: Upstream tapping
		2: Downstream tapping
		3: Recovered pressure position
		Downstream at the location where the
		pressure has fully recovered.
		If 'Downstream tapping' or 'Recovered pressure
		position' is selected, a correction of the meter
		temperature to upstream conditions is applied.
		Refer to chapter Calculations for more details
Temperature	1000	This parameter specifies how the temperature
correction		must be corrected from downstream /
		recovered to upstream conditions
		1: Isentropic exponent
		Isentropic expansion using $(1-\kappa)/\kappa$ as the
		temperature referral exponent
		2: Temperature exponent
		Isentropic expansion using the Temperature Exponent parameter value as the
		temperature referral exponent [-].
		Please note that the 'Temperature Exponent'
		must be < 0
		3: Joule Thomson
		Isenthalpic expansion using the
		'Temperature Exponent' as the Joule
		Thomson coefficient [°F/psi]. This method is
		prescribed by ISO5167-1:2003.
Temperature	1000	Only used when temperature has to be
exponent		corrected to upstream conditions and type of
		temperature correction is either '2:

Temperature exponent' or '3: Joule Thomson'.

Density settings			
Density exponent	1000	This parameter specifies how the density must be corrected from recovered to upstream conditions.	
		Density correction is only applied if 'meter density calculation method' is set to 'ISO5167 upstream density' (See 'Run setup")	
		If Density exponent = 0, then isentropic density correction is applied (using 1/isentropic exponent)	

Discharge coefficient Discharge 1000 The discharge coefficient of the cone. coefficient

Product pro	Product properties			
Dynamic viscosity	1000	Dynamic viscosity of the gas at flowing conditions [lbm/ft.s]. 1 [lbm/ft.s] = 1.488164 [Pa.s] = 1488.164 [cP].		
Isentropic exponent	1000	Isentropic exponent of the gas at flowing conditions [dimensionless]. Also referred to as κ (kappa). For an ideal gas this coefficient is equal to the ratio of the specific heat capacity at constant pressure to the specific heat at constant volume.		

Venturi nozzle, long radius nozzle and ISA1932 nozzle

For venturi nozzles, long radius nozzles and ISA1932 nozzles in accordance with ISO-5167.

Only available if Meter device type is 'Venturi nozzle', 'Long radius nozzle' or 'ISA1932 nozzle'



Display → Configuration, Run <x>, Flow meter, Venturi nozzle

Display \rightarrow Configuration, Run <x>, Flow meter, Long radius nozzle

Display \rightarrow Configuration, Run <x>, Flow meter, ISA1932 nozzle with <x> the module number of the meter run

Meter active settings

Low flow	1000	Meter active threshold dP. The meter will be
	1000	
cutoff dP		considered inactive when the actual differential
		pressure [inH2O@60°F] is below this limit value.
		Depending on the settings 'Disable totals when
		meter inactive' and 'Set flow rate to 0 when
		meter inactive' the totals are stopped and / or
		the flow rate is set to zero (refer to paragraph
		'Overall setup').
Enable meter	1000	If enabled, the 'meter inactive custom condition'
inactive		of the meter run can be used to disable / enable
custom		the meter totals and / or set the flow rate to 0
condition		through an internal 'calculation' or through
		communication. Should only be enabled if
		needed.
		0: Disabled
		1: Enabled

Calculation	method

ISO5167	1000	The edition of the ISO-5167 standard to be used
edition		for the flow calculations.
		1: 1991
		2: 1998

3: 2003
Only applicable to long radius nozzles and ISA1932
nozzles

Pipe settings

pc secenigs			
Pipe diameter	1000	Internal pipe diameter [mm]	
Pipe diameter	1000	Internal pipe diameter [mm]	
Pipe reference temperature	1000	Reference temperature for the specified pipe diameter [°F]	
Pipe expansion factor -type	1000	Selects the pipe material. Used to set the pipe linear thermal expansion factor.	
		1: Carbon steel 6.2e-6 [1/°F]	
		2: Stainless steel 304 9.6e-6 [1/°F]	
		3: Stainless steel 316 8.83e-6 [1/°F]	
		4: Monel 7.95e-6 [1/°F]	
		5: User-defined (uses the 'Pipe expansion factor - user')	
Pipe expansion factor -user	1000	User-defined value for pipe linear thermal expansion factor [1/°F]	
		Only used when Pipe expansion factor - type is set to 'User-defined'	

Device settings

Device setting	3		
Device diameter	1000	Nozzle internal diameter [mm]	
Device reference	1000	OO Reference temperature for the specified device	
temperature		diameter [°F]	
Device	1000	Selects the nozzle material. Used to set the	
expansion factor		device linear thermal expansion factor.	
- type		1: Carbon steel	
		6.2e-6 [1/°F]	
		2: Stainless steel 304	
		9.6e-6 [1/°F]	
		3: Stainless steel 316	
		8.83e-6 [1/°F]	
		4: Monel	
		7.95e-6 [1/°F]	
		5: User-defined	
		(uses the Device expansion factor - user)	
Device	1000	User-defined value for venturi linear thermal	
expansion factor		expansion factor [1/°F]	
- user		Only used when Device expansion factor - type	
		is set to 'User-defined'	

Pressure settings

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°F] or as a

percentage [%] of dP.

Temperature settings

-		
Temperature	1000	Location of the temperature element relative
transmitter		to the nozzle
location		1: Upstream tapping
		2: Downstream tapping
		3: Recovered pressure position
		Downstream at the location where the
		pressure has fully recovered.
		If 'Downstream tapping' or 'Recovered pressure
		position' is selected, a correction of the meter
		temperature to upstream conditions is applied.
		Refer to chapter Calculations for more details
Temperature	1000	This parameter specifies how the temperature
correction		must be corrected from downstream /
		recovered to upstream conditions
		1: Isentropic exponent
		Isentropic expansion using (1- κ)/ κ as the
		temperature referral exponent
		2: Temperature exponent
		Isentropic expansion using the 'Temperature
		Exponent' parameter value as the
		temperature referral exponent [-]. Please
		note that the 'Temperature Exponent' must
		be < 0
		3: Joule Thomson
		Isenthalpic expansion using the
		'Temperature Exponent' as the Joule
		Thomson coefficient [°F/psi]. This method is
		prescribed by ISO5167-1:2003.
Temperature	1000	Only used when temperature has to be
exponent		corrected to upstream conditions and type of
		temperature correction is either 'Temperature
		exponent' or 'Joule Thomson'.

Product properties

Dynamic viscosity	1000	Dynamic viscosity of the gas at flowing conditions [lbm/ft.s]. 1 [lbm/ft.s] = 1.488164 [Pa.s] = 1488.164 [cP].
Isentropic exponent	1000	Isentropic exponent of the gas at flowing conditions [dimensionless]. Also referred to as κ (kappa). For an ideal gas this coefficient is equal to the ratio of the specific heat capacity at constant pressure to the specific heat at constant volume.

dP inputs

Only available if Meter device type is 'Orifice', 'Venturi', 'V-cone', 'Venturi nozzle', 'Long radius nozzle' or 'ISA1932 nozzle'

Up to 3 differential pressure transmitters can be used for dP measurement, required for orifice, venturi, v-cone, venturi nozzle, long radius nozzle and ISA1932 nozzle flow meters.

The flow computer can handle the following type of cell range configurations:

- 1 cell, full range
- 2 cells, low range and high range
- 2 cells, full range
- 3 cells, low, mid and high range
- 3 cells, 1 low range and 2 high range
- 3 cells, full range

The flow computer selects between the configured input cells based on the actual measured value and the failure status of each cell.

The selection logic is described in chapter 'Calculations'.

dP selection



Display → Configuration, Run <x>, Flow meter, dP inputs, dP selection

with <x> the module number of the meter run

dP selection	1000	dP selection type
type		1: 1 cell full range
		Cell A - full range
		2: 2 cells low / high range
		Cell A - low range
		Cell B - high range
		3: 2 cells full range
		Cell A - full range
		Cell B - full range
		4: 3 cells low / mid / high range
		Cell A - low range
		Cell B - mid range
		Cell C - high range
		5: 3 cells low / high / high range
		Cell A - low range
		Cell B - high range
		Cell C - high range
		6: 3 cells full range
		Cell A - full range
		Cell B - full range
		Cell C - full range
Constants of the	1000	
Switch up	1000	Switch-up value expressed as percentage of
percentage		span of the lower range.
		Only used for 2 or 3 cells if more than one dP
		range is used. Refer to chapter 'Calculations' for
		more information on its usage.
		The dP cell selection switches from low range to
		high range if the reading of the low range cell
		exceeds this percentage.
Switch down	1000	Switch-down value expressed as percentage of
percentage		span of the lower range.
		Only used for 2 or 3 cells if more than one dP
		range is used. Refer to chapter 'Calculations' for
		more information on its usage.
		The dP cell selection switches from high range
		to low range if the reading of the low range cell
		gets below this percentage.
dP auto	1000	Determines whether or not to switch back to a
switchback		dP transmitter when it becomes healthy after a
		failure. Refer to chapter 'Calculations' for more
		information on its usage.
		0: Disabled
		1: Enabled
dP deviation	1000	Differential pressure deviation limit
limit		[inH2O@60F]. Only applicable if dP selection
		type is '2 cells full range', '3 cells low/high/high'
		or '3 cells full range'.
		If the deviation between two dP cells of the
		same range exceeds this limit, then a dP
		deviation alarm is generated.

Fail fallback

Fallback type	1000	Determines what to do if the selected dP transmitter fails and there is no other dP transmitter to switch to, or if all applicable dP transmitters fail.
		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter 'Fallback value'
		The fallback value is usually a fixed value and will generally never be changed during the lifetime of

		the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override value'
Fallback	1000	Only used if Fallback type is 'Fallback value'.
value		Represents the differential pressure [inH2O@60F] that is used when the input fails.

dP input A, B and C



Display → Configuration, Run <x>, Flow meter, dP inputs, dP input A/B/C

with <x> the module number of the meter run

In	pu	t	t١	pe

_ 		
Input type	1000	Type of input for dP cell
		2: Analog input
		4: HART
		5: Custom
		If option 5: Custom is selected then the value
		[inH2O@60F] that is written to tag Differential
		pressure A/B/C custom value will be used. Use this
		option if the differential pressure value is sent to
		the flow computer over a Modbus communications
		link or if you want to apply user-defined
		calculations to the differential pressure.

Analog input settings

These settings are only applicable if **diff. pressure input type** is 'Analog input', or if **diff. pressure input type** is 'HART' with option **HART to analog fallback** enabled

Diff. pressure analog input	1000	Number of the flow module to which the dP signal is physically connected to.
module		-1: Local module means the module of the meter run itself
Diff. pressure analog input channel	1000	Number of the analog input channel on the selected module to which the dP signal is physically connected.

HART settings

These settings are only applicable if **diff. pressure input type** is 'HART'

Diff. pressure HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
Diff. pressure HART variable value	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the dP value [inH2O@60F]. Usually this is the 1st (primary) variable.
Diff. pressure HART full scale	1000	Full scale [inH2O@60F] of the dP transmitter. Used to calculate the actual percentage of range, which is required for dP selection if multiple dP transmitters with different ranges are used.
Diff. pressure HART zero scale	1000	Zero scale [inH2O@60F] of the dP transmitter. Used to calculate the actual percentage of range, which is required for dP selection if multiple dP transmitters with different ranges are used.
HART to analog fallback	1000	Only applies for a HART transmitter, where the 4-20 mA signal is provided together with the HART signal. O: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding to the 'Fallback type' will be used.

1: Enabled The 4-20 mA signal will be used when the HART signal fails. When both the HART and the mA signal fail the value corresponding to the 'Fallback type' will be used. If multiple HART transmitters are installed within

a loop, then the HART to analog fallback option

Station setup

A station consists of up to 8 runs, each of which can be a local or a remote run. Local runs are part of the station flow computer (and application; f.e. an X/P3 flow computer can contain 3 local runs), while remote runs are separate, single run flow computers, each running its own application, to which the station flow computer communicates through Modbus.

can't be used.

In order to be able to communicate to the remote run flow computer(s), the station flow computer must have a 'Connect to remote run' Modbus driver configured for every individual remote run (in Flow-Xpress 'Ports and Devices').

On the remote run flow computer(s) the 'Connect to remote station' Modbus driver has to be enabled (in Flow-Xpress 'Ports and Devices').

The station configuration displays are only available for the following FC types:

- Station /run
- Station / proving / run
- Station only
- Station / proving

Station setup

This display contains the general station settings. Depending on the selections made in this display, specific configuration displays for detailed configuration will be available further down the menu.



Display → Configuration, Station, Station setup

Station data

These data are only used for reporting.

Station tag	600	Station tag (text)	
Station ID	600	Station ID (text)	

Density

These settings are replicated from the 'Density setup' display. See the paragraph 'Density setup' for a description of the individual settings.

Observed density input type
Density temperature input type
Density pressure input type
Base density input type
Specific gravity input type

Relative density input type
Meter density calculation method

If an observed density input other than 'none' is selected, then also a **density temperature input** and a **density pressure input** have to be configured.



If an impossible combination of settings is chosen, then a 'Density configuration error' alarm is shown.

Gas composition

Gas composition input type

This setting is replicated from the 'Gas composition' configuration display. See the paragraph 'Gas composition' for a detailed description.

Heating value

Gross	1000	See paragraph 'Heating value input'
heating value		
input type		

Station control setup

From this display the station control function flow / pressure control can be enabled or disabled.

Depending on the selections made in this display, specific configuration displays for detailed configuration will be available further down the menu.



Display → Configuration, Run <x>, Run control setup

with <x> the module number of the meter run

Flow / pressure control

Flow /	600	With this setting flow / pressure control (PID control)
pressure		can be enabled or disabled (none=disabled). For a
control mode		thorough explanation of this setting refer to paragraph
		'Flow / pressure control'.

Meter runs

This display page gives an overview of the meter runs that make up the station.



 $Display \rightarrow Configuration, Station, Meter runs$

Run <x>

Remote run device nr.	1000	Device nr. of the remote run flow computer as defined in Flow-Xpress 'Ports & devices'.
		If a valid 'Remote run' device nr. is selected (i.e. if in Flow-Xpress this device nr. has been assigned to a remote run communication device), the run will be designated as 'Remote'.
		If 'No Device' is selected, the run is either designated as 'Local' or as 'None', depending on the physical flow computer hardware.
Meter run <x> totalizer type</x>	1000	Defines how the station totals and flow rates are calculated.
		1: Positive The flow of this run is added to the station totals and rates. This is the default setting.

ł

System time deviation

These settings are only applicable if the flow computer is communicating to one or more remote run flow computers.

Remote run max. system time deviation	1000	If the system time of a remote run module differs from the system time of the station module by more than this amount [s], then a 'System time out of sync alarm' is generated.
Delay for system time out of sync alarms	1000	System time out of sync alarms only become active after the deviation has been larger than the 'max. deviation' during the delay time [s].

Temperature setup

Temperature transmitters

The flow computer supports the following temperature transmitter inputs:

For each run:

- One or two meter temperature transmitters (A and B)
- One density temperature transmitter

For the station:

• One density temperature transmitter

For each prover (A/B):

- One prover inlet temperature transmitter
- One prover outlet temperature transmitter
- One prover rod temperature transmitter (for Calibron / Flow MD small volume prover)
- One prover density transmitter

Auxiliary inputs:

• Two auxiliary temperature transmitters (1 and 2)

Meter temperature transmitters

Either a single temperature transmitter or dual temperature transmitters can be used. In case of dual transmitters there are several schemes for determining the in-use meter temperature (duty / standby or average) and a deviation check is done between the two temperature values.

Density temperature transmitters

Density temperature transmitters are used in combination with an observed (live) density (e.g. a densitometer) and measure the temperature at the point where the density is measured.

In case of an observed (live) density on a run, a density temperature transmitter is optional. If no density temperature transmitter is configured, the flow computer uses the meter temperature.

In case of a station observed (live) density, the use of a density temperature transmitter is obligatory.

In case of a prover observed (live) density, a density temperature transmitter is optional. If no prover density temperature transmitter is configured, the flow computer uses the prover temperature (which is the average of the prover inlet temperature and the prover outlet temperature).

Prover temperature transmitters

If both prover inlet and outlet temperatures are configured, the in-use prover temperature is calculated as the average of both. If only one of them is configured, the in-use prover temperature equals this one. If none is configured, the flow computer uses the meter temperature.

Auxiliary temperature transmitters

Two auxiliary temperature transmitters can be defined (e.g. a station temperature). These are for informational purposes only, or can be used in custom calculations.



Display → Configuration, Run <x>, Temperature (, Meter temperature A/B)

 $\label{eq:Display} \mbox{Display} \rightarrow \mbox{Configuration, Run < x>, Temperature, Density temperature}$

Display → Configuration, Station, Temperature

Display → Configuration, Proving (, Prover A/B), Temperature (, Prover inlet temperature)

Display → Configuration, Proving (, Prover A/B), Temperature (, Prover outlet temperature)

Display \rightarrow Configuration, Proving (, Prover A/B), Temperature, Prover rod temperature

Display → Configuration, Proving (, Prover A/B), Temperature, Prover density temperature

Display \rightarrow Configuration, Auxiliary inputs, Auxiliary temperature 1/2

with <x> the module number of the meter run

For each temperature transmitter the following settings are available:

Input type

Input type	2	
Input type	1000	Type of input
		1: Always use override
		2: Analog input
		3: PT100 input
		4: HART
		5: Custom input
		6: Smart flow meter (meter temperature only)
		If option 5: Custom is selected then the value [°F]
		that is written to the corresponding custom input
		tag (e.g. Meter temperature custom value) will be
		used. Use this option if the temperature value is
		sent to the flow computer over a Modbus
		communications link or if you want to apply user-
		defined calculations to the temperature.

Analog / PT100 input settings

These settings are only applicable if the **temperature input type** is 'Analog input' or 'PT100 input', or if the **temperature input type** is 'HART' with **HART to analog fallback** enabled.

Analog / PT100 input	1000	Number of the flow module to which the signal is physically connected.
module		-1: Local module means the module of the meter run itself
Analog / PT100 input channel	1000	Number of the analog / PT100 input channel on the selected module to which the signal is physically connected.

HART settings

These settings are only applicable if the **temperature input type** is 'HART'.

HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
HART variable	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the temperature . Usually this is the 1st (primary) variable.
HART to analog fallback	1000	Only applies for a single HART transmitter, where the 4-20 mA signal is provided together with the HART signal.
		O: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding with the 'Fallback type' will be used.
		1: Enabled The 4-20 mA signal will be used when the HART signal fails. If both the HART and the mA signal fail the value corresponding with the Fallback type will be used.
		If multiple HART transmitters are installed within a loop, then the HART to
		analog fallback option can't be used.

Smart meter settings

Only applicable if the temperature input type is 'Smart meter'.

Smart meter	1000	Device nr. of the smart meter as assigned in the
internal		configuration software (Flow-Xpress, section 'Ports
device nr.		& Devices')

Fail fallback

Fallback type 1000	1000	Determines what to do if the input fails.
		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Fallback value'
		The fallback value is usually a fixed value and
		will generally never be changed during the
		lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override
		value'
Fallback value	1000	Only used if Fallback type is 'Fallback value'.
		Represents the temperature [°F] that is used when the input fails.

Temperature transmitter selection

Only applicable in case of dual meter temperature transmitters



Display → Configuration, Run <x>, Temperature, Meter temperature

with <x> the module number of the meter run

Transmitter selection

1000

Dual transmitter mode Determines how the in-use meter temperature is calculated from both transmitter values

- 1: Auto transmitter A
 - Transmitter value A is used when it is healthy and not out of service. Transmitter value B is used when transmitter A fails, or is out of service, while transmitter B is healthy and not out of service. If both transmitters fail or are out of service, the value according to the **Fallback type** is used.
- 2: Auto transmitter B
 Transmitter value B i

Transmitter value B is used when it is healthy and not out of service. Transmitter value A is used when transmitter B fails, or is out of service, while transmitter A is healthy and not out of service. If both transmitters fail or are out of service, the value according to the **Fallback type** is used.

3: Average

If both transmitters are healthy and not out of service, the average of both values is used. If one transmitter fails or is out of service, while the other is healthy and not out of service, the other transmitter is used. If both transmitters fail or are out of service, the value according to the **Fallback type** is used.

Transmitter deviation

Meter	1000	Temperature deviation limit [°F].
temperature		If the deviation between two temperature
deviation limit		transmitters exceeds this limit, then a
		temperature deviation alarm is generated.
Temperature	1000	Determines what happens in case of a
deviation fallback		temperature deviation alarm.
mode		0: None
		A deviation alarm is given, but the original
		input value remains in use.
		1: Transmitter failure
		The deviation alarm is treated as a
		transmitter failure: depending on the
		fallback type either the last good, fallback or
		override value is used.
		2: Use transmitter A value
		3: Use transmitter B value

Pressure setup

Pressure transmitters

The flow computer supports the following pressure transmitter inputs:

For each run:

- One or two meter pressure transmitters (A and B)
- One density pressure transmitter

For the station:

One density pressure transmitter

For each prover (A/B):

- One prover inlet pressure transmitter
- One prover outlet pressure transmitter

- One prover plenum pressure transmitter (for Brooks compact prover)
- One prover density transmitter

Auxiliary inputs:

Two auxiliary pressure transmitters (1 and 2)

Meter pressure transmitters

Either a single pressure transmitter or dual pressure transmitters can be used. In case of dual transmitters there are several schemes for determining the in-use meter pressure (duty / standby or average) and a deviation check is done between the two pressure values.

Density pressure transmitters

Density pressure transmitters are used in combination with an observed (live) density (e.g. a densitometer) and measure the pressure at the point where the density is measured.

In case of an observed (live) density on a run, a density pressure transmitter is optional. If no density pressure transmitter is configured, the flow computer uses the meter pressure.

In case of a station observed (live) density, the use of a density pressure transmitter is obligatory.

In case of a prover observed (live) density, a density pressure transmitter is optional. If no prover density pressure transmitter is configured, the flow computer uses the prover pressure (which is the average of the prover inlet pressure and the prover outlet pressure).

Prover pressure transmitters

If both prover inlet and outlet pressures are configured, the inuse prover pressure is calculated as the average of both. If only one of them is configured, the in-use prover pressure equals this one. If none is configured, the flow computer uses the meter pressure.

Auxiliary pressure transmitters



Two auxiliary pressure transmitters can be defined (e.g. a station pressure). These are for informational purposes only, or can be used in custom calculations.

Display \rightarrow Configuration, Run $\langle x \rangle$, Pressure (, Meter pressure A/B)

Display → Configuration, Run <x>, Pressure, Density pressure

Display → Configuration, Station, Pressure

Display → Configuration, Auxiliary inputs, Auxiliary pressure 1/2

with <x> the module number of the meter run

For each pressure transmitter the following settings are available:

Input type	•	
Input type	1000	Type of input
		1: Always use override
		2: Analog input
		4: HART
		5: Custom input
		6: Smart flow meter (meter pressure only)
		If option 5: Custom is selected then the value ([psia] or [psig], depending on the selected pressure input units) that is written to the corresponding custom input tag (e.g. Meter pressure custom value) will be used. Use this option if the pressure value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the pressure.
Input units	1000	1: Absolute The input value is an absolute pressure
		2: Gauge
		The input value is a gauge pressure (i.e. relative
		to the atmospheric pressure)

Analog input settings

These settings are only applicable if the **pressure input type** is 'Analog input', or if the **pressure input type** is 'HART' with **HART to analog fallback** enabled.

input module 10	1000	Number of the flow module to which the signal is physically connected.
		-1: Local module means the module of the meter run itself
Analog input channel	1000	Number of the analog input channel on the selected module to which the signal is physically connected.

HART settings

These settings are only applicable if the **pressure input type** is 'HART'.

HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
HART variable	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the pressure. Usually this is the 1st (primary) variable.
HART to analog fallback	1000	Only applies for a single HART transmitter, where the 4-20 mA signal is provided together with the HART signal. O: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding with the 'Fallback type' will be used.
		1: Enabled The 4-20 mA signal will be used when the HART signal fails. If both the HART and the mA signal fail the value corresponding with the Fallback type will be used. If multiple HART transmitters are installed within a loop, then the HART to analog fallback option can't be used.

Smart meter settings

Only applicable if the pressure input type is 'Smart meter'.

Smart meter internal	1000	Device nr. of the smart meter as assigned in the configuration software (Flow-Xpress, section 'Ports
device nr.		& Devices')
-		

Fail fallback

Fallback type 1000	Determines what to do if the input fails.
--------------------	---

		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter 'Fallback value'
		The fallback value is usually a fixed value and will generally never be changed during the lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override value'
Fallback value	1000	Only used if Fallback type is 'Fallback value'. Represents the pressure ([psia] or [psig], depending on the selected input units) that is used when the input fails.

Pressure transmitter selection

Only applicable in case of dual meter pressure transmitters



Display → Configuration, Run <x>, Pressure, Meter pressure

with <x> the module number of the meter run

Transmitter selection

Dual transmitter 1000 mode

Determines how the in-use meter pressure is calculated from both transmitter values

1: Auto transmitter A

Transmitter value A is used when it is healthy and not out of service. Transmitter value B is used when transmitter A fails, or is out of service, while transmitter B is healthy and not out of service. If both transmitters fail or are out of service, the value according to the Fallback type is used.

2: Auto transmitter B

Transmitter value B is used when it is healthy and not out of service. Transmitter value A is used when transmitter B fails, or is out of service, while transmitter A is healthy and not out of service. If both transmitters fail or are out of service, the value according to the **Fallback type** is used.

3: Average

If both transmitters are healthy and not out of service, the average of both values is used. If one transmitter fails or is out of service, while the other is healthy and not out of service, the other transmitter is used. If both transmitters fail or are out of service, the value according to the **Fallback type** is used.

Transmitter deviation

Meter pressure	1000	Pressure deviation limit [psi].
deviation limit		If the deviation between two pressure
		transmitters exceeds this limit, then a pressure
		deviation alarm is generated.
Pressure	1000	Determines what happens in case of a pressure
deviation		deviation alarm.
fallback mode		0: None
		A deviation alarm is given, but the original
		input value remains in use.
		1: Transmitter failure
		The deviation alarm is treated as a transmitter
		failure: depending on the fallback type either
		the last good, fallback or override value is used.
		2: Use transmitter A value
		3: Use transmitter B value

Density

Density setup

The flow computer supports the following density inputs:

For each run:

- One or two densitometers or one analog / HART / smart meter observed density input
- One or two specific gravity transducers or one analog / HART specific gravity input

For the station:

- One or two densitometers or one analog / HART observed density input
- One or two specific gravity transducers or one analog / HART specific gravity input

If the flow computer is used for 2 or more meter runs, the density input can be either a common input for all the meter runs or a separate input for each meter run. E.g. a densitometer can be installed in the header of the metering station in which case one and the same density measurement is used for all meter runs, or separate densitometers can be installed in each run.

Whether the density setup is on station or meter run level is controlled by parameter Station density, which is accessible through display Configuration, Overall setup, Common settings.

See paragraph 'common settings' for more details.



Display → Configuration, Run <x>, Density (, Density

Display → Configuration, Station, Density (, Density setup)

with <x> the module number of the meter run

Observed 1000 Defines how the observed density (density at density input densitometer conditions) is determined type 0: None There is no observed density input 1: Always use override Use this option if a fixed value is used for the observed density 2: Analog input 4: HART/Modbus 5: Custom input The value [lb/cf] that is written to tag Observed density custom value will be used as the observed density. Use this option if the observed density value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the observed density value. 6: One densitometer The observed density is read from a single densitometer. 7: Two densitometers The observed density is provided by two (redundant) densitometers. The observed density of the selected densitometer is used.

8: Smart flow meter The observed density [kg/m3] is read from the smart (Coriolis) flow meter. Only applicable for run observed density input. In case of a remote run with Station product enabled the observed density is read from the station flow computer. If a station observed density input other than 'none' is selected, then also a station density temperature input and a density pressure input have to be configured. If a station observed density input other than 'none' is selected, then also a station density temperature input and a density pressure input have to be configured. In case of a run observed density input the use of separate density temperature and density pressure inputs are optional. See paragraphs 'Temperature setup' and 'pressure setup' for more information. 1000 Type of input for the density temperature temperature (temperature at the density meter). input type 0: None 1: Always use override 2: Analog input 3: PT100 input 4: HART 5: Custom input If this option is selected then the value [°F] that is written to tag Density temperature custom value is used. Use this option if the temperature value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the density temperature. In case of a remote run FC with **Station product** enabled the density temperature is read from the station flow computer. Density pressure 1000 Type of input for the density pressure (pressure input type at the density meter). 0: None 1: Always use override 2: Analog input 4: HART 5: Custom input If this option is selected then the value [psi] that is written to tag Density pressure custom value is used. Use this option if the pressure value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the density pressure. In case of a remote run FC with **Station product** enabled the density pressure is read from the station flow computer. Base density 1000 Defines how the base density (density at input type reference conditions) is determined 1: Always use override Use this option if a fixed value is used for the base density 5: Custom input The value [lb/scf] that is written to tag Base density custom value will be used as the base density. Use this option if the base density value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the base density value. 6: Gas composition (molar mass)

The base density is calculated from the molar

mass (which in turn is calculated from the

gas composition using the molar mass

Refer to chapter Calculations for more

information about the actual calculations

calculation method).

7: Observed density

The base density is calculated from the observed density value. Refer to chapter Calculations for more information about the actual calculations

8: Specific gravity

The base density is calculated from the specific gravity value Refer to chapter Calculations for more information about the actual calculations

12: Gas chromatograph

Uses the base density that is read from the gas chromatograph

13: Relative density

The base density is calculated from the relative density value Refer to chapter Calculations for more information about the actual calculations

14: Base compressibility method

The base density is calculated by the same method that has been configured to calculate the base compressibility.

This option is only valid in combination with one of the following base compressibility methods.

AGA8 (detailed) ISO6976 - 1983 ISO6976 - 1995 GPA2172 **GERG 2008** GSSSD MR113 2003

The base compressibility method setting can be found on the display: Gas properties, Calculation setup.

In case of a remote run FC with **Station product** enabled the base density is read from the station flow computer.

Specific gravity input type

1000

Defines how the specific gravity (SG at reference conditions) is determined

0: Calculated

There is no specific gravity input. Specific gravity is calculated from base density

- 1. Always use override Use this option if a fixed value is used for the specific gravity
- 2: Analog input
- 4: HART
- 5: Custom

The value [-] that is written to tag Specific gravity custom value will be used as the specific gravity. Use this option if the specific gravity value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the specific gravity value.

6: One SG transducer

The specific gravity is read from a single SG transducer.

7: Two SG transducers The specific gravity is provided by two (redundant) SG transducers. The specific gravity of the selected SG transducer is used.

13: Gas chromatograph Uses the specific gravity that is read from the gas chromatograph

In case of a remote run FC with Station product enabled the specific gravity is read from the station flow computer.

Relative density 1000 input type

Defines how relative density (at reference conditions) is determined

0: Calculated

There is no relative density input. Relative density is calculated from base density

1: Always use override Use this option if a fixed value is used for the relative density

5: Custom

The value [-] that is written to tag Relative density custom value will be used. Use this option if the specific relative density is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the relative density value.

13: Gas chromatograph

Uses the relative density that is read from the gas chromatograph

In case of a remote run FC with **Station product** enabled the relative density is read from the station flow computer.

Meter density calculation method

1000

Defines how the meter density (density at line conditions) is calculated

1: Base density

The meter density is calculated from the base density.

2: Observed density

The meter density is calculated from the observed density.

3: Down- to upstream correction Calculates the (upstream) meter density according to ISO5167.

Only applicable to orifices, venturi and V-cone devices, venturi nozzles, long radius nozzles and ISA1932 nozzles with a density meter at the recovered pressure position.

4: Custom input

The value [lb/cf] that is written to tag Meter density custom value will be used as the meter density. Use this option if the meter density value is sent to the flow computer over a Modbus communications link or if you want to apply user-defined calculations to the meter density value.

5: Compressibility method

The base density is calculated by the same method that has been configured to calculate the compressibility.

This option is only valid in combination with one of the following compressibility methods:

AGA8 (detailed) **GERG 2008**

The compressibility method setting can be found on the display: Gas properties, Calculation setup.

In case of a failure of the observed density source (e.g. densitometer) while a gas composition source is available, the flow computer switches over to base density input type 'gas composition' and meter density calculation method 'base density'. This means the base density is calculated from the molar mass, which in turn is calculated from the gas composition using the selected molar mass calculation method.



If an impossible combination of settings is chosen, then a 'Density configuration error' alarm is shown.

Observed density



Display \rightarrow Configuration, Run $\langle x \rangle$, Density, Observed density

Display \rightarrow Configuration, Station, Density, Observed density with <x> the module number of the meter run

Analog input settings

These settings are only applicable if the **observed density input type** is 'Analog input', or if the **observed density input type** is 'HART' with **HART to analog fallback** enabled.

Analog input module	1000	Number of the flow module to which the signal is physically connected.
		-1: Local module means the module of the meter run itself
Analog input channel	1000	Number of the analog input channel on the selected module to which the signal is physically connected.

HART settings

These settings are only applicable if the **observed density input type** is 'HART'.

HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
HART variable	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the observed density . Usually this is the 1st (primary) variable.
HART to analog fallback	1000	Only applies for a single HART transmitter, where the 4-20 mA signal is provided together with the HART signal.
		0: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding with the 'Fallback type' will be used.
		1: Enabled The 4-20 mA signal will be used when the HART signal fails. If both the HART and the mA signal fail the value corresponding with the Fallback type will be used.
		If multiple HART transmitters are installed within a loop, then the HART to analog fallback option can't be used.

Smart meter settings

These settings are only applicable if the **observed density input type** is 'Smart meter'.

HART	1000	Internal device nr. of the smart meter as assigned in
internal		the configuration software (Flow-Xpress: 'Ports &
device nr.		Devices')

Fail fallback

If the observed density input fails while a gas composition is available, the in-use **base density** (which is normally calculated from the observed density) switches over to the base density value calculated from the gas composition and a 'Density fallback to calculated value' alarm is generated. If a gas composition is not available, the base density will use the value that is specified at the **Base density fallback type** (last good

value, fallback value or override value). See paragraph 'Base density' for more details.

Deviation limit

These settings are only applicable if the **observed density input type** is unequal to 'None'.

Observed /	1000	Deviation limit [lb/cf] for the deviation check between
AGA-8		the observed density and the density at the density
density		meter conditions as calculated according to AGA-8.
deviation		If the deviation is larger than this limit, then an
limit		'Observed / AGA-8 density deviation limit exceeded'
		alarm is generated.

Densitometer setup

This display is only available if **Observed density input type** is set to 'One densitometer' or 'Two densitometers'.



Display → Configuration, Run <x>, Density, Densitometer, Densitometer setup

Display → Configuration, Station, Density, Densitometer, Densitometer setup

with <x> the module number of the meter run

Densitometer A/B	1000	Densitometer A/B device type.
type		1: Solartron
		2: Sarasota
Danaita mastau A /D	1000	3: UGC
Densitometer A/B units	1000	Densitometer A/B units. 1: kg/m3
unics		2: g/cc
		3: lb/CF
Densitometer	500	Only applicable if Observed density
select mode		input type is set to 'Two
		densitometers'.
		Densitometer selection mode.
		1: Auto-A
		Densitometer B only used when
		densitometer A fails and
		densitometer B is healthy.
		Densitometer A is used in all other
		cases.
		2: Auto-B
		Densitometer A is only used when
		densitometer B fails and
		densitometer A is healthy.
		Densitometer B is used in all other
		cases.
		3: Manual-A
		Always use densitometer A
		irrespective of its failure status
		4: Manual-B
		Always use densitometer B
		irrespective of its failure status

Time period A/B

Time period settings of densitometer A /B. Time period B settings are only applicable if Observed density input type is set to 'Two densitometers'.

Time period Input module	1000	Flow-X module to which the densitometer A/B signal is connected to.
Input number	1000	Defines the time period input of the Flow-X module for densitometer A/B. Each module has a maximum of 4 time period inputs. A time period input can be connected to a physical digital channel on display: IO, Module <x>, Configuration, Digital IO assign. See paragraph 'Digital IO assign' for more details.</x>

Deviation limits

Observed / AGA- 8 density deviation limit	1000	Deviation limit [lb/cf] for the deviation check between the observed density and the density at the density meter conditions as calculated according to AGA-8. If the deviation is larger than this limit, then an 'Observed / AGA-8 density deviation limit exceeded' alarm is generated.
Densitometer A/B deviation limit	1000	Only applicable if Observed density input type is set to 'Two densitometers'. If the deviation between the density from both
		densitometers exceeds this limit [lb/cf], then a 'Densitometer A/B deviation limit exceeded' alarm is generated.

Density correction factor			
Densitometer	1000	Nominal density correction factor (DCF) for	
A/B nominal		densitometer A/B. The density as measured by	
correction		densitometer A/B is multiplied by this factor.	
factor			

Solartron / Sarasota / UGC densitometer setup

The densitometer constants are device-specific and can be defined on the following display.



Display → Configuration, Run <x>, Density,
Densitometer, Densitometer A / B constants

Display → Configuration, Station, Density, Densitometer, Densitometer A / B constants

with <x> the module number of the meter run

All densitometer constants are at security level 1000. Refer to section calculations for the meaning of these settings.

Specific gravity

The following settings apply if the Specific gravity input type is set to 'Analog input', 'HART' or 'Custom input'.



 $Display \rightarrow Configuration, Run < x>, Density, Specific$

Display → Configuration, Station, Density, Specific gravity with <x> the module number of the meter run

Analog input settings

These settings are only applicable if the Specific gravity input type is set to 'Analog input', or if the Specific gravity input type is 'HART / Modbus' with HART to analog fallback enabled.

Analog input module	1000	Number of the flow module to which the signal is physically connected. -1: Local module means the module of the meter run itself
Analog input channel	1000	Number of the analog input channel on the selected module to which the signal is physically connected.

HART settings

These settings are only applicable if the specific gravity input type is 'HART'.

HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
HART variable	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the specific gravity. Usually this is the 1st (primary) variable.
HART to analog fallback	1000	Only applies for a single HART transmitter, where the 4-20 mA signal is provided together with the HART signal.
		0: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding with the 'Fallback type' will be used.
		1: Enabled The 4-20 mA signal will be used when the HART signal fails. When both the HART and the mA signal fail the value corresponding with the 'Fallback type' will be used.
		If multiple HART transmitters are installed within a loop, then the HART to analog fallback option can't be used.

Fail fallback

Fallback	1000	Determines what to do in case the input fails.
type		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter 'Fallback value'
		The fallback value is usually a fixed value and will generally never be changed during the lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override value'
Fallback	1000	Only used if Fallback type is 'Fallback value'.
value		Represents the specific gravity [-] to be used when the input fails.

SG transducer setup

The following display is only available if Specific gravity input type is set to 'One SG transducer' or 'Two SG transducers'



Display → Configuration, Run <x>, Density, SG

Display → Configuration, Station, Density, SG transducer(s)

with <x> the module number of the meter run

SG transducer select mode	500	Only applicable if Specific gravity input type is set to 'Two SG transducers'.
		SG transducer selection mode.
		1: Auto-A
		SG transducer B is only used when SG transducer A fails and SG transducer B is healthy. SG transducer A is used in all other cases.
		2: Auto-B
		SG transducer A is only used when SG transducer
		B fails and SG transducer A is healthy. SG
		transducer B is used in all other cases.
		3: Manual-A
		Always use SG transducer A irrespective of its
		failure status
		4: Manual-B
		Always use SG transducer B irrespective of its
		failure status

SG transducer A/B

SG transducer and time period settings of SG transducer A/B. B settings are only applicable if **Specific gravity input type** is set to 'Two SG transducers.

ucer 1000	SG transducer A/B constant K0
	Refer to section calculations for more
	information on this setting
ucer 1000	SG transducer A/B constant K2
	Refer to section calculations for more
	information on this setting
od 1000	Flow-X module to which the SG transducer A/B
	signal is connected to.
od 1000	Defines the time period input of the selected
	Flow-X module for SG transducer A/B.
	Each module has a maximum of 4 time period
	inputs. A time period input can be connected to
	·
	1,3
	, , , , ,
od 1000	Flow-X module to which the SG transducer signal is connected to. Defines the time period input of the selecter Flow-X module for SG transducer A/B. Each module has a maximum of 4 time period in the SG transducer A/B.

Fail fallback

Specific gravity fallback type	1000	Determines what to do if the SG transducer fails (in case of one SG transducer) or if both SG transducers fail (in case of two SG transducers).
		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Specific gravity Fallback value'
		The fallback value is usually a fixed value and
		will generally never be changed during the
		lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter
		'Specific gravity override value'
Specific	1000	Only used if Fallback type is 'Fallback value'.
gravity fallback value		Represents the specific gravity [-] to be used when the input fails.

Deviation limit

Deviation limit				
SG transducer A/B deviation	1000	Only applicable in case two SG transducers are configured.		
limit		If the deviation between the specific gravity from both SG transducers exceeds this limit [-], then a 'SG transducer A/B deviation limit exceeded' alarm is generated.		

Relative density

The following settings apply if the **Relative density input type** is set to 'Custom input' or 'Gas chromatograph'.



Display → Configuration, Run <x>, Density, Relative density

Display → Configuration, Station, Density, Relative density with <x> the module number of the meter run

Fail fallback

Fallback type	1000	Determines what to do in case the input fails.
		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter 'Fallback value'
		The fallback value is usually a fixed value and will generally never be changed during the lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override value'
Fallback value	1000	Only used if Fallback type is 'Fallback value'.
		Represents the value to be used when the input fails.

Input frozen alarm

Input frozen time	1000	Maximum time [s] which the input value is allowed to remain unchanged.
		If the input value hasn't changed during this time, an 'input frozen' alarm is given.
		Not applicable for input type 'always use override'.
		Enter 0 to disable this functionality.

Base density

The following settings are applicable if the **Base density input type** is set to 'Custom input' or 'Gas chromatograph' or in case of a 'remote run' flow computer with **Station product** enabled.



Display → Configuration, Run <x>, Density, Base density

Display → Configuration, Station, Density, Base density

with <x> the module number of the meter run

Fail fallback

Fallback type	1000	Determines what to do in case the input / communication to the 'remote station' flow computer fails.
		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Fallback value'
		The fallback value is usually a fixed value and will generally never be changed during the lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter
		'Override value'

Fallback value 1000		Only used if Fallback type is 'Fallback value'.
		Represents the value to be used when the input
		fails.

Gas properties

Gas composition

The flow computer supports the following Gas Composition inputs:

For each run:

One or two Gas Chromatographs

For the station:

One or two Gas Chromatographs

If the flow computer is used for 2 or more meter runs, the gas composition input can be either a common input for all the meter runs or a separate input for each meter run. E.g. a GC can be installed in the header of the metering station in which case one and the same gas composition is used for all meter runs, or separate GC's can be installed in each run.

Whether the gas composition configuration is on station or meter run level is controlled by parameter **Station product**, which is accessible through display Configuration, Overall setup, Common settings.

See paragraph 'common settings' for more details.



Display \rightarrow Configuration, Run <x>, Gas properties, Gas Composition

Display \rightarrow Configuration, Station, Gas properties, Gas Composition

with <x> the module number of the meter run

Gas composition	1000	Defines how the gas composition is provided
input type		to the flow computer
		0: None
		No gas composition is being used
		1: Always use override composition
		Always uses the override gas composition, which is manually entered through the operator display
		2: One gas chromatograph
		The gas composition is provided by a single gas chromatograph (GC). The composition may be overruled by the override composition
		3: Two gas chromatographs
		The gas composition is provided by two
		(redundant) gas chromatographs. The
		composition of the selected GC will be used
		for the calculations. The composition may
		be overruled by the override composition
		4: Custom composition
		The component values that are written to
		the custom composition tags will be used.
		Use this option if the composition is sent to

Composition fallback type	1000	the flow computer over a Modbus communications link by an external system or if you want to apply user-defined calculations to set the component values. In case of a remote run FC with Station product enabled the gas composition is read from the station flow computer. Determines what to do when the (communication with the) GC is in failure (in case of one GC) or when the (communication
		with) both GC's are in failure (in case of two GC's) 1: Use last received Keep using the last received composition before the failure 3: Use override composition Use the override composition
Composition fail on limit alarm	1000	Determines what to do when one or more components, or the sum of components, are out of limits. O: Disabled The live gas composition is used, even in case of a composition limit alarm. 1: Enabled In case of a composition limit alarm, the flow computer switches to the other GC (if available). If a second GC is not available, or if the second GC also has an alarm, the flow computer switches to the last received good composition, or the override composition is used (depending on the
Composition normalization	1000	fallback type). Determines whether or not the gas composition is normalized (scaled to 100%) if the sum of components doesn't add up to 100%, which means that all component values are raised or lowered proportionally, so that the sum of components counts up to 100% If AGA8, ISO6976, GPA2172, GERG2008 or GSSSD-MR113 is used for compressibility, molar mass or heating value calculation, then gas composition normalization is enabled automatically. 0: Disabled 1: Enabled
neo-Pentane mode	1000	Defines what has to happen to the neo- Pentane component. neo-C5 is not supported by AGA8 and GPA-2172, therefore it has to be added to i-C5 or n-C5, or it can be neglected. 1: Add to i-C5 The neo-Pentane component is added to i- Pentane 2: Add to n-C5 The neo-Pentane component is added to n- Pentane 3: Neglect The neo-Pentane component is not taken into account

Live composition split

These settings apply to the live gas composition received from the **gas chromatograph** or the **custom composition**, <u>not</u> to the override composition.

Live composition 1000 Cx+ split mode	Controls the split up of the C6+, C7+, C8+ or C9+ component of the live composition
	1: Not used
	The values for C6, C7, C8, C9 and C10 will be used as received from the GC
	2: C6+ split
	The C6+ component is split into C6, C7, C8,
	C9 and C10 according to the defined split
	percentages. The values of C6, C7, C8, C9
	and C10 as received from the GC are

		neglected.
		3: C7+ split
		The C7+ component is split into C7, C8, C9
		and C10 according to the defined split
		percentages. The value of C6 is used as
		received from the GC. The values of C7, C8,
		C9 and C10 as received from the GC are
		neglected.
		4: C8+ split
		The C8+ component is split into C8, C9 and
		C10 according to the defined split
		percentages. The values of C6 and C7 are
		used as received from the GC. The values of
		C8, C9 and C10 as received from the GC are
		neglected.
		5: C9+ split
		The C9+ component is split into C9 and C10
		according to the defined split percentages.
		The values of C6, C7 and C8 are used as
		received from the GC. The values of C9 and
		C10 as received from the GC are neglected.
Live composition	1000	The C6 split percentage [%] for the live
C6 split %		composition
		Only applicable to split mode C6+
Live composition	1000	The C7 split percentage [%] for the live
C7 split %		composition
		Only applicable to split modes C6+ and C7+
Live composition	1000	The C8 split percentage [%] for the live
C8 split %		composition
		Only applicable to split modes C6+, C7+ and
		C8+
Live composition	1000	The C9 split percentage [%] for the live
C9 split %		composition
		Only applicable to split modes C6+, C7+, C8+
		and C9+
Live composition	1000	The C10 split percentage [%] for the live
C10 split %		composition
		Applicable to all split modes



The split percentages must add up to 100%

Override composition split

These settings apply to the **override composition**, \underline{not} to the live gas composition received from the gas chromatograph or the custom composition.

Override	1000	Controls the split up of the C6+, C7+, C8+ or
composition Cx+		C9+ component from the override composition
split mode		1: Not used
		2: C6+ split
		The C6(+) component from the override
		composition is split into C6, C7, C8, C9 and
		C10 according to the defined split
		percentages. The values of C7, C8, C9 and
		C10 from the override composition are
		neglected.
		3: C7+ split
		The C7(+) component from the override
		composition is split into C7, C8, C9 and C10
		according to the defined split percentages. The value of C6 is used as specified in the
		override composition. The values of C8, C9
		and C10 from the override composition are
		neglected
		4: C8+ split
		The C8(+) component is split into C8, C9 and
		C10 according to the defined split
		percentages. The values of C6 and C7 are
		used as specified in the override
		composition. The values of C9 and C10 from
		the override composition are neglected.

		5: C9+ split The C9(+) component is split into C9 and C10 according to the defined split percentages. The values of C6, C7 and C8 are used as specified in the override composition. The value of C10 from the override composition is neglected.
		The values for C6, C7, C8, C9 and C10 will be used as specified by the override composition
Override composition	1000	The C6 split percentage [%] for the override composition
C6 split %		Only applicable to split mode C6+
Override composition	1000	The C7 split percentage [%] for the override composition
C7 split %		Only applicable to split modes C6+ and C7+
Override composition	1000	The C8 split percentage [%] for the override composition
C8 split %		Only applicable to split modes C6+, C7+ and C8+
Override composition	1000	The C9 split percentage [%] for the override composition
C9 split %		Only applicable to split modes C6+, C7+, C8+ and C9+
Override composition	1000	The C10 split percentage [%] for the override composition
C10 split %		Applicable to all split modes



The split percentages must add up to 100%

Analysis delayed alarm

GC analysis delayed alarm checking	1000	Enables or disables delay checking on the gas composition. Raises an alarm 'Gas composition analysis delay' if no new analysis is received within a configurable timeout time. In case of a delay alarm the flow computer switches over to the other GC (if available) or to the 'last received' or override composition (depending on the composition fallback type).
		0: Disabled
		1: Enabled
		Can also be used with a 'custom composition'
		that is written from a DCS or other system.
GC analysis timeout time	1000	Timeout time [min] for the gas composition delay alarm.

Non-hydrocarbon components

For each of the non-hydrocarbon components: N2, CO2, H2O, H2S, H2, CO, O2, He and Ar, the following settings are available:

<> fraction input	1000	Defines whether the fraction [mole %] is read as part of the gas composition, or from another source.
		0: Gas composition
		The component is read as part of the gas
		composition (GC or custom composition).
		1: Fixed value
		A fixed value is used for the component
		2: Custom input
		The value [mole %] that is written to
		component's custom value tag will be used.
		3: Auxiliary input 1
		The component value [mole %] is read through auxiliary input 1. This option can be used to read the component value from an analog or HART transmitter.
		4: Auxiliary input 2
		The component value [mole %] is read through auxiliary input 2. This option can be used to read the component value from an analog or

HART transmitter.

<> fraction	1000	Fixed component value [mole %].
fixed value		Only applicable if the fraction input type is set to
		'Fixed value'.

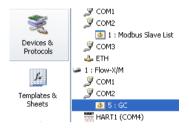
Gas chromatograph(s)



Whether the gas chromatograph configuration is on station or meter run level is controlled by parameter

Station product, which is accessible through display Configuration, Overall setup, Overall setup.

The gas composition may be obtained from 1 or 2 gas chromatographs. The gas chromatograph(s) must be defined as a communications device in Flow-Xpress, section 'Ports & Devices'. Refer to manual II.A Operation and configuration for instructions on the definition of communication devices.



In the example above the GC has device nr. '5'.

The following display is only available if 'Gas composition input type' is set to 'One gas chromatograph' or 'Two gas chromatographs'.



Display → Configuration, Run <x>, Gas properties, Gas chromatograph(s)

Display → Configuration, Station, Gas properties, Gas chromatograph(s)

with <x> the module number of the meter run

500	Only applicable if 'Gas composition input type' is set to Two Gas Chromatographs'
	Controls the selection between the 2 GC's. The gas composition of the selected GC is used for the calculations. The selection is based on a GC failure, which occurs when:
	a GC does not communicate (properly) to the flow computer
	 a GC indicates a measurement problem. a GC is not in normal operation, but e.g. in maintenance or in calibration
	 a GC analysis is delayed a GC analysis causes a composition limit alarm
	Note: The actual logic to determine a measurement problem or the operational mode of a GC may be different for each type of GC.
	500

		 Auto-A GC B is only selected when it has no failure, while GC A has a failure. GC A is selected in all other cases.
		2: Auto-B GC A is only selected when it has no failure, while GC B has a failure. GC B is selected in all other cases.
		3: Manual-A GC A is always selected, independent of any failure
		4: Manual-B GC B is always selected, independent of any failure
GC analysis delay time	1000	Delay time [s] for reading data from the GC('s). This is to make sure that all data has been updated (composition, stream number, calibration flag) before the data is accepted.

Gas Chromatograph A / B

Settings of Gas Chromatograph A / B. Gas Chromatograph B settings are only available if **Gas composition input type** is set to 'Two gas chromatographs'.

GC A/B internal device nr.	1000	Internal device nr. of the gas chromatograph as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
GC A/B multi- stream	1000	Only applicable to GC's that support multi-stream handling. If enabled, the gas composition is only accepted if the actual stream number from the GC equals the required stream number . 0: Disabled 1: Enabled
GC A/B required stream number	1000	Only applicable if multi-stream is enabled. Stream number on the GC to be read.

Calculation setup



Whether the calculation setup is on station or meter run level is controlled by parameter **Station product**, which is accessible through display Configuration, Overall

setup, Common settings.

See paragraph 'common settings' for more details.



Display → Configuration, Run <x>, Gas properties, Calculation setup

 $\label{eq:Display-Configuration} \mbox{Display} \rightarrow \mbox{Configuration, Station, Gas properties, Calculation} \\ \mbox{setup}$

with <x> the module number of the meter run

Compressibility

Compressibility calculation method	1000	Method to calculate the compressibility factor Z at the meter temperature and pressure and, in case of a live density measurement, also at the density temperature and pressure (Zdens).
		1: Override value
		Uses the meter compressibility and density compressibility override values
		2: AGA8 (detailed)
		Requires a gas composition

		3: SGERG (AGA 8 gross)
		Requires process inputs for hydrogen and at
		least 3 out of the 4 following inputs:
		nitrogen, carbon dioxide, relative density and gross heating value. (set by parameter
		SGERG input method).
		4: AGA NX19
		Requires process inputs for nitrogen,
		carbon dioxide, specific gravity and gross
		heating value.
		5: Custom
		The values that are written to the tags
		Meter compressibility custom value and
		Density compressibility custom value will
		be used. Use this option if the
		compressibility value(s) is sent to the flow
		computer over a Modbus communications
		link or if you want to apply user-defined
		calculations to the compressibility.
		6: GERG 2008
		Requires a gas composition
		Can only be used if Add-on programs
		version 1.0.0.1170 or higher is installed (see
M-+-::	1000	display: System, Versions).
Meter	1000	Meter compressibility override value that is
compressibility override value		used when the compressibility calculation method is set to 'Override value'
override value		method is set to 'Override value'
Density	1000	Density compressibility override value that is
compressibility	1000	used when the compressibility calculation
override value		method is set to 'Override value'
J		
Base	1000	Method to calculate the compressibility factor
compressibility	1000	at the reference conditions (Zbase).
calculation method		1: Override
		Uses the base compressibility override value
		2: AGA8 (detailed)
		Requires the gas composition
		3: SGERG (AGA 8 gross)
		Requires process inputs for hydrogen and at
		least 3 out relative density and gross
		heating value. (set by parameter SGERG
		input method).
		4: AGA NX19
		Requires process inputs for nitrogen,
		carbon dioxide, specific gravity and gross
		heating value.
		5: ISO6976-1983
		Requires a gas composition
		6: ISO6976-1995
		Requires a gas composition
		7: GPA2172
		Requires a gas composition
		8: Custom
		The value that is written to the tag Base
		compressibility custom value will be used.
		Use this option if the base compressibility
		value is sent to the flow computer over a
		Modbus communications link or if you want
		to apply user-defined calculations to the base compressibility.
		9: Gas Chromatograph
		Uses the base compressibility that is read
		from the gas chromatograph.
		10: GERG 2008
		Requires a gas composition
		Can only be used if Add-on programs
		version 1.0.0.1170 or higher is installed (see
		display: System, Versions).
		In case of a remote run FC with Station
		product enabled the base compressibility is
		product chapica the base compressibility is
		read from the station flow computer.
Base	1000	
Base compressibility	1000	read from the station flow computer.
	1000	read from the station flow computer. Base compressibility override value that is
compressibility	1000	read from the station flow computer. Base compressibility override value that is used if the base compressibility calculation

compressibility		calculation method is set to 'Gas
fallback type		Chromatograph', or in case of a 'remote run'
		flow computer with Station product enabled.
		Determines what to do in case the
		communication to the gas chromatograph /
		remote station flow computer fails.
		1: Last good value
		Keep on using the last value that was
		obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Fallback value'
		The fallback value is usually a fixed value and
		will generally never be changed during the
		lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override value'
(Remote) base	1000	Only used if Fallback type is 'Fallback value'.
compressibility		Represents the base compressibility [-] to be
fallback value		used when the communication to the gas
		chromatograph / remote station flow
		computer fails.

Molar mass

The molar mass is used to calculate the base density if **base density input type** is set to 'Gas composition'.

Molar mass	1000	Method to calculate the molar mass
calculation		1: Override
method		Uses the molar mass override value
		2: AGA8 (detailed)
		Requires a gas composition
		3: SGERG (AGA-8 gross)
		Requires process inputs for hydrogen and at
		least 3 out of the 4 following inputs: nitrogen,
		carbon dioxide, relative density and gross
		heating value. (set by parameter SGERG input
		method).
		4: ISO6976-1983
		Requires a gas composition
		5: ISO6976-1995
		Requires a gas composition
		6: GPA2172
		Requires a gas composition
		7: Custom
		The value [lb/lbmol] that is written to the tag
		Molar mass custom value will be used. Use
		this option if the molar mass value is sent to
		the flow computer over a Modbus
		communications link or if you want to apply
		user-defined calculations to the molar mass.
		8: GERG 2008
		Requires a gas composition
		Can only be used if Add-on programs version
		1.0.0.1170 or higher is installed (see display:
		System, Versions).
		In case of a remote run FC with Station product
		enabled the molar mass is read from the station flow computer.
Molar mass	1000	Molar mass override value [lb/
override value	1000	Ibmol that is used when the molar mass
Override value		calculation method is set to 'Override'
Remote molar	1000	Only applicable in case of a 'remote run' flow
mass fallback	1000	computer with Station product enabled.
type		Determines what to do in case the
сурс		communication to the remote station flow
		computer fails.
		1: Last good value
		Keep on using the last value that was
		obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Fallback value'
		The fallback value is usually a fixed value and

		will generally never be changed during the lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter 'Override value'
Remote molar	1000	Only used if Fallback type is 'Fallback value'.
mass fallback value		Represents the base molar mass [lb/lbmol] to be used when the communication to the remote station flow computer fails.

Heating value

neating value	=	
Heating value	1000	Controls how the heating value is determined
calculation		1: HV process input
method		The heating value is provided as a process
		input (override value, analog input, HART
		input, GC value, custom value). See the
		paragraph 'Gross Heating value input'
		2: ISO6976-1995
		Requires a gas composition
		3: ISO6976-1983
		Requires a gas composition
		4: GPA-2172
		Requires a gas composition
		5: AGA-5
		Requires a gas composition and specific
		gravity
		In case of a remote run FC with Station product
		enabled the heating value is read from the
		station flow computer.

SGERG settings

Only applicable if SGERG (AGA8 gross) is selected to calculate the compressibility and / or the base compressibility

SGERG input method	1000	SGERG calculation method as specified in the standard:
		1: All inputs known
		2: Unknown N2
		3: Unknown CO2
		4: Unknown GHV
		5: Unknown RD (relative density)
SGERG reference conditions	1000	Reference conditions for the heating value and relative density values.
		1: GGHV/RD 60/60 °F, 14.73 psia
		2: GHV/RD 60/60 °F, 1.01592 bara

NX-19 settings

Only applicable if NX-19 is selected to calculate the compressibility and / or the base compressibility

NX19 G9 correction method	1000	Controls whether the AGA-NX-19-mod / AGA-NX-19-mod.BR.KORR.3H is used instead of the
		AGA-NX-19-1962 standard calculation. O: Disabled
		1: Enabled

ISO-6976 settings

Only applicable if ISO6976:1995 is selected to calculate the base compressibility, molar mass and / or heating value.

ISO-6976-1995 reference	1000	The reference temperatures for combustion / metering:
conditions		1: 15°C / 15°C
		2: 0°C / 0°C
		3: 15°C / 0°C
		4: 25°C / 0°C
		5: 20°C / 20°C
		6: 25°C / 20°C
ISO-6976-1995	1000	Only applicable if ISO6976:1995 is selected to
molar mass		calculate the base compressibility, molar mass
calculation		and / or heating value.

method		Defines how the molar mass is calculated from
		the gas composition.
		1: From atomic masses
		Calculates the molar mass from the atomic
		masses as defined in the note of Table 1 of
		the standard
		2: Use table values
		Uses the values from Table 1 of the standard
ISO-6976-1995	1000	Only applicable if ISO6976:1995 is selected to
heating value		calculate the base compressibility, molar mass
calculation		and / or heating value.
method		Defines how the calorific value is calculated
		from the gas composition
		1: Definitive method
		Calculates the mass based calorific value
		from the molar based calorific values from
		table 3 and from the calculated molar mass
		values.
		Calculates the volume based calorific value
		by multiplying the molar based calorific
		values from table 3 by p2/R.T2
		2: Alternative method
		Uses the values from tables 3, 4 and 5 as
		specified in the standard.
		Refer to paragraph 6.1 and 7.1 of the ISO-
1505075 1000	1000	6976:1995 standard for more information
IS06976-1983	1000	Only applicable if ISO6976:1993 is selected to
metering		calculate the base compressibility, molar mass
reference temp.		and / or heating value.
		The temperature used for calculating the
		compressibility, the density and the real
		1: 0 °C
		2: 15 °C
IS06976-1983	1000	Only applicable if ISO6976:1983 is selected to
combustion ref.		calculate the base compressibility, molar mass
temp.		and / or heating value.
		Temperatures used for calculating the calorific
		values. 1st value represents the combustion
		reference temperature and the 2nd value the
		Gas volume reference temperature
		1: 25 °C / 0 °C
		2: 0 °C / 0 °C
		4: 15 °C / 15 °C
combustion ref.	1000	calculate the base compressibility, molar mass and / or heating value. Temperatures used for calculating the calorific values. 1st value represents the combustion reference temperature and the 2nd value the Gas volume reference temperature 1: 25 °C / 0 °C 2: 0 °C / 0 °C 3: 15 °C / 0 °C

GPA-2172 settings

Only applicable if GPA2172 is selected to calculate the base compressibility, molar mass and / or heating value.

GPA2172 edition	1000	The GPA2172-96 standard uses the gas properties that are defined in the GPA -2145 standard. The latter standard is updated periodically.
		Flow-X supports the following editions of the
		GPA-2145 standard:
		1: GPA2145-89
		1989 edition
		2: GPA2145-00
		2000 edition
		1: GPA2145-03
		2003 edition
		2: GPA2145-09
		2009 edition

Dynamic viscosity

Dynamic v	Dynamic viscosity		
Dynamic viscosity	1000	Dynamic viscosity of the gas at flowing conditions [Pa.s].	
		1 [lbm/ft.s] = 1.488164 [Pa.s] = 1488.164 [cP]. Value is required for ISO-5167 / AGA-3 mass flow calculations	

1	.	-:-			
Isen	uo	DIC	exp	on	ent

Isentropic 1000 Isentropic exponent of the gas at flowing	ng
---	----

exponent	conditions [dimensionless]. Also referred to as κ
	(kappa). For an ideal gas this coefficient is equal
	to the ratio of the specific heat capacity at
	constant pressure to the specific heat at constant
	volume. Value is required for ISO-5167 / AGA-3
	mass flow calculations.

Heating Value input

The heating value is used to calculate the energy flow rates and totalizers.

The heating value is either calculated (see paragraph 'Calculation Setup') or read into the flow computer as a process value (analog, HART, Gas Chromatograph).

Either the Gross Heating value (GHV, also called 'Higher Heating value' or 'Higher calorific value') or the Net Heating value (NHV, also called 'Lower Heating value' or 'Lower calorific value') can be used in the calculations. This can be configured by parameter 'Use Net HV for energy' on display Configuration, Overall setup, Common settings.

Furthermore, a volume based heating value [BTU/scf] or mass based heating value [BTU/lbm] can be selected. Preferably a volume based heating value is to be used in case of a volumetric flow meter and a mass based heating value in case of a mass flow meter.

In case of SGERG / AGA8 gross and NX-19 the volume based GHV is used as input to calculate the compressibility and / or molar mass (see paragraph 'Calculation Setup').



Display → Configuration, Run <x>, Gas properties, Heating value input

Display → Configuration, Station, Gas properties, Heating value input

with <x> the module number of the meter run

Input type

Input type	1000	Type of input
		0: Calculated
	Uses the heating value calculated according to ISO-6976:83, ISO-6976:95 or GPA2172 (see paragraph 'Calculation Setup')	
		1: Always use override
		2: Analog input
		4: HART
		5: Custom input
		The value [BTU/scf] or [BTU/lbm] that is written
		to the tag Heating value custom value will be
		used. Use this option if the heating value value is
		sent to the flow computer over a Modbus
		communications link or if you want to apply
		user-defined calculations to the heating value.
		7: Gas chromatograph
		Uses the heating value read from a gas
		chromatograph
		In case of a remote run FC with Station product
		enabled the heating value is read from the station
		flow computer.
Heating value	1000	Determines whether a volumetric or mass based heating value is used in the calculations.

1: Volume based
2: Mass based

Analog input settings

These settings are only applicable if the **heating value input type** is 'Analog input', or if the **heating value input type** is 'HART' with **HART to analog fallback** enabled.

Analog input 1000 module	Number of the flow module to which the signal is physically connected.	
		 -1: Local module means the module of the meter run itself
Analog input channel	1000	Number of the analog input channel on the selected module to which the signal is physically connected.

HART settings

These settings are only applicable if the **heating value input type** is 'HART'.

HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow- Xpress: 'Ports & Devices')
HART variable	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the Heating Value . Usually this is the 1st (primary) variable.
HART to analog fallback	1000	Only applies for a single HART transmitter, where the 4-20 mA signal is provided together with the HART signal.
		O: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding with the 'Fallback type' will be used.
		Enabled The 4-20 mA signal will be used when the HART signal fails. When both the HART and the mA signal fail the value corresponding with the 'Fallback type' will be used.
		If multiple HART transmitters are installed within a loop, then the HART to analog fallback option can't be used.

Fail fallback

Fallback type	1000	Determines what to do in case the heating value input fails.
		1: Last good value
		Keep on using the last value that was obtained
		when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Fallback value'
		The fallback value is usually a fixed value and
		will generally never be changed during the
		lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter
		'Override value'
Fallback value	1000	Only used if Fallback type is 'Fallback value'.
		Represents the heating value [BTU/scf] or
		[BTU/lbm] to be used when the input fails.

CO2, H2 and N2 inputs

If SGERG / AGA8 gross is chosen as method to calculate the compressibility, base compressibility and/or molar mass, process inputs for hydrogen (H2), nitrogen (N2; optional) and carbon dioxide (CO2; optional) are needed.

If AGA NX-19 is chosen as method to calculate the compressibility and/or base compressibility, process inputs for nitrogen (N2) and carbon dioxide (CO2) are needed.



Display \rightarrow Configuration, Run $\langle x \rangle$, Gas properties, H2 input

Display → Configuration, Run <x>, Gas properties, N2 input

Display → Configuration, Run <x>, Gas properties, CO2 input

Display → Configuration, Station, Gas properties, H2 input

Display → Configuration, Station, Gas properties, N2 input

Display → Configuration, Station, Gas properties, CO2 input

with <x> the module number of the meter run

These displays are only available if **SGERG (AGA8 gross)** or **AGA NX-19** is selected to calculate the compressibility and / or molar mass (see paragraph 'Calculation Setup').

Input type

input type	1000	Type of input		
		0: None		
		The input is not used		
		1: Always use override		
		2: Analog input		
		4: HART		
		5: Custom input		
		The value [% mol/mol] that is written to the CO2 /		
		H2 / N2 custom value will be used. Use this option		
		if the value is sent to the flow computer over a		
		Modbus communications link or if you want to		
		apply user-defined calculations to the CO2 / H2 /		
		N2 content.		
		7: Gas chromatograph value		
		Uses the CO2 / H2 / N2 value read from a gas		
		chromatograph		
		In case of a remote run FC with Station product		
		enabled the CO2 / H2 / N2 values are read from the		
		station flow computer		

Analog input settings

These settings are only applicable if the **input type** is 'Analog input', or if the **input type** is 'HART' with **HART to analog fallback** enabled.

Analog input module	1000	Number of the flow module to which the signal is physically connected.
		-1: Local module means the module of the meter run itself
Analog input channel	1000	Number of the analog input channel on the selected module to which the signal is physically connected.
HART to analog fallback	1000	Only applies for a single HART transmitter, where the 4-20 mA signal is provided together with the HART signal.
		O: Disabled The 4-20 mA signal will not be used when the HART signal fails. Instead the value corresponding with the 'Fallback type' will be used.
		1: Enabled

The 4-20 mA sig	nal will be used when the HART			
signal fails.	When both the HART and the			
mA signal fail th	e value corresponding with the			
'Fallback type' will be used.				
If multiple HART transmitters are installed within				
a loop, then the HART to analog fallback option				
can't be used.				

HART settings

These settings are only applicable if the input type is 'HART'.

HART internal device nr.	1000	Internal device nr. of the HART transmitter as assigned in the configuration software (Flow-Xpress: 'Ports & Devices')
HART variable	1000	Determines which of the 4 HART variables provided by the HART transmitter is used. Select the variable that represents the CO2 / H2 / N2 value. Usually this is the 1st (primary) variable.

Fail fallback

Fallback type	1000	Determines what to do in case the input fails.
		1: Last good value
		Keep on using the last value that was obtained when the input was still healthy.
		2: Fallback value
		Use the value as specified by parameter
		'Fallback value'
		The fallback value is usually a fixed value and
		will generally never be changed during the
		lifetime of the flow computer.
		3: Override value
		Use the value as specified by parameter
		'Override value'
Fallback value	1000	Only used when Fallback type is 'Fallback value'.
		Represents the value [%mol/mol] to be used when
		the input fails.

Analog outputs

Each flow module provides 4 analog outputs, which can be set up at meter run level for **run process variables** and at station level for **station process variables**.



Display → Configuration, Run <x>, Analog outputs, Analog output <y>

 $\label{eq:Display-Di$

with <x> the module number of the meter run and <y> the analog output number (1-4)

Analog	600	The variable that is used for the analog output.
output <y></y>		For each run any of the following variables can be
Variable		selected:
		-1 : Custom
		0: Not assigned
		1: Gross volume flow rate
		2: Base volume flow rate
		3: Mass flow rate
		4: Energy flow rate
		5: Specific gravity
		6: Base density
		7: Relative density
		8: Heating value (volumetric)
		9: Heating value (mass based)
		10: Meter temperature
		11: Meter pressure [psia]
		12: Meter pressure [psig]

		13: Meter density
		14: Observed density
		For the station the following variables can be selected:
		-1 : Custom
		0: Not assigned
		1: Gross volume flow rate
		2: Base volume flow rate
		3: Mass flow rate
		4: Energy flow rate
		5: Specific gravity
		6: Base density
		7: Relative density
		8: Heating value (volumetric)
		9: Heating value (mass based)
		10: Observed density
		Selection 'Not assigned' disables the output.
		If 'Custom' is selected then the value that is written (by
		a custom calculation) to the Analog output <y> custom</y>
		value will be used. This option can be used to send any
		other variable to an analog output.
Analog	600	Number of the flow module that is used for this output.
output <y></y>		-1: Local module means the module of the meter run
nodule		itself
Analog	600	Analog output channel on the specified module that is
output <y></y>		used for this output.
hannel		

The analog output scaling and dampening factors can be configured on the I/O configuration display: IO, Module <x>, Configuration, Analog outputs, Analog output <y>

Pulse outputs

Each flow module provides a maximum of 4 pulse outputs.

Pulse outputs can be set up both at meter run level for **run totals** and at station level for **station totals**.

In order to be able to use a digital channel as a pulse output, the channel must be configured as **Pulse output (1-4)** (I/O, Module <y>, Configuration, Digital IO assign).



Display → Configuration, Run <x>, Pulse outputs, Pulse output <y>

Display → Configuration, Station, Pulse outputs, Pulse output <y>

with <x> the module number of the meter run

and <y> the pulse output number (1-4)

Pulse output 600 The totalizer that is used for the pulse output. 1: Custom 0: Not assigned			
1: Indicated (forward)* 2: Gross volume (forward) 3: Base volume (forward) 4: Mass (forward) 5: Energy (forward) 6: Good pulses (forward)* 7: Error pulses (forward)* 8: Indicated (reverse)* 9: Gross volume (reverse)	•	600	1: Custom 0: Not assigned 1: Indicated (forward)* 2: Gross volume (forward) 3: Base volume (forward) 4: Mass (forward) 5: Energy (forward) 6: Good pulses (forward)* 7: Error pulses (forward)* 8: Indicated (reverse)*

		10: Base volume (reverse)
		11: Mass (reverse)
		12: Energy (reverse)
		13: Good pulses (reverse)*
		14: Error pulses (reverse)*
		15: Indicated (forward/reverse)*
		16: Gross volume (forward/reverse)
		17: Base volume (forward/reverse)
		18: Mass (forward/reverse)
		19: Energy (forward/reverse)
		20: Good pulses (forward/reverse)*
		21: Error pulses (forward/reverse)*
		*Only available on meter run level
		Selection 'Not assigned' disables the output.
		If 'Custom' is selected, then the value that is written
		to the tag Pulse output <y> custom increment will</y>
		be used. Use this option if you want to apply user-
		defined calculations to the totalizers, f.e. converting
		them into different units.
Pulse output	600	Number of the flow module to which the signal is
<y> module</y>		physically connected.
,		-1: Local module means the module of the meter run
		itself
Pulse output	600	Pulse output number on the specified module that
<y> index</y>		is used for the signal.
		1: Pulse output 1
		2: Pulse output 2
		3: Pulse output 3
		4: Pulse output 4
Pulse output	600	Factor that specifies the amount that corresponds
<y> Quantity</y>		to 1 pulse. The unit depends on the totalizer that
per pulse		has been selected: [MCF/pls], [MSCF/pls],
		[klbm/pls] or [MMBTU/pls].
		E.g. a value of 100 means that 1 pulse is generated
		whenever 100 input units (MCF, MSCF, klbm or

The pulse output settings like pulse duration and max. frequency can be configured on the I/O configuration display: IO, Module <x>, Configuration, Pulse outputs, Pulse output <y>

Frequency outputs

Each flow module provides a maximum of 4 frequency outputs, each of which can be used to output a process variable (e.g. a flow rate) as a periodic signal with a frequency proportional to the process value.

Frequency outputs can be set up both at meter run level for **run process variables** and at station level for **station process variables**.

In order to be able to use a digital channel as a frequency output, the channel must be configured as **Frequency output (1-4)** (I/O, Module <y>, Configuration, Digital IO assign).



The use of frequency outputs is only supported by FPGA version 1422-21-2-2012 or later.



Display → Configuration, Run <x>, Frequency outputs, Frequency output <y>

Display → Configuration, Station, Frequency outputs, Frequency output <y>

with <x> the module number of the meter run

and <y> the frequency output number (1-4)

Pulse output	600	The totalizer that is used for the frequency output.
<v> totalizer</v>		1: Custom
•		0: Not assigned
		1: Indicated flow rate
		2: Gross volume flow rate
		3: Base volume flow rate
		4: Mass flow rate
		5: Energy flow rate
		Selection 'Not assigned' disables the output.
		If 'Custom' is selected then the value that is
		written (by a custom calculation) to the Frequency
		output <y> custom value will be used. This option</y>
		can be used to send any other variable to a
		frequency output.
Frequency output <y></y>	600	Number of the flow module to which the signal is physically connected.
module		-1: Local module means the module of the meter run itself
Frequency	600	Frequency output number on the specified module
output <y></y>		that is used for the signal.
index		1: Frequency output 1
		2: Frequency output 2
		3: Frequency output 3
		4: Frequency output 4

The frequency output scaling factors (zero and full scale values and frequencies) can be configured on the I/O configuration display: IO, Module <x>, Configuration, Frequency outputs, Frequency output <y>

Snapshot report



Display → Configuration, Run <x>, Snapshot report

Display → Configuration, Station, Snapshot report

with <x> the module number of the meter run

1		
Snapshot report	600	Defines whether or not snapshot reports can be generated.
		0 : Disabled
		1: Enabled
		Please be aware that a snapshot report has to be
		configured and enabled in Flow-Xpress prior to writing
		the application to the flow computer.

Snapshot digital input

Optionally a digital input can be used to issue a snapshot request command, in order to generate (and print) a snapshot report for a specific run or for the station.

Print snapshot	600	Number of the flow module to which the input
digital input		signal is physically connected.

module		-1: Local module means the module of the meter run itself
Print snapshot digital output channel	600	Number of the digital channel on the selected module to which the input signal is physically connected.
		Enter '0' to un-assign the snapshot request digital input.

Valve control

The Flow-X application provides control of the following valves:

For each run:

- Run inlet valve
- Run outlet valve
- Crossover valve (Run to prover valve)

The control logic is based on 1 common or 2 separate output signals for the valve open and close commands, and 0, 1 or 2 input signals for the valve position (Open and Closed).

The valve position is determined as follows:

- If no inputs are available, then the position is determined from the latest issued valve command. No 'traveling' or 'Fault' positions can be derived.
- If one single input is available (for either the open or the closed position), then the valve is considered to be in the opposite position if the position signal is OFF. No 'traveling' or 'Fault' positions can be derived.
- If two inputs are available, then the position is derived as follows:

Closed DI	Open DI	Valve position
ON	OFF	Closed
OFF	ON	Open
OFF	OFF	Traveling or Valve fault, depending on configured 'traveling type'
ON	ON	Traveling or Valve fault, depending on configured 'traveling type'

Separate open and close commands are available for manual and auto modes of operations. Manual mode is meant for direct control by the operator, automatic mode is meant for logic, which can be programmed through 'User calculations' in Flow-Xpress.

A time-out limit is applied to the valve travel time. A 'valve travel timeout' alarm is generated when the travel timer has reached the limit before the valve has reached its destination.

The valve may be equipped with a local / remote switch, which can be read into the flow computer through a digital input. If this input is ON, then a 'valve local control' alarm is generated and any open / close commands on the flow computer are rejected.

If the valve leaves the open or closed position while no command has been given from the flow computer (apparently because the valve is controlled locally), the travel timer is started and a 'valve travel timeout' alarm is generated when the valve remains too long in the 'traveling' state.

The valve may be equipped with a 'valve fault' digital output. This signal can be read into the flow computer through a digital input. A 'valve fault' alarm is generated when this input is ON.

Permissive flags are available to interlock the opening or closing of valves. The permissive flags are ON by default and can be set / reset through 'User calculations' in Flow-Xpress.

The crossover valve can be used in case of master meter proving with a so-called 'z-configuration', through which the two valves can alternatively be set in parallel or serial line-up. One of the valve position inputs can then be used to indicate to the flow computer that the valves are in serial configuration, so only one of the totals must be taken into account in the station total. See paragraph 'Serial mode' for more information.



Display → Configuration, Run <x>, Valve control

Display → Configuration, Prover A/B, Valve control

With <x> the module number of the meter run

The valve control configuration displays are only visible if valve control has been enabled on the Configuration, Run <x>, Run control display.

The following settings are available for each individual valve:

Valve control	600	0: None
signals		Valve control is disabled
J		1: Two pulsed outputs
		Two separate outputs for open and close commands. The outputs remain ON until the valve control pulse duration time has passed.
		2: Two maintained outputs
		Two separate outputs for open and close commands. The outputs remain ON until the valve has reached its target position, or until the travel timeout time has passed.
		3: Single output (open)
		1 output to open the valve (ON = open). After a valve open command the output stays ON until a close command is given.
		4: Single output (close)
		1 output to close the valve (ON = close). After a valve close command the output stays ON until an open command is given
Valve control pulse	600	Only applicable if Valve control signals is set to 'Two pulsed outputs'.
duration		Defines the pulse duration [s] of the valve control output signals.
Valve	600	0: No inputs
position signals		No inputs for open and close positions. The valve position is solely derived from the latest valve command.
		1: Two inputs
		Two separate inputs for open and close positions.
		2: Single input (open)
		Single input that is ON when the valve is in the open position, else OFF.
		3: Single input (closed) One input that is ON when the valve is in the closed position, else OFF.
Valve	600	Only applicable in case of 2 position signals.
traveling		Determines how the 'traveling' and 'fault' statuses are

type		derived:
		1: Both inputs inactive The valve is in the 'traveling' state if both the open and close position inputs are OFF. The valve is in the 'fault' state if both the open and close position inputs are ON.
		2: Both inputs active The valve is in the 'traveling' state if both the open and close position inputs are ON. The valve is in the 'fault' state if both the open and close position inputs are OFF.
Valve travel timeout period	600	Maximum allowed time [s] for the valve to be traveling to the required position. The valve timeout alarm is raised when the valve does not reach the required position within this time.

Position inputs

Open position DI	600	Module to which the open position signal is physically connected.
module		-1: Local module means the module of the meter run itself
Open position DI channel	600	Digital channel on the selected module to which the open position signal is physically connected
Closed position DI	600	Module to which the closed position signal is physically connected.
module		-1: Local module means the module of the meter run itself
Closed position DI channel	600	Digital channel on the selected module to which the closed position signal is physically connected

Control outputs

Open control DO module	600	Module to which the open control output signal is physically connected -1: Local module means the module of the meter run itself
Open control DO channel	600	Digital channel on the selected module to which the open control output signal is physically connected
Close control DO module	600	Module to which the close control output signal is physically connected -1: Local module means the module of the meter run
module		itself
Close control DO channel	600	Digital channel on the selected module to which the close control output signal is physically connected

Local / remote input

Local / remote DI	600	Module to which the local / remote signal is physically connected.
module		-1: Local module means the module of the meter run itself
Local / remote DI	600	Digital channel on the selected module to which the local / remote signal is physically connected
channel		Enter 0 to disable the local / remote digital input.

Valve fault input

Valve fault 600 DI module	Module to which the valve fault signal is physically connected.	
		-1: Local module means the module of the meter run itself
Valve fault DI channel	600	Digital channel on the selected module to which the valve fault signal is physically connected. Enter 0 to disable the valve fault digital input.

Open / close permissives

Valve open permissive	600	Determines whether or not a valve open permissive is taken into account. If enabled the valve can only be opened if the valve open permissive (to be written through Modbus or using a 'custom calculation') is ON.
		0: Disabled

		1: Enabled
Valve close permissive	600	Determines whether or not a valve close permissive is taken into account. If enabled the valve can only be closed if the valve close permissive (to be written through Modbus or using a 'custom calculation') is ON.
		0: Disabled
		1: Enabled

Flow / pressure control

The application supports PID control for Flow / Pressure Control Valves. PID control can be configured either on run level (separate control valves for individual meter runs) or at station level (one control valve for the whole station consisting of multiple runs).

Three types of control are supported:

1. Flow control

The flow computer controls a flow control valve (FCV) to maintain a flow rate that is defined by the flow rate setpoint.

2. Pressure control

The flow computer controls a pressure control valve (PCV) to maintain a pressure that is defined by the pressure setpoint.

3. Flow /pressure control

Primary control is on flow. The flow computer tries to maintain or reach the flow rate that is defined by the flow control setpoint. In the meantime it checks that the pressure doesn't pass a pressure limit, which is defined by the pressure setpoint / limit value. The limit may be a minimum value (to ensure a minimum delivery pressure) or a maximum value (to ensure a maximum back pressure).

If the process pressure passes the limit, then the flow computer switches over to pressure control, such that the pressure is maintained at the pressure setpoint / limit value. This means that the flow will stabilize on a flow rate that differs from the original flow rate setpoint. Apparently the flow rate setpoint can't be reached without passing the pressure limit. Depending on the process properties (pressure rises or drops with increasing flow rate) and the type of pressure limit (minimum or maximum) the actual flow rate will be lower or higher than the flow rate setpoint.

The flow computer remains in pressure control mode as long as the flow rate setpoint can't be reached without passing the pressure limit. As soon as the flow rate set point can be reached without passing the pressure limit (f.e. because a different flow rate setpoint is entered), then the flow computer switches back to flow control, controls the flow rate to the flow rate setpoint and maintains it at the flow rate setpoint value.

An example. Let's consider a process for which the pressure increases with decreasing flowrate and for which a maximum pressure limit is configured at 100 psi. The actual flow rate is 2000 MCF/h and the pressure is 80 psi. The operator enters a flow rate setpoint of 1000 MCF/h, so the flow computer closes the FCV and the flow rate decreases. At the same time the

pressure increases and at a flow rate of 1200 MCF/h the pressure reaches the limit of 100 psi. Apparently the flow rate setpoint can't be reached without the pressure getting too high. The flow computer switches over to pressure control and maintains the pressure at 100 psi. The flow rate stabilizes around 1200 MCF/h. Now the operator sets the flow rate setpoint at 1500 MCF/h. Because this is higher than the actual flow rate, it is a flow rate that is reachable without passing the pressure limit, so the flow computer switches back to flow control and directs the flow rate to 1500 MCF/h. (If the operator would have chosen a setpoint below the actual flow rate, f.e. 1100 MCF/h, then the flow computer would have remained in pressure control mode and nothing would have happened).



Display \rightarrow Configuration, Run <x>, Flow control

Display → Configuration, Station, Flow control

Display → Configuration, Proving, Flow control

With <x> the module number of the meter run

The flow control configuration displays are only visible if flow control has been enabled on any of the following displays:

Configuration, Run <x>, Run control Configuration, Station, Station control

The following configuration settings are available:

Flow /	600	Process value that is used for PID Control.
pressure		0: None
control		Flow / pressure control is disabled
mode		1: Flow control
		Controls the flow rate.
		2: Pressure control
		Controls the pressure
		3: Flow / pressure control
		Primarily controls the flow rate; switches over to
		pressure control if a configurable pressure limit is
		passed.

Flow control

These settings are applicable if the **Flow / pressure control mode** is set to 'Flow control' or 'Flow / pressure control'.

Flow control - Input	600	Process value that is used for flow control.
		1: Gross volume
		Controls the gross volume flow rate [MCF/hr]
		2: Base volume
		Controls the base volume flow rate [MCF/hr]
		3: Mass
		Controls the mass flow rate [klbm/hr]
		4: Custom
		The value that is written to the tag Flow control -
		Custom process value will be used. Use this option if
		the flow rate value is sent to the flow computer over
		a Modbus communications link or if you want to
		apply user-defined calculations to the flow rate to be
		used for flow control.
Flow control -	600	Proportional gain (P) factor for flow control
Proportional		Controller output = Proportional gain * Actual error.
Gain (P)		Proportional Gain = 100 / Proportional Band
Flow control -	600	Integral gain (I) factor for flow control

Integral gain (I)		Integral gain = 1 / [Seconds per repeat], e.g. an integral gain of 0.02 means 1 repeat per 50 seconds.
		As a rule of thumb set this to the time [sec] it takes for the variable to react to the output.
Flow control -Full scale	600	Highest flow rate that can be achieved by controlling the valve. Units are the same as flow rate process value.
value		Equals the flow rate process value that corresponds to 100% control output (20 mA) if Flow Control - Reverse
		mode is disabled, or 0% control output (4 mA) if Flow Control - Reverse mode is enabled.
		The unit is the same as the process value.
Flow control –Zero scale	600	Lowest flow rate that can be achieved by controlling the valve. Units are the same as flow rate process value.
value		Equals the flow rate process value that corresponds to
		0% control output (4 mA) if Flow Control - Reverse
		mode is disabled, or 100% control output (20 mA) if
		Flow Control - Reverse mode is enabled.
		The unit is the same as the process value.
Flow control - Reverse	600	Enables or disables reverse control mode for flow control.
mode		0: Disabled
		Select 'Disabled' if the flow rate drops when the valve closes.
		1: Enabled
		Select 'Enabled' if the flow rate drops when the valve opens.
Flow control -	600	Deadband on flow control. Avoids that the control valve
Deadband		is constantly moving, even though the actual flow rate
		is very close to the setpoint.
		Flow control will be suspended if the flow rate is higher
		than the setpoint minus the deadband and lower than
		the setpoint plus the deadband.
		Same units as in-use process value.

Pressure control

These settings are applicable if the Flow / pressure control mode is set to 'Pressure control' or 'Flow / pressure control'.

Pressure	600	Pressure process value used for pressure control.
Control –		1: Meter pressure
Input		Pressure control based on meter pressure (only
		applicable to run flow control)
		3: Auxiliary pressure 1
		Pressure control based on auxiliary pressure 1
		4: Auxiliary pressure 2
		Pressure control based on auxiliary pressure 2
		5: Custom
		The value that is written to the tag Pressure control -
		Custom process value [psi] will be used. Use this
		option if the pressure value is sent to the flow
		computer over a Modbus communications link or if
		you want to apply user-defined calculations to the
		pressure to be controlled.
Pressure	600	Defines whether the pressure setpoint is absolute
Control - Units		pressure [psi(a)] or gauge pressure [psi(g)] (i.e. relative
		to the atmospheric pressure).
		1: Absolute
		2: Gauge
Pressure	600	Proportional gain for pressure control
Control		Controller output = Proportional gain * Actual error.
Proportional Gain (P)		Proportional Gain a= 100 / Proportional Band
Pressure	600	Integral gain for pressure control
Control		Integral gain = 1 / [Seconds per repeat], e.g. value of
Integral gain (I)		0.02 means 1 repeat per 50 seconds.
Pressure	600	Highest pressure that can be achieved by controlling
Control Full		the valve.
scale value		Equals the pressure process value that corresponds to
		100% control output (20 mA) if Pressure Control -
		Reverse mode is disabled, or 0% control output (4 mA)
		if Pressure Control - Reverse mode is enabled.
		Units are [psi(a)] or [psi(g)] depending on the Pressure
		Units are [psi(a)] or [psi(g)] depending on the Pressure

Control Zero scale value	600	Control - Units. Lowest pressure that can be achieved by controlling the valve. Equals the pressure process value that corresponds to 0% control output (4 mA) if Pressure Control - Reverse mode is disabled, or 100% control output (20 mA) if Pressure Control - Reverse mode is enabled. Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Zero scale value Pressure Control Reverse		valve. Equals the pressure process value that corresponds to 0% control output (4 mA) if Pressure Control - Reverse mode is disabled, or 100% control output (20 mA) if Pressure Control - Reverse mode is enabled. Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Pressure Control Reverse	600	Equals the pressure process value that corresponds to 0% control output (4 mA) if Pressure Control - Reverse mode is disabled, or 100% control output (20 mA) if Pressure Control - Reverse mode is enabled. Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Pressure Control Reverse	600	0% control output (4 mA) if Pressure Control - Reverse mode is disabled, or 100% control output (20 mA) if Pressure Control - Reverse mode is enabled. Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Reverse	600	mode is disabled, or 100% control output (20 mA) if Pressure Control - Reverse mode is enabled. Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Reverse	600	Pressure Control - Reverse mode is enabled. Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Reverse	600	Units are [bar(a)] or [bar(g)] depending on the Pressure Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Reverse	600	Control - Units. Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Reverse	600	Enables or disables reverse control mode for pressure control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Control Reverse	600	control. 0: Disabled Select 'Disabled' if the pressure drops when the valve
Reverse		0: Disabled Select 'Disabled' if the pressure drops when the valve
		Select 'Disabled' if the pressure drops when the valve
mode		· · · · · · · · · · · · · · · · · · ·
		closes.
		1: Enabled
		Select 'Enabled' if the pressure drops when the valve
		opens.
Pressure	600	Deadband on pressure control. Avoids that the control
control		valve is constantly moving, even though the actual
Deadband		pressure is very close to the setpoint.
		Pressure control will be suspended if the pressure is
		higher than the setpoint minus the deadband and lower
		than the setpoint plus the deadband.
		Units are [psi(a)] or [psi(g)] depending on the Pressure
		Control - Units.
Pressure	600	If Flow / pressure control mode is 'Pressure control'
Control		this is the setpoint which the control loop will try to
Setpoint		achieve, provided that Manual control is disabled.
		If Flow / pressure control mode is 'Flow / Pressure
		control' this is the pressure limit value that is used to
		switch from flow control to pressure control.
		Units are [psi(a)] or [psi(g)] depending on the Pressure
		Control - Units.
	600	Only applicable if Flow / pressure control mode = 'Flow
Limit Mode		/ pressure control'.
		1: Maximum
		The pressure control setpoint is regarded as
		maximum pressure: The flow computer switches
		·
		·
		2: Minimum
		The pressure control setpoint is regarded as
		minimum pressure: The flow computer switches from
		flow control to pressure control if the pressure drops
		The pressure control setpoint is regarded as

Setpoint clamping

		5
Flow control - Upward	600	The in-use flow setpoint will not be allowed to increase faster than this limit per second.
setpoint clamp rate (/s)		If a higher setpoint is entered, the actual setpoint for the PID controller will ramp up with the specified clamp rate until the setpoint value is reached.
		A value of 0 disables this function
Flow control - Downward	600	The in-use flow setpoint will not be allowed to decrease faster than this limit per second.
setpoint clamp rate		If a lower setpoint is entered, the actual setpoint for the PID controller will ramp down with the specified clamp
(/s)		rate until the setpoint value is reached. A value of 0 disables this function
Pressure control -	600	The in-use pressure setpoint will not be allowed to increase faster than this limit per second.
Upward setpoint clamp rate		If a higher setpoint is entered, the actual setpoint for the PID controller will ramp up with the specified clamp rate until the setpoint value is reached.
(/s)		A value of 0 disables this function
Pressure control -	600	The in-use pressure setpoint will not be allowed to decrease faster than this limit per second.
Downward setpoint clamp rate		If a lower setpoint is entered, the actual setpoint for the PID controller will ramp down with the specified clamp rate until the setpoint value is reached.
(/s)		A value of 0 disables this function

below the setpoint / limit value.

Control output settings

Bumpless	600	Controls bumpless transfer from auto to manual

transfer		mode by setting the initial manual ouput % equal to the current valve open %. When switching from auto to manual mode while bumpless transfer is enabled, the valve effectively freezes at its position at the moment of switching.
		This avoids unexpected valve movements when switching from auto to manual mode.
		0: Disabled
		1: Enabled
Control output	600	The control output % will not be allowed to go above this limit [%]
Control output minimum limit	600	The control output % will not be allowed to go below this limit [%]
Control output upward slew rate	600	The control output will not be allowed to increase faster than this limit [%/sec].
		A value of 0 disables this function
Control output downward slew	600	The control output will not be allowed to decrease faster than this limit [%/sec]
rate		A value of 0 disables this function
Idle output %		Value used for control output when the PID permissive flag is not set. This can f.e. be used to shut down the control valve if the permissive is withdrawn.

Analog output settings

Analog 600 output	Module to which the analog control output signal is connected.	
module		-1: Local module means the module of the meter run itself
Analog output	600	Channel number for the analog control output signal.

Permissive settings

Withdraw permissive on flow meter	600	Only applicable if control mode is 'Flow control' or 'Flow / pressure control'.
error		Withdraw PID permissive in case of a meter failure (comms fail, measurement fail, etc.) or data invalid status. The output is forced to the 'Idle output %'.
		0: No
		1: Yes
Withdraw permissive on	600	Only applicable if control mode is 'Pressure control' or 'Flow / pressure control'.
pressure transmitter fail		Withdraw PID permissive in case of a pressure transmitter failure. The output is forced to the 'Idle
		output %'.
		0: No
Anti-landon and	600	1: Yes
Withdraw permissive if inlet valve not	600	Withdraw PID permissive if the 'valve open' status from the inlet valve is not received. The output is forced to the 'Idle output %'.
open		This avoids that flow control is fully opening the control valve while there's no flow because the inlet valve is not open.
		0: No
		1: Yes
Withdraw permissive if outlet valve not	600	Withdraw PID permissive if the 'valve open' status from the outlet valve is not received. The output is forced to the 'Idle output %'.
open		This avoids that flow control is fully opening the control valve while there's no flow because the outlet valve is not open.
		0: No
		1: Yes
Use custom PID permissive	600	Allows for creating custom PID permissive logic. If enabled the PID permissive will be
permissive		withdrawn (and the output will be forced to
		the 'Idle output %') when a 0 is written to the
		'Custom PID permissive'.
		0: No
		1: Yes
Custom PID permissive message	600	Message shown if custom permissive is Off.

Use PID active flag	600	Allows for creating custom logic to switch off PID control. If enabled the PID permissive will be withdrawn (and the output will be forced to the 'Idle output %') when a 0 is written to the 'PID active flag'.
		0: No 1: Yes

Sampler control

The application supports control of a sampler.

Single can and twin can samplers are supported. Several algorithms can be used for determining the time or metered volume between grabs.



 ${\sf Display} \to {\sf Configuration, Sampler \, control}$

With <x> the module number of the meter run

The following configuration settings are available for each sampler:

Sampler	600	Determines whether the control of the sampler is
control		enabled or not. Disabling control inhibits the output of
		grab commands (pulses) and hides the operator
		sampling displays.
		0: Disabled
		1: Enabled
Sampled	600	Used for Flow proportional sampling methods
flow		only.
		Determines which flow value is used as a basis for
		sampling.
		0: Station
		The sampler is installed on the station inlet or
		outlet header. The station gross volume
		totalizer is used as a basis for sampling.
		1-8: Run 1 - 8
		The sampler is installed on a specific run (1-8).
		The run gross volume totalizer is used as a
		basis for sampling.
Sampled	600	Only applicable to two-directional applications (Reverse
flow		totals enabled on display Configuration, Overall setup,
direction		Common settings).
		Determines whether the sampler will be active for both
		flow directions, or only for one specific flow direction.
		1: Both directions
		2: Forward only
		3: Reverse only
Sampling	600	The method to control the sample pulses, either flow- or
method		time-proportional.
		1: Flow (fixed value)
		Flow proportional method based on setting Volume
		between grabs fixed value. Gives a sample pulse each
		time this volume has been metered.
		2: Flow (estimated volume)
		Flow proportional method where the required volume
		between grabs is calculated from the setting
		Expected total volume, the can volume and the Grab
		size . The can will be full to the target level when the
		estimated volume has been metered.
		4: Time (fixed value)
		Time proportional method based on setting Time
		between grabs fixed value. Gives a sample pulse each
		time this time has passed.
		5: Time (estimated end time)
		Time proportional method with the time between
		grabs calculated from setting Expected end time for
		sampling, the can volume and the Grab size. The can

		will be full to the target level at the expected end time.	Car
		6: Time (period) Time proportional method with the time between	ma leve
		grabs calculated from setting Can fill period [hours] , the can volume and the Grab size . The can will be full	
		to the target level when the can fill period has passed.	Sar
			pul
Grab size Grab size	600	Volume of a sampler grab [cc].	i
		and the same programme.	ı
Can size	600	Can storage capacity [cc]. This is the volume which	_
Can volume	800	corresponds to '100% full'.	Pu
Can target fill	600	The target level [%] to fill the can. Used to switch over to the other can if Auto-switch on can full and the can	Sar
percentage		is empty. In all other cases a 'Sampler can <x> at target</x>	out
		level' alarm is raised, but sampling remains active until	Sai
Can	600	the can maximum fill percentage is reached. The maximum fill level [%] of the can. If this level is	ou nu
maximum		reached, a 'Sampler can <x> at maximum level' alarm is</x>	nui
fill percentage		raised and sampling is stopped.	
Can fill level	600	The method to read or estimate the can fill level.	
indication		1: Number of grabs	Saı ou
method		The sampler provides no fill level indication. The flow computer accumulates the number of grabs	du
		and uses this to estimate the can fill level.	Mir tim
		3: Analog input	gra
		The sampler provides an analog input that indicates the can fill level (0-100%).	_
		This fill level is also used to derive the 'can at target level' alarm.	Ma of
Can full	600	The method used to derive the can full status / 'can at	out sar
indication		maximum fill level' alarm.	Sai
method		Number of grabs The flow computer only uses the accumulated	ove
		number of grabs to derive the can full status.	ala
		2: Digital input The sampler provides a 'can full' digital signal. The	Ca
		can is considered to be full and a 'can at maximum	Th
		level' alarm is generated if the digital input is high	ine
		or if the accumulated number of grabs indicates that maximum fill level has been reached.	ine
		3: Analog input	
		The sampler provides an analog input that indicates	Ca
		the can fill level (0-100%). The can is considered to be full and a 'can at maximum level' alarm is	inc
		generated if the analog input or the accumulated	mo
		number of grabs indicates that the maximum fill level has been reached.	Ca ind
		ievernas beenreached.	cha
Sample opt		Only and backle to the	Ca
Auto-switch can on can	600	Only applicable to twin can samplers. Not available if Sampling method is 'Time (estimated	. Ca
full		end time)'	sel dig
		0: Disabled	ou
		When the target fill level is reached, sampling goes on until the maximum fill level is reached and then	
		stops.	
		1: Enabled	
		When the target fill level is reached, sampling switches over to the other can, provided that it is	Ca
		enabled and empty. If the can is disabled or not	sel dig
		empty sampling goes on until the maximum fill level	ou
		is reached and then stops.	 Ca
Alarm setti	ings		se
Can at	600	Enables or disables the can at target level alarms. If	dig ou
target level alarms		disabled, the target level is still used in the logic to switch to the other can (if applicable), but no alarm	ch
aidiiij		will be activated or logged.	
		0: Disabled	

1: Enabled

Can at maximum level alarms	600	Enables or disables the can full alarms. If disabled, the can full status is still used in the logic to stop sampling, but no alarm will be activated or logged. 0: Disabled 1: Enabled
Sample pulse alarms	600	Enables or disables both the 'sampler overspeeding' alarm (indicating that more pulses are sent to the sampler than the sampler can handle) and the 'sample grabs lost' alarm (indicating that the pulse output reservoir is overflowing). 0: Disabled 1: Enabled

		•
Pulse	output	settings

Sample pulse output module	600	Module to which the sample strobe is physically connected.
Sample pulse output number	600	Pulse output number on the specified module that is used for the sample strobe. 1: Pulse output 1 2: Pulse output 2 3: Pulse output 3 4: Pulse output 4
Sample pulse output duration	600	The duration of the sample pulses [s]
Minimum time between grabs	600	Minimum time [s] between grabs. Used to determine the maximum pulse output frequency. If more pulses are requested than the maximum frequency allows for, then pulses are accumulated in the pulse reservoir.
Max. number of outstanding samples	600	The maximum number of pulses to be buffered in the pulse reservoir. Additional pulses will be lost (raises the 'Grabs lost' alarm).
Sampler overspeed alarm limit	600	If the number of pulses accumulated in the pulse reservoir reaches this limit, then the 'Sampler overspeeding' alarm is raised.

Can settings

600

600

hese settings are applicable for both cans if Can fill level ndication method is set to 'analog input' or if the Can full ndication method is set to 'digital input' or 'analog input'.

indication module		indication signal is physically connected		
Can fill indication channel	600	The channel number of the can fill level / can full indication signal. In case of a digital input this is the digital channel number (1-16). In case of an analog input this is the analog input channel (1-6).		
Can select	tion			
Can selection digital output	600	Disables or enables a digital output for can selection. 0: Disabled No can selection output used/ 1: Enabled The can selection is sent to the sampler through a digital output: (output low=can 1, output high=can 2)		
Can selection digital output	600	The module to which the can selection output is physically connected		

connected (1..16)

The module to which the can fill level / can full

The channel number on the selected module to

which the can selection output is physically

Proving

The Flow-X supports master meter proving.

The proving configuration displays are only available for the following FC types:

- Proving / run
- Station / proving / run
- Station / proving
- Proving only

Master meter proving

The Flow-X supports master meter proving, in which the readings of two meters that are set in serial configuration (the meter on prove and the master meter) are compared in order to calculate a correction factor (Meter Factor) for the meter on prove.

In the Flow-X the meter on prove and the master meter are regarded as two meters that are part of a station. Each meter is connected to its own module. The prove logic and calculations are running on the panel module (in case of a Flow-X/P), or by one of the run modules (meter on prove or master meter; FC type: 'proving / run'), or by a third module (dedicated prove module of type 'proving only').

The proving flow computer can contain one or more local runs and / or one or more remote runs. It communicates to its remote run flow computers through Modbus to gather the process data that's needed to do the proving calculations, to give the commands to start / stop the prove and to write the prove results.

In order to be able to communicate to the remote run flow computer(s), the proving flow computer must have a 'Connect to remote run' Modbus driver configured for every individual remote run flow computer (in Flow-Xpress 'Ports and Devices').

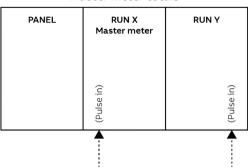
On the remote run flow computer(s) the 'Connect to remote station' Modbus driver has to be enabled (in Flow-Xpress 'Ports and Devices').

Additional station functionality (like station totals or a station gas chromatograph) may be enabled on the prover flow computer (FC types: 'station / proving' or 'station / proving / run').

Master meter proving based on totalizers

Master meter proving can be based on pulses or on totalizers. In case of **master meter proving based on totalizers**, communication between the modules is entirely by Modbus and no separate connections have to be made to pass through the meter pulses or to send a prove start / stop command:

X/P Master meter totals



Remote Master meter totals

RUN X Master meter	RUN Y	RUN Z
(Pulse in)	(Pulse in)	(Pulse in)

Figure 4: Master meter proving based on totalizers on a multi-stream flow computer (left) and a proving flow computer with remote runs (right).

Master meter proving based on pulses

In case of master meter proving based on pulses, a prove start command is used to start / stop pulse counting on the master meter module and meter module. On a multi-stream flow computer (X/P) the output has to be connected to a digital input on the module of each meter that can be proved and on the master meter module. This command ensures that the meter module and master meter module get the command to start / stop counting at exactly the same time. The command output digital channel has to be configured as 'Digital output', the inputs as 'Prove (common) detector' (display: IO, module <x>, Configuration, Digital IO assignment).

X/P Master meter pulses

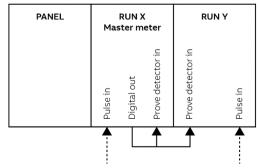


Figure 5: Master meter proving based on pulses on a multi-stream flow computer.

In case of master meter proving based on pulses with single stream flow computers using the 'remote run' functionality, the start / stop command output has to be connected to a digital input on the master meter flow computer only. In this case the master meter flow computer reads both the meter pulses and the master meter pulses. The command output digital channel has to be configured as 'Digital output', the input as 'Prove common detector' (display: IO, module <x>, Configuration, Digital IO assignment).

The figure below shows the connections for a combined 'proving / run' flow computer that holds the master meter (left; the master meter is a local run and the meter on prove is a remote run) and for a dedicated 'proving only' flow computer that holds no meter (right; both the master meter and the meter on prove are remote runs):

Remote Master meter pulses

RUN X Master meter	RUN Y	RUN Z
Prove detector(s) in Digital out Pulse in Prover 2 nd pulse in	Pulse in Prover bus pulse out	Pulse in Prover bus pulse out
	A	A

Remote Master meter pulses Dedicated prover FC

	Proving	RUN X Meter	RUN Y Master meter
	Prove detector(s) in Digital out Pulse in Prover 2 nd pulse in	Pulse in Prover bus pulse out	Pulse in Prover bus pulse out
•		†	•

Figure 6: Master meter proving based on pulses on a prover flow computer with remote runs. Left: Master meter as local run on the prover flow computer; Right: Master meter on separate module.

The prover flow computer decides which meter flow computer has to forward its input pulses to the prover bus and enables the 'prover bus pulse output' of this flow computer accordingly.

Master meter proving setup



 $\label{eq:Display-Di$

These settings are available if the **Prover type** is set to 'Master meter proving'.

Master meter number	500	Number of the meter (in the proving flow computer) that is used as master meter. In case of a Flow-X/P, the meter number corresponds to physical position of the related flow module in the proving flow computer.
		The selected master meter may be a local run or a remote run.
Master meter	1000	Defines whether master meter proving is based pulses or on totalizers.
proving type		The pulses from both the meter on prove and the master meter are counted. The pulse counts are used to calculate the prove volumes, from which the meter factor is calculated. This option can only be used if both meters have a pulse output.
		2: Totalizers The gross volume or mass totalizers from both the meter on prove and the master meter are simultaneously latched at the start of the prove and at end of the prove. From these totalizers prove volumes for the meter on prove and the master meter are calculated and from these the meter factor is calculated. This option is also available for meters without pulse output.

Prove size

	1000	Data main and the other than an arrange in the control of
Master	1000	Determines whether the prove size is specified as prove
meter		duration or as volume / mass.
prove size		1: Prove volume / mass
type		If the meter on prove is a volumetric meter, the prove size is specified as volume [MCF]. If the meter on
		prove is a mass meter, the prove size is specified as mass [klbm].
		2: Prove time
		The prove size is specified as time [min].
Volume /	500	Only applicable if Master meter prove size type is set to
mass per		'Prove volume / mass'.
prove run		Volume or mass to be proved. The prove run is
		completed when this volume or mass is reached. Unit
		[MCF] in case of a volume flow meter, [klbm] in case of a
		mass flow meter.
Time per	500	Only applicable if Master meter prove size type is set to
prove run		'Prove time'.
		Duration of the prove. The prove run is completed when
		this time [minutes] has passed.

Prove start command output

If the master meter flow computer is a multi module flow computer (X/P), the following settings are used to specify by which module the pulses are read.

Prove start 1000 DO	Only applicable if the Master meter proving type is set to 'Pulses'
module	Number of the module to which the Prove start digital output signal in physically connected.
Prove start 1000 DO	Only applicable if the Master meter proving type is set to 'Pulses'
channel	Channel number of the Prove start digital output signal.

Remote meter pulses

If the Master meter proving type is set to 'Pulses' and the meter on prove is on a remote module, the meter pulses have to be passed through from the meter module to the flow computer that runs the master meter prove logic. For that purpose on the meter module a digital channel has to be configured as 'Prover bus pulse out A' and a second digital channel has to be configured as 'Prover bus pulse out B'. This output duplicates the meter pulses

Remote meter	1000	Only applicable if the meter on prove is a remote meter while the Master meter proving type is set to 'Pulses'.
pulse input module		In case of master meter proving of a remote meter the pulses from the meter on prove have to be passed
		through from the meter flow computer to the proving flow computer. This setting defines on which module on the
		prove flow computer the remote meter pulses are coming in.
		On the specified module the digital channel though which the pulse is coming in must be configured as 'Pulse input A'. Optionally also a 'Pulse input B' can be configured, which is used as a backup in case pulse input A fails.
Remote master	1000	Only applicable if the master meter is a remote meter while the Master meter proving type is set to 'Pulses'.
meter pulse input module		In case of master meter proving with a remote master meter the pulses from the master meter have to be passed through from the master meter flow computer to the proving flow computer. This setting defines on which module on the proving flow computer the remote meter pulses are coming in.
		On the specified module the digital channel though which the master meter pulse is coming in must be configured as 'Pulse input A'. Optionally also a 'Pulse input B' can be configured, which is used as a backup in case pulse input A fails.

Operational settings



Display → Configuration, Proving, Operational

The following settings are available for all types of proving (ball prover, compact prover, small volume prover, master meter proving).

Maximum nr of	500	The maximum number of prove runs allowed to
runs	300	achieve sufficient consecutive runs within the
		repeatability limit.
		If it is not possible to achieve sufficient consecutive
		runs within the remaining prove runs, the prove
		sequence may be aborted before the maximum nr. of
		runs is reached.
Passes per run	500	Only applicable to Brooks compact provers and
		Calibron / Flow MD small volume provers. Not
		applicable to master meter proving.
		The number of passes per run.
Required 500		Required number of consecutive runs within the
successful		repeatability limit before the prove sequence is
runs		completed successfully.
Double	500	Determines whether or not double-chronometry
chronometry		method of pulse interpolation is applied in accordance
		with API MPMS 4.6.
		0: Disabled
		1: Enabled
		API requires that pulse interpolation is performed
		when less than 5000 pulses are acquired within a
		single prove pass.
		This feature is typically enabled for compact provers
		and disabled for large volume pipe provers and master
		meter proving.

Run repeatal	oility			
Repeatability test method	500	Determines whether the repeatability calculation is based on pulse count or on the meter factor. Achieving repeatability based on meter factor might be more difficult to achieve, because the meter factor not only depends on the pulse count but also on the temperature, pressure, density etc. Repeatability is calculated as (max - min) / min * 100%. 1: Pulse count 2: Meter factor Setting not available for master meter proving (Repeatability test method is automatically set to		
Run	500	'Meter factor').	eck whether sufficient consecutive	
repeatability	300		e required repeatability limit.	
mode		1: Fixed The prove sequence is completed successfully when the Required successful runs have been performed consecutively within the 'Run repeatability fixed limit'. 2. Dynamic (API 4.8 appendix A) The prove sequence is completed successfully when at least the Required successful runs have been performed consecutively within the repeatability limit that is in accordance with API 4.8 appendix A. API 4.8 app. A defines the repeatability limit as a		
		Nr of runs	number or runs. Repeatability limit [%]	
		3	0.02	
		4	0.03	
		5	0.05	
		6	0.06	
		7	0.08	
		8	0.09	
		9	0.10	
			0.12	
D t - 1-212 ·	500	Typically used for compact provers.		
Repeatability	500	The fixed repeatability limit [%] used if Run		

Implement meter factor

fixed limit

Auto- implement new MF	500	Determines whether or not a new meter factor is implemented automatically at the end of a successful prove sequence, provided that the repeatability criteria are met and the meter factor tests have passed. 0: No 1: Yes
MF manual accept timeout	500	The maximum allowable time [s] to manually accept a new meter factor after the prove sequence has ended successfully, provided that the repeatability criteria are met and the meter factors tests have passed. If the operator does not accept the new meter factor within this time limit, then the new meter factor is rejected automatically.

repeatability mode is set to 'Fixed'

Prove permissive

A prove can only be started if the prove permissive is ON. Furthermore, a prove is aborted if the permissive switches to OFF while the prove sequence is active.

The prove permissive is ON if the following conditions are met:

- Communication to meter flow computer OK (when proving a remote run)
- Communication to master meter flow computer OK (in case of a remote master meter)
- Custom prove permissive condition (optional)

Use proving	1000	Determines whether or not the prove permissive custom
permissive		condition is taken into account. If set to 'Yes' the prove

custom	permissive custom condition (to be written through
condition	Modbus or by a 'custom calculation') must be ON,
	otherwise the sequence can't be started or is aborted.
	0: No
	1: Yes

Prove integrity

A prove is aborted if the prove integrity switches to OFF while a prove is active.

The prove integrity is ON if the following condition is met:

Custom prove integrity condition (optional)

Use prove	1000	Determines whether or not the prove integrity custom
integrity		condition is taken into account. If set to 'Yes' the prove
custom		integrity custom condition (to be written through
condition		Modbus or by a 'custom calculation') must be ON while
		proving, otherwise proving is aborted.
		0: No
		1: Yes

Stability check



Display → Configuration, Proving, Stability check

Initial stability check	1000	Determines whether or not the initial stability check is performed. If enabled, the prove sequence only starts if the initial stability check has passed successfully.
		During the initial stability check the following
		process values are monitored:
		 Prover inlet temperature
		 Prover outlet temperature
		 Meter temperature
		 Prover inlet pressure
		 Prover outlet pressure
		Meter pressure
		Flow rate
		In case of master meter proving the following
		process values are monitored:
		Motor tomporaturo

- Master meter temperature
- Meter pressure
- Master meter pressure
- Flow rate

The initial stability check passes as soon as all the process values do not change more than their corresponding limit during the required stabilization sample time (default 5 seconds). If the stability check has not passed during the ${\it max}$. stabilization time (default 30 sec.), then the prove sequence is aborted.

Prove sequence 1000 stability check

Determines whether or not the deviation between:

Prover temperature (average) and meter temperature

Prover pressure (average) and meter pressure

Or in case of master meter proving:

Master meter temperature and meter temperature

Master meter pressure and meter pressure

is checked during proving.

The check is only performed when the sphere /

		piston is between the detectors (i.e. in the calibrated volume).
Max. stabilization time	1000	The maximum time [s] allowed for the initial stability check (default 30 seconds). If the stability check has not passed within this time, the prove sequence is aborted.
Stabilization sample time	1000	The sample time [s] for the initial stability check. The initial stability check passes as soon as the process values do not change more than their corresponding limit during this time.
Temperature change limit	1000	The maximum allowable temperature fluctuation [°F] during the initial stability check
Pressure change limit	1000	The maximum allowable pressure fluctuation [psi] during the initial stability check
Flow rate change limit	1000	The maximum allowable relative flow rate fluctuation [%] during the initial stability check
Max. temperature deviation prover/meter	1000	The maximum allowable deviation [°F] between the meter temperature and the prover temperature (average of inlet and outlet) c.q. master meter temperature
Max. pressure deviation prover/meter	1000	The maximum allowable deviation [psi] between the meter pressure and the prover pressure (average of inlet and outlet) c.q. master meter pressure

Meter factor tests

After completion of the last prove run, a number of tests is performed on the newly proved meter factor. The new factor is rejected automatically if one or more of these tests fail.



Display → Configuration, Proving, Meter factor tests

Meter factor limit test

Meter factor	500	Enables or disables the 'Meter factor limit test'.
limit test		0: Disabled
		1: Enabled
		The new meter factor is rejected if it is higher than the Meter factor high limit or lower than the Meter
		factor low limit, provided that the Meter factor
		limit test is enabled.
Meter factor high limit	500	High limit [-] for the meter factor limit test
Meter factor low limit	500	Low limit [-] for the meter factor limit test

iow iimit						
Previous	Previous meter factor test					
Previous	500	Enables or disables the 'Previous meter factor test'.				
MF test		0: Disabled				
		1: Enabled				
		The new meter factor is rejected if the deviation from the meter's previous proved meter factor exceeds the Previous MF deviation limit , provided that the Previous MF test is enabled.				
Previous MF deviation limit	500	Deviation limit [%] for the previous MF test				

Historical meter factor test

Historical avg MF	500	Enables or disables the 'Historical average meter
test		factor test'.
		0: Disabled
		1: Enabled
		The application keeps track of the last 10 proved
		meter factors for each flow meter.
		The new meter factor is rejected if the deviation
		from the average of the last Nr of historical MF
		meter factors exceeds the Historical avg MF
		deviation limit, provided that the Historical
		average MF test is enabled.
Historical avg MF	500	Deviation limit [%] for the historical average MF
deviation limit		test

Nr of historical MF 500 avg		500	Number of historical meter factors (1-10) to be used for the historical average MF test	
Base curve	mete	r fact	or test	
Base curve MF test	500			
Base curve MF deviation limit	500	Deviation limit [%] for the base curve MF test		

Prove report

The 'Prove report' display contains the settings that define the number of decimal places for the meter factor and the intermediate correction factors. The display also contains settings that determine if the API truncating and rounding rules are applied for the calculation.



Display → Configuration, Proving, Prove report

Print accepted runs only	1000	Determines whether the prove report contains the results of all runs, or only the results of the accepted runs. 0: Disabled 1: Enabled	
Decimal _I	places		
Meter factor decimal plan proving		1000	Number of decimal places to which the (final) meter factor is rounded
Volume / m total decim places prov	nal	1000	Number of decimal places to which the metered and proved volumes / masses are rounded.
CCF (CTPL) decimal pla proving		1000	Number of decimal places to which the combined correction factors for the prover (CCFp) and the meter (CCFm) are rounded.

Meter runs

This display page gives an overview of the meter runs that are involved in proving.



 ${\sf Display} \to {\sf Configuration, Proving, Meter \, runs}$

Run <x>

Remote run device nr.	1000	Device nr. of the 'Remote Run' flow computer as defined in Flow-Xpress 'Ports & devices'.
		If a valid 'Remote run' device nr. is selected (i.e. if in Flow-Xpress this device nr. has been assigned to a remote run communication device), the run will be designated as 'Remote'.
		If 'No Device' is selected, the run is either designated as 'Local' or as 'None', depending on the physical flow computer hardware.

System time deviation

These settings are only applicable if the flow computer is communicating to one or more remote run flow computers.

Remote run	1000	If the system time of a remote run module differs
max. system		from the system time of the station module by more
time deviation		than this amount [s], then a 'System time out of sync
		alarm' is generated.
Delay for system time out of sync alarms	1000	System time out of sync alarms only become active after the deviation has been larger than the 'max. deviation' during the delay time [s].

Metrological settings

The Flow-X features accountable and non-accountable totalizers, in order to split the metered amount into an accountable amount (measured while there was no accountable alarm) and a non-accountable amount (measured while there was an accountable alarm).

This functionality is enabled by the setting **MID compliance** on the display: Configuration, Overall setup, Common settings.

If there is no accountable alarm then the accountable totalizers are active and the non-accountable totalizers are inactive. In case of an accountable alarm the non-accountable totalizers are active and the accountable totalizers are inactive. The normal totalizers are active regardless of the accountable alarm.



Display → Configuration, Metrological, Run <x>
with <x> the module number of the meter run

This display is only visible if **MID compliance** (Configuration, Overall setup, Common settings) is enabled.

Flow rate

Meter minimum accountable	1000	Low range value (minimum allowable flow rate) of the flow rate. Unit [MCF/hr] in case of a volume flow meter, [klbm/hr] in case of a mass flow meter.
flow rate		If the flow rate is below this value then the 'Flow range accountable alarm' is raised.
Meter maximum accountable	1000	High range value (maximum allowable flow rate) of the flow meter. Unit [MCF/hr] in case of a volume flow meter, [klbm/hr] in case of a mass flow meter.
flow rate		If the flow rate is above this value then the 'Flow range accountable alarm' is raised.

Temperature

Minimum	1000	Minimum allowable temperature [°F].
accountable		If the temperature is below this value then the
temperature		'Temperature accountable alarm' is raised.
Maximum	1000	Maximum allowable temperature [°F].
accountable		If the temperature is above this value then the
temperature		'Temperature accountable alarm' is raised.

Pressure

Minimum	1000	Minimum allowable pressure [psi(a)].	
accountable		If the pressure is below this value then the 'Pressure	
pressure		accountable alarm' is raised.	
Maximum	1000	Maximum allowable pressure [psi(a)].	
accountable		If the pressure is above this value then the 'Pressure	
pressure		accountable alarm' is raised.	

5 Maintenance mode

Maintenance mode is a special mode of operation intended for testing the flow computer functionality, typically its calculations. Maintenance mode can be enabled and disabled for each meter run separately.

Maintenance mode is the same as normal operation mode except that in Maintenance Mode all the custody transfer totals are inhibited. Instead flow is accumulated in separate Maintenance totals. Optionally the maintenance totals automatically reset each time maintenance mode is enabled (setting Reset maint. totals on entering maint. mode on display: Configuration, Common settings).

A permissive flag is used to enter and exit maintenance mode. By default the flag is always 1, i.e. it is always permitted to enter/exit maintenance mode. However the permissive flag may be controlled by custom-made logic through 'User Calculations' in Flow-Xpress, e.g. to inhibit entering/exiting maintenance mode if the meter is active.

Optionally, process alarms and calculation alarms are disabled, when in maintenance mode (setting **Disable alarms in maintenance mode** on display: Configuration, Common settings).

Maintenance mode should be disabled for normal operation.

A 'Maintenance mode enabled' alarm is generated when the meter is in maintenance mode.



Display →Maintenance mode, Run <x>

with <x> the number of the flow module that controls the flow meter

Enable maint	1000	Enter maintenance mode.
mode		Only allowed if Maint mode switch permissive is
		ON.
Disable	1000	Exit maintenance mode.
maint mode		Only allowed if Maint mode switch permissive is ON.

6 Calculations

This chapter specifies the main calculations performed by the Gas Metric application. The different parameters are accessible through the display menu.

Calculations in compliance with a measurement standard, such as ISO5167 and AGA-8, are not specified in this manual. Please refer to the standards for more details on these calculations.

Conversion metric <> US customary units

The following conversion factors are used:

 Pressure:
 1 psi = 0.0689476 bar

 Differential pressure:
 1 inH2O@60°F = 2.4884 mbar

 Viscosity:
 1 lbm/ft.sec = 1.488164 Pa.s

 Temperature:
 T [°F] = $1.8 \times T$ [°C] + 32

 Density:
 1 lb/CF = 16.018463 kg/m3

 Base density:
 1 lb/SCF = 16.018463 kg/sm3

 Heating value:
 1 BTU/SCF = 0.0372589

MJ/sm3

 Length:
 1 inch = 25.4 mm

 Mass:
 1 klbm = 453.59237 kg

 Volume:
 1 MCF = 28.31685 m3

 Base volume:
 1 MSCF = 28.31685 sm3

 Energy:
 1 MMBTU = 1.055056 GJ

 Velocity:
 1 ft/sec = 0.3048 m/sec

Densitometer calculations

The flow computer supports the following type of densitometers:

- Solartron
- Sarasota
- UGC

Solartron densitometers

The flow computer provides the option to calculate the density from a frequency input signal provided by a Solartron 7810, 7811 or 7812 gas densitometer and to correct it for temperature and velocity of sound effects

The calculations are in accordance with the following vendor documentation:

- 78125010 'Solartron 7812 Gas Density Transducer Manual', 2001.
- 78125040 Rev. C, 'Micro Motion 7812 Gas Density Meter', October 2007.

$$\rho_i = K_0 + K_1 \cdot \tau + K_2 \cdot \tau^2$$

Equation 6-1: Uncorrected density (Solartron)

ρί	Uncorrected density	lb/CF
K ₀	Obtained from the calibration certificate	-
K ₁	Obtained from the calibration certificate	-
K ₂	Obtained from the calibration certificate	-
τ	The time period from densitometer	μς

$$\rho_t = \rho_i \cdot [1 + K_{18} \times (T - T_R)] + K_{19} \times (T - T_R)$$

Equation 6-2: Density corrected for temperature (Solartron)

ρt	Density corrected for temperature	lb/CF
K ₁₈	Obtained from the calibration certificate	-
K ₁₉	Obtained from the calibration certificate	-
Т	Density temperature	°F
T _R	Densitometer reference temperature	°F

$$\begin{split} & \rho_{pt} = \rho_t \times \left[1 + \left(K_{20} \times P_f \right) \right] + \left(K_{21} \times P_f \right) \\ & K_{20} = K_{20A} + \left(K_{20B} \times P_f \right) \\ & K_{21} = K_{21A} + \left(K_{21B} \times P_f \right) \end{split}$$

Equation 6-3: Density corrected for Pressure (Solartron)

ρ_{pt}	Density corrected for pressure and temperature	lb/CF
ρt	Density corrected for temperature	lb/CF
K ₁₈	Obtained from the calibration certificate	-
\ 19	Obtained from the calibration certificate	-
<20A	Obtained from the calibration certificate	-
⟨ 20B	Obtained from the calibration certificate	-
<21A	Obtained from the calibration certificate	-
K _{21B}	Obtained from the calibration certificate	-
o _f	Density pressure	psi(g)

$$\rho_{VOS} = \rho_t \left[1 + \frac{K_3}{(\rho_t + K_4)} \cdot \left(Kc - \frac{G}{T + 273} \right) \right]$$

$$Kc = \frac{Cc}{T_C + 273}$$

Equation 6-4: Density corrected for velocity of sound (Solartron)

Density corrected for temperature and VOS	lb/CF
Obtained from the calibration certificate	-
Obtained from the calibration certificate	-
Calibration gas constant from the calibration certificate	-
G value.	-
Equals either parameter 'G value' or the ratio of the 'Specific gravity' and 'Ratio of specific heats', depending on parameter 'G value method'	
Density temperature	°F
Specific Gravity/Ratio of specific heats of calibration gas	-
Calibration temperature	°F
	Obtained from the calibration certificate Obtained from the calibration certificate Calibration gas constant from the calibration certificate G value. Equals either parameter 'G value' or the ratio of the 'Specific gravity' and 'Ratio of specific heats', depending on parameter 'G value method' Density temperature Specific Gravity/Ratio of specific heats of calibration gas

Sarasota densitometers

$$\rho_C = d_0 \cdot \frac{\tau - \tau_C}{\tau_C} \cdot \left(2 + K \cdot \frac{\tau - \tau_C}{\tau_C} \right)$$

$$\tau_C = \tau_0 + T_{COEF} \cdot (T - T_R) + p_{COEF} \cdot (p - p_R)$$

Equation 6-5: Corrected density (Sarasota)

ρς	Corrected density	lb/CF
d ₀	Obtained from the calibration certificate	lb/CF
το	Obtained from the calibration certificate	μs
K	Obtained from the calibration certificate	-
d ₀	Obtained from the calibration certificate	-
PCOEF	Obtained from the calibration certificate	μs/psi
T _{COEF}	Obtained from the calibration certificate	μs/°F
Т	Density temperature	°F
T _R	Densitometer reference temperature	°F
р	Density pressure	psi(g)
pR	Densitometer reference pressure	psi(g)
το	Time periodic input corrected for temperature and	μs
	pressure	
τ	Time period from densitometer	μs
	_	· ·

UGC densitometers

$$\rho_i = K_0 + K_1 \cdot \tau + K_2 \cdot \tau^2$$

Equation 6-6: Uncorrected density (UGC)

ρί	Uncorrected density	lb/CF
K ₀	Obtained from the calibration certificate	-
K ₁	Obtained from the calibration certificate	-
K ₂	Obtained from the calibration certificate	-
τ	Time period from densitometer	μS

$$\rho_{t} = \rho_{i} + \left[K_{P1} + K_{P2} \cdot \rho_{i} + K_{P3} \cdot \rho_{i}^{2}\right] \cdot (P - P_{R}) + \left[K_{T1} + K_{T2} \cdot \rho_{i} + K_{T3} \cdot \rho_{i}^{2}\right] \cdot (T - T_{R})$$

Equation 6-7: Corrected density (UGC)

ρt	Density corrected for temperature and pressure	lb/CF
K _{P1}	Obtained from the calibration certificate	-
K _{P2}	Obtained from the calibration certificate	-
K _{P3}	Obtained from the calibration certificate	-
K _{T1}	Obtained from the calibration certificate	-
K _{T2}	Obtained from the calibration certificate	-
Ктз	Obtained from the calibration certificate	-
Т	Density temperature	°F
T _R	Densitometer reference temperature	°F
P	Density pressure	psi(g)
PR	Densitometer reference pressure	psi(g)

Specific gravity transducer

$$SG = K_0 + K_2 \cdot \tau^2$$

Equation 6-8: Specific gravity (Specific gravity transducer)

SG	Specific gravity	-
K_0	Obtained from the calibration certificate	-
K ₂	Obtained from the calibration certificate	-
τ	Time period from SG transducer	μs

Density calculations

The density value depends on the type of fluid and the temperature and pressure conditions. The following density related properties are distinguished within the application:

- Observed density
 - Density at the corresponding density input conditions
- Meter density
 - Density at the flow meter conditions
- Base density
 - Density at the reference conditions
- Specific gravity
 - Ratio between the molar mass of the fluid and that of air
- Relative density
 - Ratio between the base density of the fluid and that of air

Note: although the terms specific gravity and relative density are often used for the same properties, this context uses the ideal value for the term 'specific gravity' and the real value) for the term 'relative density'.

The actual calculations that are used to calculate these properties depend on the way the observed density is measured as defined through parameters 'Observed density input type', 'Base density input type' and 'Meter density input type'. Refer to section 'Configuration', 'Density' for more information on these parameters.

Base density calculation

One of the following calculations applies depending on the **base** density input type:

$$\rho_B = \frac{MM \times p_R}{T_R \times Z_B \times R/100}$$

Equation 6-9: Base density calculation (based on molar mass)

	- 1 1: 0 · C · U.I. \	
ρ_{B}	Base density (i.e. at reference conditions)	kg/sm3
MM	Molar mass	kg/kmol
PR	Reference pressure (parameter)	bar(a)
T _R	Reference temperature (parameter)	K
Z _B	Base compressibility (i.e. at reference conditions)	-
R	Universal gas constant (parameter)	J/K/mol

$$\rho_{B} = \rho_{i} \times \frac{P_{R} \times T_{D} \times Z_{D}}{P_{D} \times T_{R} \times Z_{R}}$$

Equation 6-10: Base density calculation (based on observed density)

ρв	Base density (i.e. at reference conditions)	lb/SCF
ρί	Observed density	lb/CF
PR	Reference pressure (parameter)	psi(a)
P _D	Pressure corresponding with observed density	psi(a)
T _R	Reference temperature (parameter)	K
TD	Temperature corresponding with observed density	K
Z _B	Base compressibility (i.e. at reference conditions)	-
Z _D	Compressibility at temperature and pressure	-
	corresponding with observed density	

$$\rho_{B} = \frac{SG \times MM_{air} \times P_{R}}{T_{R} \times Z_{R} \times R/100}$$

Equation 6-11: Base density calculation (based on specific gravity)

ρв	Base density (i.e. at reference conditions)	kg/sm3
SG	Specific gravity	-
MMair	Molar mass of air (parameter)	kg/kmol
PR	Reference pressure (parameter)	bar(a)
T _R	Reference temperature (parameter)	K
Z _B	Base compressibility (i.e. at reference conditions)	-
R	Universal gas constant (parameter)	J/K/mol

$$\rho_R = RD \times \rho_{Rair}$$

Equation 6-12: Base density calculation (based on relative density)

ρв	Base density (i.e. at reference conditions)	lb/SCF
RD	Relative density	-
ρ _{В air}	Base density of air (parameter)	lb/SCF

Meter density calculation

One of the following calculations applies depending on the **meter density input type**:

$$\rho = \rho_{B} \times \frac{P \times T_{R} \times Z_{B}}{P_{R} \times T \times Z}$$

Equation 6-13: Meter density calculation (based on base density)

ρ	Density at the (upstream) flow meter conditions	lb/CF
Рв	Base density	lb/SCF
P	Pressure at the flow meter	psi(a)
	For differential pressure flow devices the upstream	
	pressure is applied	
PR	Reference pressure (parameter)	psi(a)
Т	Temperature at the flow meter	K
	For differential pressure flow devices the upstream	
T _R	Reference temperature (parameter)	K
Z	Compressibility at the (upstream) flow meter conditions	-
Z _B	Base compressibility (i.e. at reference conditions	-

$$\rho = \rho_i \times \frac{P \times T_D \times Z_D}{P_D \times T \times Z}$$

Equation 6-14: Meter density calculation (based on observed density)

ρ	Density at the (upstream) flow meter conditions	lb/CF
ρί	Observed density	lb/CF
P	Pressure at the flow meter For differential pressure flow devices the upstream pressure is applied	psi(a)
PD	Pressure corresponding with observed density	psi(a)
Т	Temperature at the flow meter For differential pressure flow devices the upstream	K
T _D	Temperature corresponding with observed density	K
Z	Compressibility at the (upstream) flow meter conditions)	-
Z _D	Compressibility at temperature and pressure corresponding with observed density	-

Specific gravity calculation

One of the following calculations applies depending on the specific gravity input type.

$$SG = \frac{MM}{MM_{gir}}$$

Equation 6-15: Specific gravity calculation (based on molar mass)

SG	Specific gravity	-
MM	Molar mass	lb/lbmol
MMair	Molar mass of air (parameter)	lb/lbmol

$$SG = \frac{\rho_B \times T_R \times Z_B \times R/100}{P_R \times MM_{air}}$$

Equation 6-16: Specific gravity calculation (based on base density)

SG	Specific gravity	-
ρв	base density	kg/sm3
T _R	Reference temperature (parameter)	K
Z _B	Base compressibility (i.e. at reference conditions)	-
PR	Pressure corresponding with observed density	bar(a)
R	Universal gas constant (parameter)	J/K/mol
MMair	Molar mass of air (parameter)	kg/kmol

Relative density calculation

$$RD = \frac{\rho_B}{\rho_{Bair}}$$

Equation 6-17: Relative density calculation

RD	Relative density	-
ρв	Base density (i.e. at reference conditions)	lb/SCF
ρ _{B air}	Base density of air (parameter)	lb/SCF

Flow rates for volumetric flow meters

The following equations apply for any flow meter that provides a volumetric quantity as a pulse signal or as a smart signal (Modbus, HART or analog input)

It typically applies for the following type of meters:

- Turbine flow meter
- Positive displacement (PD) flow meter
- Ultrasonic flow meter

Indicated flow rate

For a flow meter that provides a pulse signal the meter K-factor is applied to obtain the indicated flow rate from the pulse frequency.

$$Q_{IV} = \frac{f}{MKF} \times 3600$$

Equation 6-18: Indicated volume flow rate

Qiv	Indicated (volume) flow rate	[MCF/hr]
MKF	Meter K-factor	[pulses/MCF]
f	Pulse frequency	[Hz]

For smart flow meters the indicated volume flow rate is obtained directly from the flow meter.

Gross volume flow rate

The gross volume flow rate (also called corrected flow rate) is derived from the indicated flow rate (or uncorrected flow rate) as following:

$$Q_{GV} = Q_{IV} \times MF \times MBF$$

Equation 6-19: Gross volume flow rate (volumetric flow meters)

Q _{GV}	Gross volume flow rate	[MCFhr]
Qıv	Indicated volume flow rate	[MCF/hr]
MBF	Meter body correction factor	[-]
MF	Meter factor	[-]

The meter factor is calculated from the meter error by this formula:

$$MF = \frac{100}{100 + ME}$$

Equation 6-20: Meter factor from Meter error

ME	Meter error	[%]

However, when parameter 'MID compliance' is enabled, no correction is applied when either the pulse frequency is below 10 Hz or the volume flow rate is below parameter 'Qmin' (in accordance with the EN-12405 standard part of MID).

$$Q_{GV} = Q_{IV}$$

Equation 6-21: Mass volume flow rate (volumetric flow meters)

Mass flow rate

$$Q_{M} = Q_{GV} \times \rho$$

Qм	Mass flow rate	[klbm/hr]
Q _{GV}	Gross volume flow rate	[MCF/hr]
ρ	Density at the flow meter conditions	[lb/CF]

Flow rates for mass flow meters

The following equations apply for any flow meter that provides a mass quantity as a pulse signal or as a smart signal (communications, HART or analog input). It typically applies for Coriolis flow meters.

Indicated flow rate

If the flow meter provides a pulse signal, then the meter K-factor is applied to obtain the indicated mass flow rate from the pulse frequency.

$$Q_{IM} = \frac{f}{MKF} \times 3600$$

Equation 6-22: Indicated mass flow rate (mass flow meters)

	•	,
Q _{IM}	Indicated (mass) flow rate	[klbm/hr]
MKF	Meter K-factor	[pulses/klbm]
f	Pulse frequency	[Hz]

For smart flow meters the indicated mass flow rate is obtained directly from the flow meter.

Mass flow rate

The mass flow rate (corrected flow rate) is derived from the indicated mass flow rate (uncorrected flow rate) using this formula:

$$Q_M = Q_{IM} \times MF \times MBF$$

Equation 6-23: Mass flow rate (mass flow meters with pulse signal)

Qм	Mass flow rate	[klbm/hr]
Q _{IM}	Indicated (mass) flow rate	[klbm/hr]
MF	Meter factor	[-]
MBF	Meter body correction factor	[-]

Gross volume flow rate

$$Q_{GV} = \frac{Q_M}{\rho}$$

Equation 6-24: Gross volume flow rate (mass flow meters)

Q_{GV}	Gross volume flow rate	[MCF/hr]
Q _M	Mass flow rate	[klbm/hr]
ρ	Density at the flow meter conditions	[lb/CF]

Base volume flow rate

$$Q_{BV} = Q_{GV} \times \frac{\rho}{\rho_{R}}$$

Equation 6-25: Base volume flow rate (volumetric flow meters)

Q _{BV}	Base volume flow rate	[MSCF/hr]
Q_{GV}	Gross volume flow rate	[MCF/hr]
ρ	Density at the flow meter conditions	[lb/CF]
ρ _Β	Density at the reference (base) conditions	[lb/SCF]

$$Q_{BV} = \frac{Q_M}{\rho_{\scriptscriptstyle R}}$$

Equation 6-26: Base volume flow rate (mass flow meters)

Q _{BV}	Base volume flow rate	[MSCF/hr]
Qм	Mass flow rate	[klbm/hr]
ρв	Density at the reference (base) conditions	[lb/SCF]

Energy flow rate

$$Q_E = \frac{Q_{BV} \times HV}{1000}$$

Equation 6-27: Energy flow rate

QE	Energy flow rate	[IMMBTU/hr]
Q _{BV}	Base volume flow rate	[MSCF/hr]

HV	Heating value at reference (base conditions)	[BTU/SCF]

Depending on parameter Use Net HV for energy HV is either the

gross (higher) or the net (lower) heating value (calorific value).

Meter body correction

For ultrasonic flow meters a correction may be applied to compensate for the effect of the meter body expansion as a function of temperature and pressure of the fluid.

$$MBF = 1 + \varepsilon_T \times (T - T_R) + \varepsilon_D (P - P_R)$$

Equation 6-28: Meter body correction factor

MBF	Meter body correction factor	[-]	
ετ	Cubical temperature expansion coefficient	[1/°F]	

Т	Fluid temperature at the flow meter	[°F]
T_R	Reference temperature for the expansion	[°F]
ερ	Cubical pressure expansion coefficient	[1/psi]
Р	Fluid pressure at the flow meter	[psi(a)]
P_R	Reference pressure for the expansion	[psi(a)]

Cubical expansion coefficient = Linear expansion coefficient x 3.

Flow rate for differential pressure flow devices

The method uses the equations from the International Standard ISO 5167-1: 'Measurement of Fluid Flow by means of pressure differential devices, Part 1: Orifice plates, nozzles and venturi tubes inserted in circular cross-section conduits running full'.

Mass flow rate (ISO-5167)

$$q_{M} = \frac{C}{\sqrt{1 - \beta^{4}}} \times \varepsilon \times \frac{\pi}{4} d^{2} \times \sqrt{2 \times \Delta P \times \rho_{1}}$$

Equation 6-29: ISO-5167 mass flow rate

q_{m}	Mass flow rate	kg/sec
С	Coefficient of Discharge	-
ε	Fluid expansion factor	-
π	3.14159	
d	Orifice diameter at line temperature	m
ρ_1	Flowing density at line conditions	kg/m3
ΔΡ	Differential pressure	Pa

$$Q_{M} = \frac{q_{M} * 3600}{1000}$$

Equation 6-30: Mass flow rate in practical working units (orifice plate)

Device and pipe diameter (Corrected) at operating temperature

$$d = d_r [1 + \alpha_1 (T_L - T_R)]$$

Equation 6-31: Orifice Diameter correction

$$D = D_r \left[1 + \alpha_1 \left(T_L - T_R \right) \right]$$

Equation 6-32: Pipe Diameter correction

d	Orifice diameter at operating temperature	mm
dr	Orifice diameter at reference temperature	mm
D	Pipe diameter at operating temperature	mm
D _r	Pipe diameter at reference temperature	mm
α_1	Coefficient of expansion of orifice and pipe material	mm/mm/°C
TL	Fluid temperature at operating conditions	°C
T _R	Reference temperature of the Orifice/Pipe.	°C

Diameter (Beta) Ratio

$$\beta = \frac{d}{D}$$

Equation 6-33: Beta ratio calculation

Reynolds Number

$$R_D = \frac{4 \times q_m}{\pi \times \mu \times D}$$

Equation 6-34: Reynolds Number based on Pipe diameter

_		
R_D	Reynolds Number	-
qm	Mass flow rate	kg/sec
π	3.14159	-
μ	Fluid dynamic viscosity	Pa-sec
D	Pipe diameter	m

Velocity of Approach (E_v)

$$E_{\nu} = \frac{1}{\sqrt{1 - \beta^4}}$$

Equation 6-35: ISO-5167 Velocity of Approach calculation

Fluid Expansion Factor &

AGA-5167 defines the following equation for the Fluid Expansion Factor for orifices:

$$\varepsilon = 1 - \left(0.41 + 0.35 \times \beta^4\right) \times \frac{X_1}{\kappa}$$

Equation 6-36: ISO-5167 Reynolds Expansion Factor (Gas)

ε	Expansion Factor	-
β	Beta ratio	-
X ₁	Ratio of differential pressure to absolute	
	static pressure at the upstream tap	
K	Isentropic exponent	-

Down- to upstream corrections

The calculation of the mass flow rate from a differential pressure flow device (orifice, venturi and V-cone) requires the temperature, pressure and density values upstream of the flow device. For a variable that is measured downstream of the flow meter, a downstream to upstream correction is required.

Two downstream measurement locations are supported, namely at the downstream tap and at the location where the pressure has fully recovered from the pressure drop over the flow device.

Pressure correction

In most cases the static pressure is taken from the upstream tap, so no correction is required. When the pressure is measured downstream of the flow device then the following corrections are taken.

 The relation between the pressure at the upstream tapping p₁ and the pressure at the downstream tapping (p₂) is as follows:

$$P_1 = P_2 + \Delta P / 1000$$

 The relation between the pressure at the upstream tapping and the fully recovered downstream tapping is as follows:

$$P_1 = P_3 + P_{LOSS}$$

The calculation of P_{LOSS} is as defined in the ISO-5167 standard.

P ₁	Pressure at upstream tapping	[bar(a)]
P ₂	Pressure at downstream tapping	[bar(a)]
P ₃	Fully recovered downstream pressure	[bar(a)]
ΔΡ	Differential pressure	[mbar]
P _{LOSS}	Pressure loss over the meter	[bar]

Temperature correction

The method used to correct the temperature from downstream to upstream conditions is user-definable. The following 3 methods are provided:

 Method 1: <u>Isentropic</u> expansion based on the isentropic coefficient κ.

$$T_1 = (T_2 + 273.15) \times \left(\frac{P_2}{P_1}\right)^{\frac{1-\kappa}{\kappa}} - 273.15$$

$$T_1 = (T_3 + 273.15) \times \left(\frac{P_3}{P_1}\right)^{\frac{1-\kappa}{\kappa}} - 273.15$$

 Method 2: <u>Isentropic</u> expansion based on the separate userdefinable parameter 'Temperature exponent' K_{TE}:

$$T_1 = (T_2 + 273.15) \times \left(\frac{P_2}{P_1}\right)^{K_{TE}} - 273.15$$

$$T_1 = (T_3 + 273.15) \times \left(\frac{P_3}{P_1}\right)^{K_{TE}} - 273.15$$

 Method 3: <u>isenthalpic</u> expansion based on the linear Joule Thomson correction as defined in ISO5167-1:2003, taking parameter 'Temperature exponent' as the Joule Thomson coefficient μ_{JT}:

$$T_1 = T_2 + (P_1 - P_2) \cdot \mu_{JT}$$

$$T_1 = T_3 + (P_1 - P_3) \cdot \mu_{JT}$$

T ₁	Upstream temperature	°C
T ₂	Downstream temperature	°C
T ₃	Temperature at recovered pressure position	°C
P ₁	Upstream pressure	bar(a)
P ₂	Downstream pressure	bar(a)
P ₃	Fully recovered downstream pressure	bar(a)
κ	Isentropic exponent	-
KTE	Temperature exponent	-
μэт	Joule Thomson coefficient	°C/bar

Orifice correction for drain hole

A drain hole may have been drilled into the bottom of the orifice plate to prevent condensate from interfering with measurement. The option is provided to define a drain hole diameter. When the drain hole diameter is larger than 0 then the following correction factor is applied on the orifice diameter according to the British standard 1042: Part 1: 1964.

$$C_{DH} = 1 + 0.55 * \left(\frac{d_{DH}}{d_0}\right)^2$$

Срн	Drain hole correction factor on orifice diameter	[-]
d_{DH}	Drain hole diameter	[mm]
d_0	Orifice diameter at reference temperature	[mm]

Differential pressure cell selection

When more than 1 differential pressure transmitters are applied on a differential pressure flow device, then one of the measurements will be used for the calculation of the mass flow rate. The flow computer provides several different selection methods meter runs using 2 or 3 differential pressure cells.

2 cells, range type = 'Lo Hi'

When cell A is currently selected

- Select cell B when cell A value is above or equal to the switchup percentage of its range and cell B is healthy.
- Select cell B when cell A fails while cell B is healthy

When cell B is currently selected

- Select cell A when cell A value is below or equal to the switchdown percentage of its range and cell A is healthy
- Select cell A when cell B fails and cell A is healthy

2 cells, range type = 'Hi Hi'

When cell A is currently selected

Select cell B when cell A value fails and cell B is healthy

When cell B is currently selected

- Select cell A when cell A is healthy and 'Auto switchback' is enabled
- Select cell A when cell B fails and cell A is healthy.

3 cells, range type = 'Lo Mid Hi'

When cell A is currently selected

- Select cell B when cell A value is above or equal to the switchup percentage of its range and cell B is healthy.
- Select cell B when cell A fails while cell B is healthy
- Select cell C when cell A and cell B fail and cell C is healthy

When cell B is currently selected

- Select cell C when cell B value is above or equal to the switch-up percentage of its range and cell C is healthy
- Select cell A when cell A value is below or equal to the switchdown percentage of its range and cell A is healthy
- Select cell A when cell B fails while cell A is healthy
- Select cell C when cell B and cell A fail and cell C is healthy

When cell C is currently selected

- Select cell B when cell B value is below or equal to the switchdown percentage of its range and cell B is healthy
- Select cell B when cell C fails while cell B is healthy
- Select cell A when cell C and cell B fail and cell A is healthy

3 cells, range type = 'Lo Hi Hi'

When cell A is currently selected

- Select cell B when cell A value is above or equal to the switchup percentage of its range and cell B is healthy.
- Select cell C when cell A value is above or equal to the switch-up percentage of its range and cell B fails and cell C is healthy.
- Select cell B when cell A fails while cell B is healthy
- Select cell C when cell A and cell B fail and cell C is healthy

When cell B is currently selected

- Select cell A when cell A value is below or equal to the switchdown percentage of its range and cell A is healthy
- Select cell C when cell B fails while cell C is healthy
- Select cell A when cell B and cell C fail and cell A is healthy

When cell C is currently selected

- Select cell A when cell A value is below or equal to the switchdown percentage of its range and cell A is healthy
- Select cell B when cell B is healthy and 'Auto switchback' is enabled
- Select cell A when cell C and cell B fail and cell A is healthy

3 cells, range type = 'Hi Hi Hi'

When cell A is currently selected

- Select cell B when cell A value fails and cell B is healthy
- Select cell C when cell A and cell B fail and cell C is healthy

When cell B is currently selected

- Select cell A when cell A is healthy and 'Auto switchback' is
- Select cell A when cell B fails and cell A is healthy
- Select cell C when cell B and A fail and cell C is healthy

When cell C is currently selected

- Select cell A when cell A is healthy and 'Auto switchback' is enabled
- Select cell B when cell B is healthy and cell A fails and 'Auto switchback' is enabled
- Select cell A when cell C fails and cell A is healthy
- Select cell B when cell C and A fail and cell B is healthy

Master meter proving

Master meter proving is based on simultaneously measuring an amount of fluid by two meters that are installed in series. There are two different methods to calculate the volumes, by pulse counting or by totalizers latching.

Pulse counting

This method is only available if the flow computer reads pulses from both the meter on prove and the master meter.

The meter on prove and master meter prove totals (volume or mass totals, depending on meter quantity type) are calculated as

$$Tot_{MM} = \frac{P_{MM}}{MKF_{MM}}$$

$$Tot_{M} = \frac{P_{M}}{MKF_{M}}$$

$$Tot_{M} = \frac{P_{M}}{MKF_{M}}$$

Equation 6-37: Master meter proving total measurement using the pulse counting method.

Tot _{MM}	Master meter prove total	MCF or klbm
Рмм	Pulses between start and stop of the prove counted by the master meter	-
MKF _{MM}	Actual K factor of the master meter (at the master meter frequency)	pulses/MCF or pls/klbm
Tot _M	Meter on prove prove total	MCF or klbm
Рм	Pulses between start and stop of the prove	

	counted by the meter on prove	
MKF_M	Actual K factor of the meter on prove (at the	pulses/MCF or
	meter frequency)	pls/klbm

Totalizer latching

This method is also available for smart meters and / or master meters from which the flow computer doesn't read pulses.

The meter on prove and master meter prove totals (volume or mass totals, depending on meter quantity type) are calculated as follows:

$$Tot_{MM} = Tot_{MM}(stop) - Tot_{MM}(start)$$

$$Tot_{M} = \left(Tot_{M}(stop) - Tot_{M}(start)\right) \times \frac{t_{MM}}{t_{M}}$$

Equation 6-38: Master meter proving total measurement using the totalizer latching method.

Tot _{MM}	Master meter prove total	MCF or klbm
Tot _{MM} (stop)	Indicated totalizer of the master meter at prove end	MCF or klbm
Tot _{MM} (start)	Indicated totalizer of the master meter at prove start	MCF or klbm
Tot _M	Meter on prove prove total	MCF or klbm
Tot _м (stop)	Indicated totalizer of the meter on prove at prove end	MCF or klbm
Tot _M (start)	Indicated totalizer of the meter on prove at prove start	MCF or klbm
tмм	Time between start and stop from master meter module	sec
tм	Time between start and stop from meter on prove module	sec

The correction factor t_{MM} / t_{M} accounts for possible differences in prove time between the master meter flow module / computer and the meter on prove flow module / computer, caused by the fact that both modules have their own independent calculation cycle and possible delays in the start / stop signal.

Meter factor calculation for master meter proving

Both volumetric and mass meters are supported for both the meter on prove and the master meter. Therefore 4 different formulas are used for the 4 possible combinations.

$$MF_{P} = \frac{V_{MM} \times MF_{MM} \times \frac{\rho_{MM}}{\rho_{B}}}{V_{M} \times \frac{\rho_{M}}{\rho_{B}}}$$

Equation 6-39: Prover Meter Factor for master meter proving of a <u>volumetric</u> meter using a <u>volumetric</u> master meter.

$$MF_{P} = \frac{M_{MM} \times MF_{MM} \times \frac{1}{\rho_{B}}}{V_{M} \times \frac{\rho_{M}}{\rho_{B}}}$$

Equation 6-40: Prover Meter Factor for master meter proving of a <u>volumetric</u> meter using a <u>mass</u> master meter.

$$MF_{P} = \frac{V_{MM} \times MF_{MM} \times \rho_{MM}}{M_{M}}$$

Equation 6-41: Prover Meter Factor for master meter proving of a <u>mass</u> meter using a <u>volumetric</u> master meter.

$$MF_P = \frac{M_{MM} \times MF_{MM}}{M_M}$$

Equation 6-42: Prover Meter Factor for master meter proving of a <u>mass</u> meter using a <u>mass</u> master meter.

MF₽	Meter factor calculated from proving	-
V _{MM}	Master meter (uncorrected) volume	MCF
Ммм	Master meter (uncorrected) mass	klbm
MF _{MM}	Meter factor of the master meter (at the proving flow rate)	-
V _M	Meter on prove (uncorrected) volume	MCF
M _M	Meter on prove (uncorrected) mass	klbm
ρмм	Meter density of the master meter (density at the master meter conditions)	-
ρм	Meter density of the meter on prove (density at the meter conditions)	-
ρв	Base density (density at reference conditions)	-

7 Reports

Reports of the Flow-X flow computer are freely configurable. The layout of the standard reports can be modified and other user-defined reports may be added. Refer to manual IIA 'Operation and Configuration', chapter 'Reports' for further explanation. Reports are stored on the flow computer's flash disk, where they remain available for a configurable time. Reports can be read from the flow computer display or web browser and they can be retrieved from the flow computer by web requests (see the Flow-X webs services reference manual for details).

Standard reports

The Liquid Metric application provides the following standard reports:

Report name	Report description
Run_Daily	Daily report for one run which is generated automatically at
	the end of each day. Shows forward values only.
Stn_Daily	Daily report for the station which is generated automatically
	at the end of each day. Shows the forward values for the
	station and up to 4 runs.
Run_Hourly	Hourly report for one run which is generated automatically at
	the end of each hour. Shows forward values only.
Stn_Hourly	Hourly report for the station which is generated
	automatically at the end of each hour. Shows the forward
	values for the station and up to 4 runs.
Run_PeriodA	Period A report for one run which is generated automatically
	at the end of each period A. Shows forward values only.
Stn_PeriodA	Period A report for the station which is generated
	automatically at the end of each period A. Shows the forward
	values for the station and up to 4 runs.
Run_PeriodB	Period B report for one run which is generated automatically
	at the end of each period B. Shows forward values only.
Stn_PeriodB	Period B report for the station which is generated
	automatically at the end of each period B. Shows the forward
	values for the station and up to 4 runs.
Run_Current	Shows a consistent snapshot of the actual input and
	calculated values of one run. All values are of the same
	calculation cycle. Printed on manual command. Shows
	forward values only.
Stn_Current	Shows a consistent snapshot of the actual input and
	calculated values of the station and up to 4 runs. Printed on
	manual command. Shows forward values only.
MasterMeter	Generated automatically at the end of a master meter
	proving sequence if the meter quantity type is 'volume'.
MasterMeterM	Generated automatically at the end of a master meter
ass	proving sequence if the meter quantity type is 'mass'.
Events_Daily	Generated automatically at the end of the day. Shows all
	events (other than alarm transitions) during the day.
Alarms_Daily	Generated automatically at the end of the day. Shows all
-	alarm transitions during the day.

Table 3: Standard reports

In flow-Xpress, generation of specific reports can be enabled or disabled. By default most reports have been disabled. They can be enabled in Flow-Xpress -> Reports, by right clicking on the report and selecting 'Enabled'.

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8 Communication

The application contains a number of standard Modbus lists for communication to flow meters, DCS systems, HMI systems, etc. Furthermore a number of standard HART communication lists are available for communication to transmitters and flow meters that support the HART protocol.

To use any of these communication lists, you have to select it in Flow-Xpress 'Ports & Devices' and assign it to the appropriate communication port.



With Flow-Xpress Professional, communication lists can be freely added, modified, extended etc.

Refer to manual IIA 'Operation and Configuration', chapter 'Communication' for more details.

Standard Modbus communication lists

Modbus Tag List

The application provides an overall Modbus communication list that contains all variables and parameters of up to four meter runs, station and proving. This communication list can be used for serial and Ethernet communication.

This Modbus tag list uses a register size of 2 bytes (16 bits) for integer data, a register size of 4 bytes (32 bits) for single precision floating point data (f.e. process values and averages) and a register size of 8 bytes (64 bits) for double precision floating point data (totalizers).

This overall communication list can be used 'as is' or it can be modified if required.

Modbus Tag List 16 bits

This is an abbreviated Modbus tag list, which only includes the most important data, like process values and totalizers. It is mainly meant for communication to older (DCS) systems or PLC's that don't support data addresses larger than 16 bits.

This Modbus tag list uses a register size of 2 bytes (16 bits) for integer data, single precision floating point data (process values) and long integer data (totalizers).

Because with this tag list the totalizers are communicated as long integers, the **totalizer rollover** values should not be set higher than 1.E+09.

Except for the FC time, which can be written for time synchronization, this tag list only contains read data.

This communication list can be used 'as is' or it can be modified if required.

Connect to remote station

Generic Modbus list for communication between a station / proving flow computer and a remote run flow computer. Select this Modbus list on each remote run flow computer that has to communicate to a (remote) station / proving flow computer.

Refer to paragraphs Configuration, Overall setup, Flow computer concepts and Configuration, Proving, Proving setup for more details.

Connect to remote run

Generic Modbus list for communication between a station / proving flow computer and a remote run flow computer. Select this Modbus list on a station / prover flow computer that has to communicate to one or more remote run flow computers. For each remote run flow computer a separate 'Connect to remote run' Modbus list has to be selected.

A station / prove flow computer can communicate to up to 8 remote run flow computers.

Refer to paragraphs Configuration, Overall setup, Flow computer concepts and Configuration, Proving, Proving setup for more details.

Omni compatible communication list

The application contains the following Omni compatible Modbus list:

Modbus tag list (Omni v23)
 Compatible to Omni v23, max. 4 runs.

Custom data packets 1, 201 and 401 and historical data archives 701-710 are supported, but must be customized using Flow-Xpress Professional.

Modbus devices

The application by default supports the following Modbus devices:

Flow meters:

- Caldon LEFM 380Ci ultrasonic flow meter
- FlowSic 600 ultrasonic flow meter
- FMC MPU ultrasonic flow meter
- GE GF868 ultrasonic flow meter
- Micro Motion Coriolis flow meter
- Elster Q.sonic ultrasonic flow meter (uniform)
- RMG USZ08 ultrasonic flow meter

Gas chromatographs:

- Siemens Maxum
- Siemens Sitrans
- Yamatake HGC
- ABB BTU 8100
- ABB NGC 8206

- Emerson Danalyzer
- Elster Encal 3000
- Angus Gas Quality Analyser

Additional Modbus devices can be configured using Flow-Xpress Professional.

HART devices

The application by default supports the following HART devices:

Flow meters:

Flow meter HART

Generic communication driver for flow meters that provide a flow rate through HART

Generic HART communication lists for temperature, pressure, dP transmitters etc. that support the HART protocol:

- HART transmitter (1 var). HART communication list that only reads the first HART variable. Because for most HART transmitters the first variable is the main process value, this can be used in most cases.
- HART transmitter (3 var). HART communication list that reads all variables. Has to be selected if you want to use the 2nd or 3th HART variable from a HART transmitter that supports 3 variables.
- HART transmitter (4 var). HART communication list that reads all variables. Has to be selected if you want to use the 2nd, 3th or 4th HART variable from a HART transmitter that supports 4 variables.

Additional HART devices can be configured using Flow-Xpress Professional.

9 Historical Data Archives

Historical Data Archives provide a convenient way to store, view and hand-off all relevant historical batch and period data.

Historical data archives are freely configurable using Flow-Xpress Professional. Existing archives may be modified and new archives may be added.

Historical data archives can be read from the flow computer display or web browser. They can be retrieved from the flow computer as XML files by web requests (see the Flow-X webs services reference manual for details) and they can be read using Modbus. The Flow-X supports the Omni Raw Data Archive RDA polling method (Omni archives 701-710).

Standard Data Archives

The application by default contains the following historical data archives

- Daily_Run
 Contains the daily run data of the last 95 days (configurable)
- Daily_Station
 Contains the daily station data of the last 95 days
 (configurable)
- Hourly_Run
 Contains the hourly run data of the last 30 days
 (configurable)
- Hourly_Station
 Contains the hourly station data of the last 30 days
 (configurable)
- PeriodA_Run
 Contains the period A run data of the last 30 days
 (configurable)
- PeriodA_Station|
 Contains the period A station data of the last 30 days (configurable)
- PeriodB_Run
 Contains the period B run data of the last 30 days (configurable)
- PeriodB_Station
 Contains the period B station data of the last 30 days (configurable)

10 MID Compliance

Accountable alarms

EN-12405, the metrological standard used by the MID (Measuring Instruments Directive) for gas flow computers requires that the base volume and mass totals are disabled when an accountable alarm occurs.

In the following situations the Flow-X raises an accountable

- Meter temperature transmitter fail, override value enabled, input forced or in calibration
- Meter pressure transmitter fail, override value enabled, input forced or in calibration
- Density transmitter failure, input forced or in calibration
- Density temperature transmitter fail, override value enabled, input forced or in calibration
- Density pressure transmitter fail, override value enabled, input forced or in calibration
- Differential pressure transmitter failure or ISO5167 / AGA3 calculation failure (dP meters)
- Pulse input failure or forced (pulse meters)
- Meter communication failure, measurement failure or flow rate forced (smart meter)
- Data invalid alarm
- Gas chromatograph communication fail, measurement fail, analysis delayed (optional), composition limit alarm (optional), override composition enabled
- Density calculation fail, base density transmitter fail, override value enabled, input forced or in calibration
- Meter density calculation fail
- Heating value calculation fail, transmitter fail, override value enabled, input forced or in calibration (optional)
- Flow rate out of accountable limits
- Meter temperature out of accountable limits
- Meter pressure out of accountable limits
- Custom accountable alarm, which can be used to add custom, user specific, accountable alarm conditions.

For this purpose the application provides an additional set of accountable and non-accountable totalizers. If there is no accountable alarm then the accountable totalizers are active and the non-accountable totalizers are inactive. In case of an accountable alarm the non-accountable totalizers are active and the accountable totalizers are inactive. The normal totalizers are active regardless of the accountable alarm.

If needed, the accountable alarm (**Any accountable alarm**) can also be used to stop the flow, by closing a valve or withdrawing the flow control PID permissive, using Flow-Xpress custom calculations.

Flow meter correction

EN-12405 requires that the flow meter signal correction (based on the meter factor / meter error calibration curve) is disabled under the following conditions:

- Pulse frequency < 10 Hz
- Flow rate < Qmin

When setting 'MID Compliance' is enabled then the flow meter correction will be disabled accordingly.

11 Revisions

Revision A

Date October 2010 Initial release of the Flow-X Manual Volume IID - Gas USC Application.

Revision B

Date February 2015 Minor editorial changes.

Revision C

Date January 2016 Major review of the manual. Update to application version 2.2.0

Revision C1

Date October 2017Update to ABB lay-out



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